

AREVA Technical Center

Scientific Thermal Hydraulic Testing Capabilities

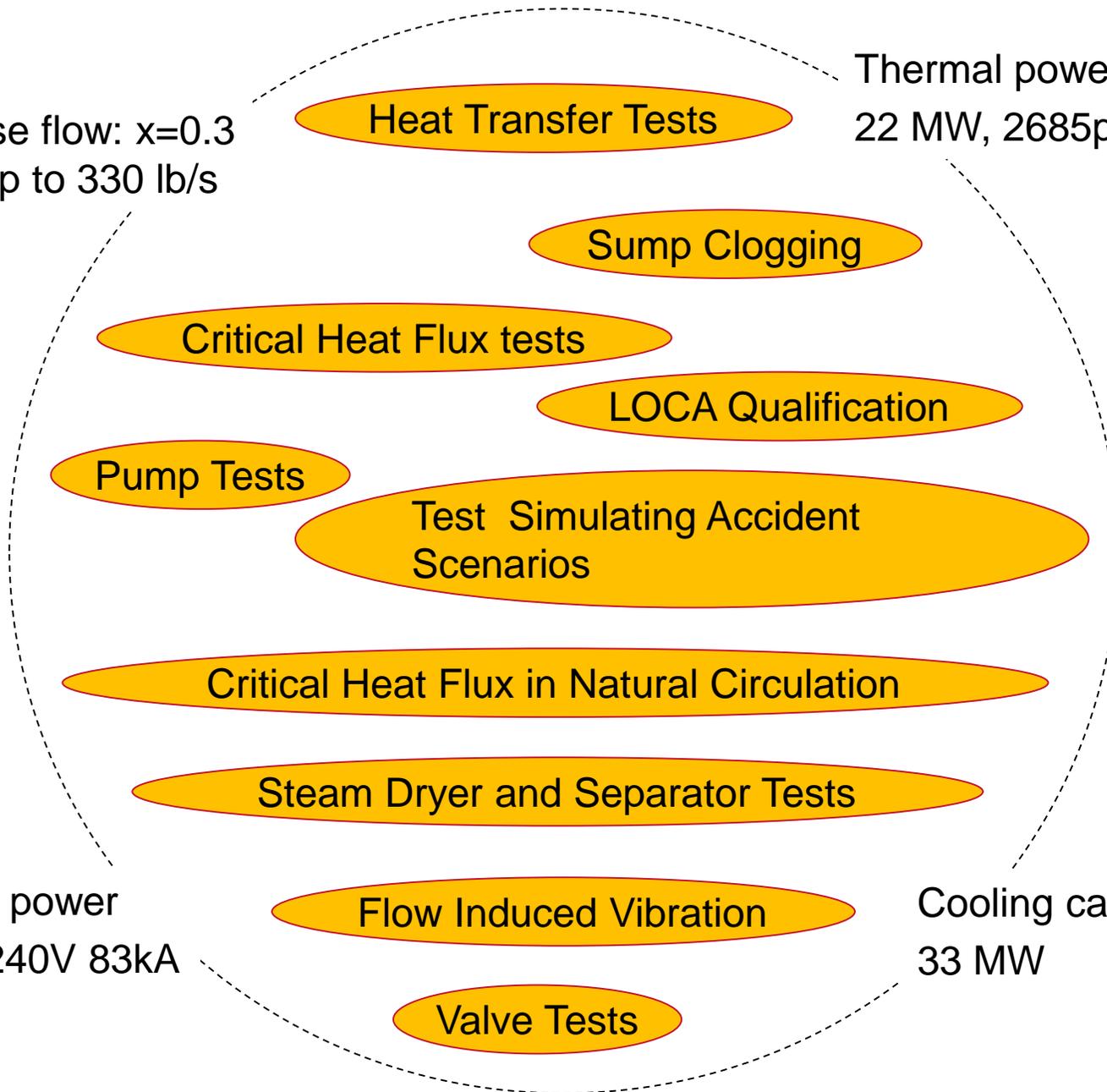
Darryl Gordon
Manager, Project Development
Government Operations

Locations



Two phase flow: $x=0.3$
26 lb/s up to 330 lb/s

Thermal power
22 MW, 2685psi, 970°F



Electrical power
20 MW, 240V 83kA

Cooling capacity
33 MW

Thermal Hydraulic Platform

Accredited Measurement Range & ILAC Acceptance

Measurements	Range
Temperature	0°C - 1000°C
Pressure	10 Pa - 40 MPa
Volume flow rate	0,1 l/h - 1.500 m ³ /h
Mass flow rate	01 kg/h - 4.000 kg/s
Force	1 N - 10.000 kN
Momentum	up to 50.000 Nm
Distance	1µm - 10 m
Velocity	1 mm/s - 100 m/s
Acceleration	0,5 - 1.000 g
Current	1 mA - 85.000 A
Voltage	1 mV - 4 kV
Electrical power	up to 20 MW

Accredited Test Body
Under the term of ISO 17025:2005



International Laboratory
Accreditation Cooperation; world
wide cross acceptance e.g.:

- **ANSI-ASQ National Accreditation Board (ACLASS), USA**
- China National Accreditation Service for Conformity Assessment (CNAS), **People's Republic of China**
- Comite Francais d'Accreditation (COFRAC), **France**
- Deutsche Akkreditierungsgesellschaft (DAkkS), **Germany**
- National Accreditation Board for Testing & Calibration (NABL), **India**
- Entidad Nacional de Acreditacion (ENAC), **Spain**
- United Kingdom Accreditation Service (UKAS), **United Kingdom**

Thermal-Hydraulic Platform Unique in the World

Test Facilities

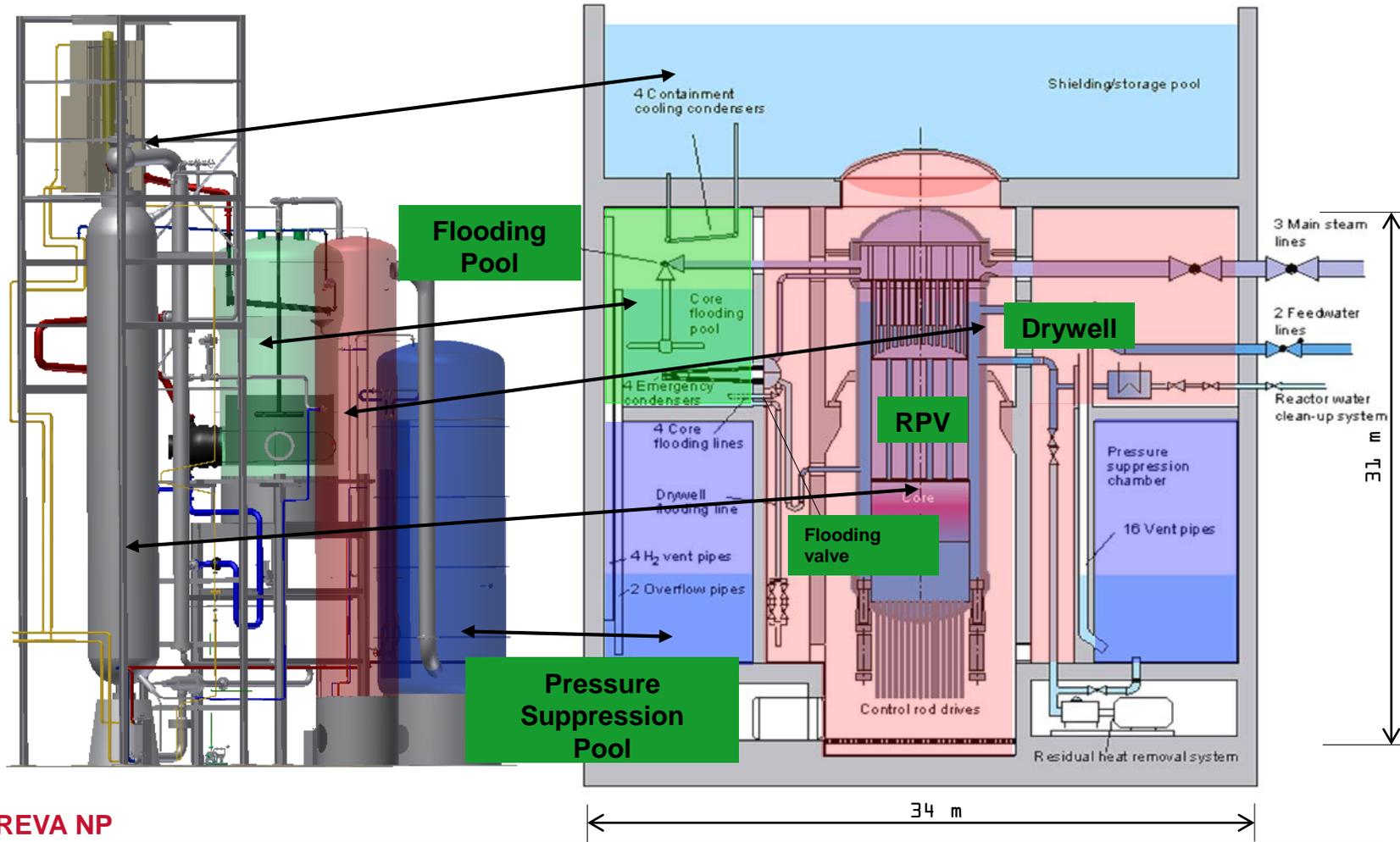
At our sites, we operate the following test facilities:

- **KOPRA** – Multifunction component test facility (fuel assemblies, CRDMs, valves)
- **BENSON** – high pressure thermal-hydraulic testing of separate effects
- **PKL** – Large scale test facility of a PWR primary loop with secondary side and auxiliary systems
- **PETER, BRIAN** – Fluid dynamic test facilities (PWR and BWR fuel assemblies)
- **SUSI** – sump strainer test facility
- **APPEL** – Pump test loop
- **GAP** – Large valve test facility
- **INKA** – Test facility for integral BWR tests
- **KATHY** – Multifunction thermal-hydraulic test loop
- **HYDRAVIB** – Vibratory validation of lower RPV internals
- **ROMÉO & JULIETTE** – RPV flow distribution in upper and lower plenum
- **CALVA** – Dynamic mechanical testing of components
- **MAGALY** – Vibration behavior of Rod Cluster Control Assembly (RCCA) and Control Rod Guide Assembly (CRGA) for various flow conditions

BWR Generation III+ Test Loop INKA

Integral Test Facility

Generation III+ BWR



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► Volumes

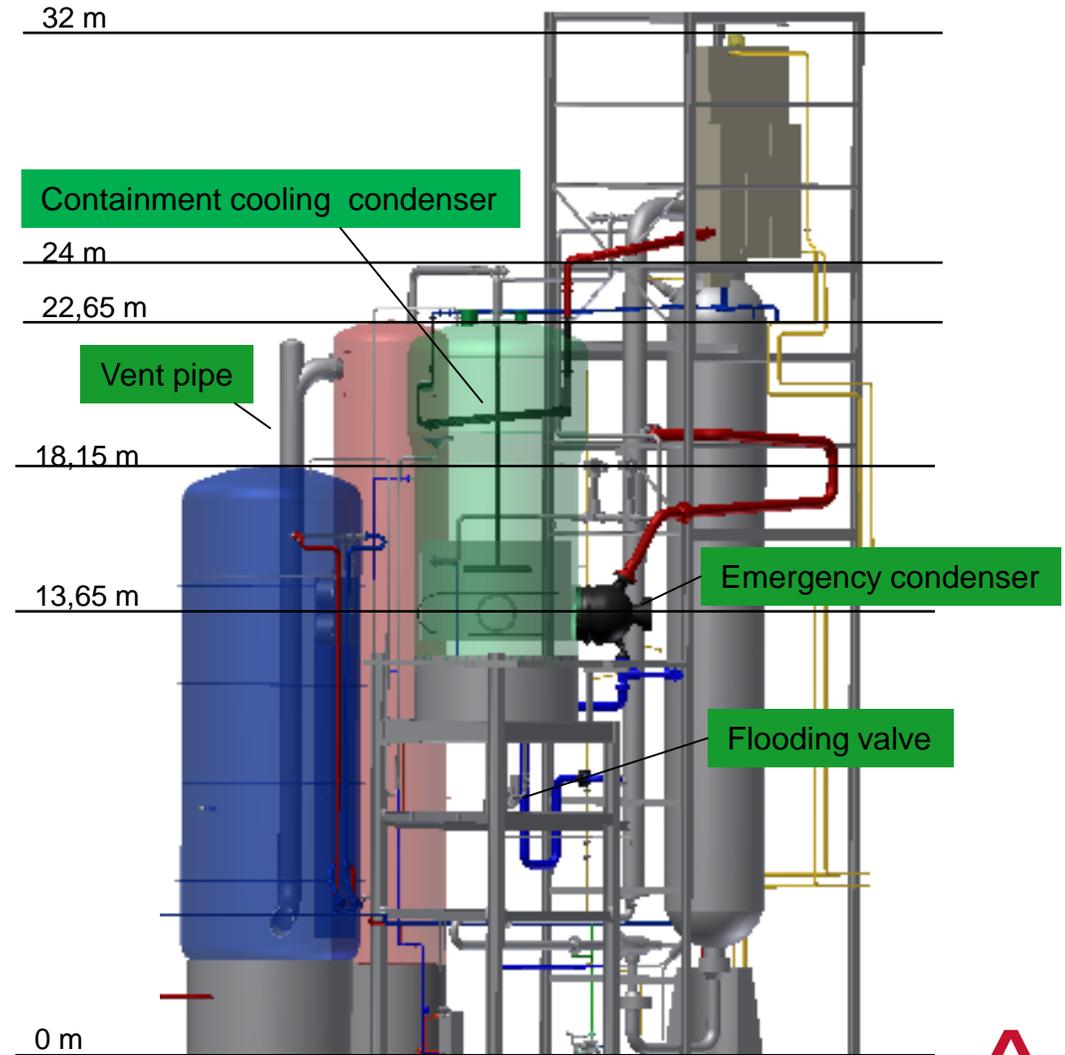
- ◆ Flooding Pool Vessel: 219 m³
- ◆ Wetwell Vessel: 350 m³
- ◆ Drywell Vessel: 188 m³
- ◆ GAP/RPV: 125 m³
- ◆ Shielding/Storage Pool V.: 30 m³

► Scaling

- ◆ Heights: 1:1
 - ◆ Components size 1:1
 - EC and CCC: 1 out of 4
 - Vent pipe: 1 out of 16
 - ◆ Volumes: 1:24
 - GAP/RPV 1:6,3
 - Shielding/St. Pool V. 1:88*
- *with additional heat exchanger

► Supply: 22 MWth

AREVA NP



Key Data of Similar Test Loops

Facility	Drywell (m ³)	Wetwell (m ³)	RPV pressure (bar)	Power Supply (MW)
INKA	420	300	89/160	22
PANDA (CH)	198	234	10	1.5
PUMA (US)	14	18	10.3	0.5
Tiger (JP)	30	-	?	?
THAI (DE)	60	-	14	1.5
APEX (US)	No Containment		32	1

Performed Tests (and ongoing)

- ▶ **AREVA R&D-Program (-2013)**
 - ◆ **Single Component Tests in full scale**
 - Emergency Condenser
 - Containment Cooling Condenser
 - Passive Core Flooding System

- ▶ **EASY-Project (2015-2018)
funded by German Government**
 - ◆ **Partners: GRS, TUD, THD, RWTH**
 - ◆ **Integral Effect Tests**
 - Simulation of LOCA (MSLB, FWLB etc.) and non-LOCA (SBO) scenarios
 - Interaction of Passive Systems
 - Code validation (ATHLET, COCOSYS)

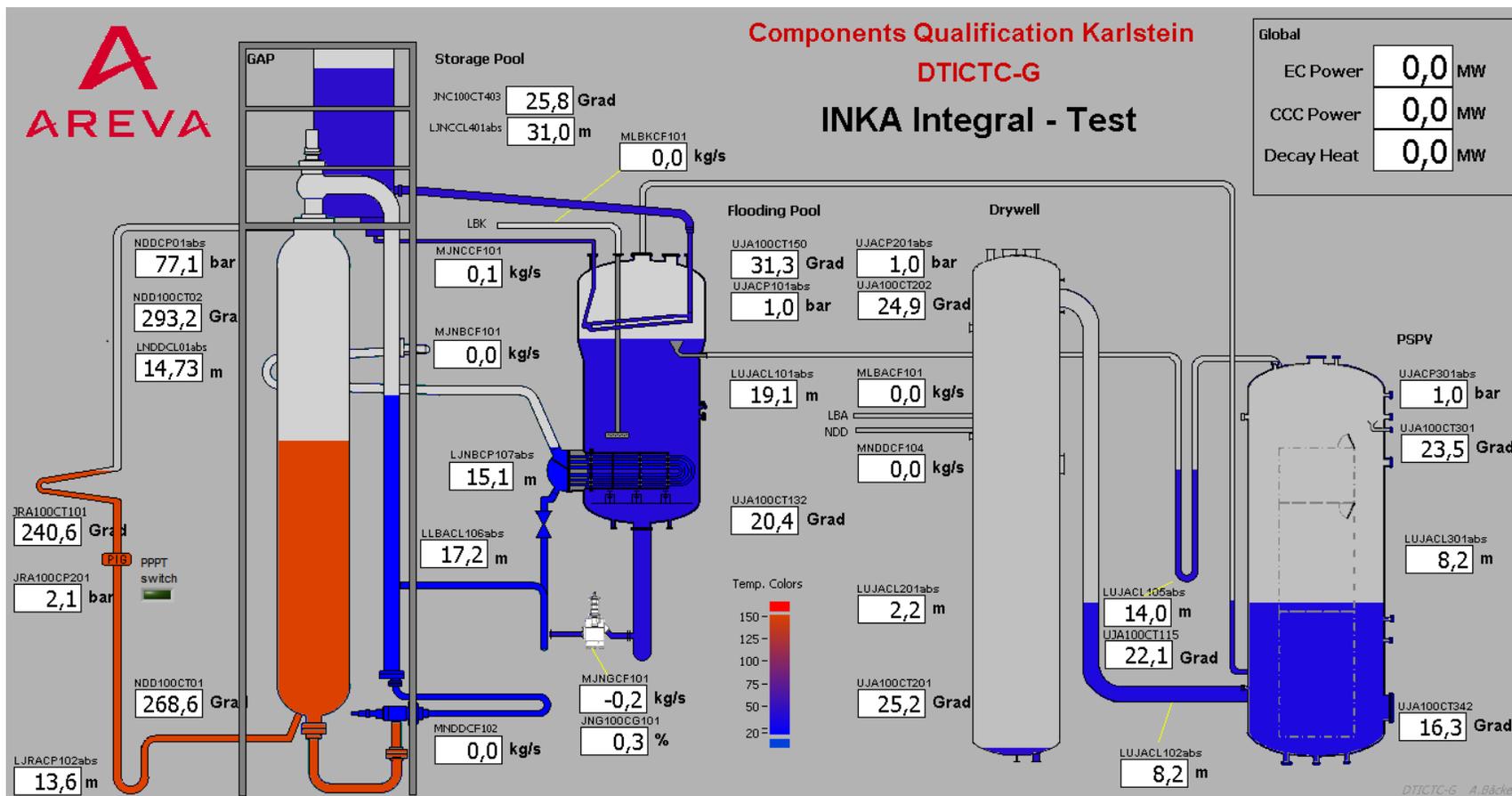
Future

- ▶ **EASY-ip
(application to EURATOM work program)**
 - ◆ **Partners: GRS, CEA, EdF et al.**
 - ◆ **Integral tests on passive systems
(Passive components scalable)**

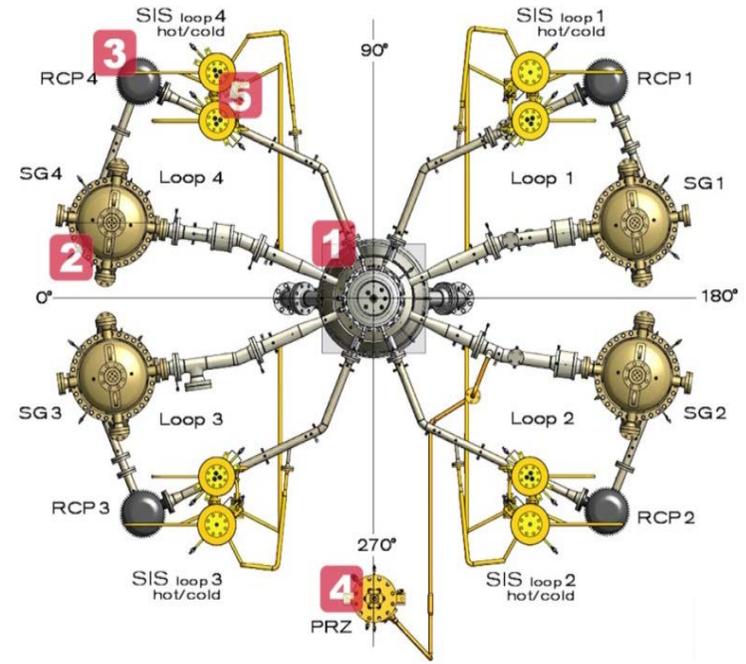
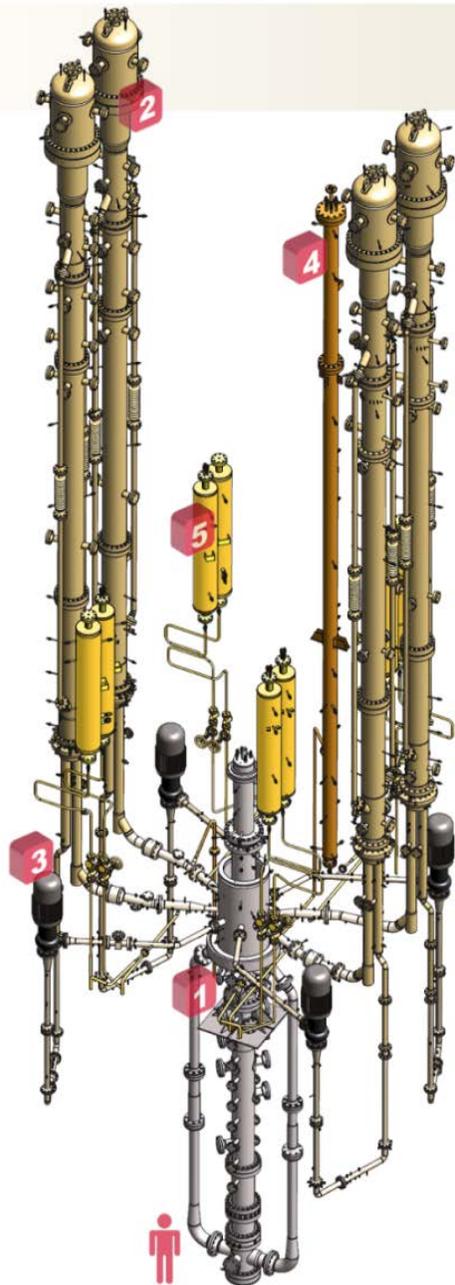
- ▶ **RCIC-pump**

- ▶ **Other applications for INKA**
 - ◆ **Tests with active systems**
 - ◆ **Subjects from Gen-II plants**

Integral Test Feedwater Line Break inside Containment Initial Conditions



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- 1 Reactor pressure vessel
- 2 Steam generator
- 3 Reactor coolant pump
- 4 Pressurizer
- 5 Accumulator (pair)

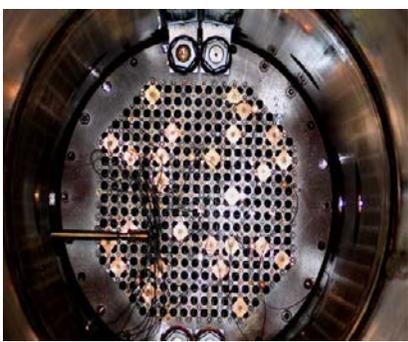
Objective

Investigation of PWR T/H behavior under accident condition

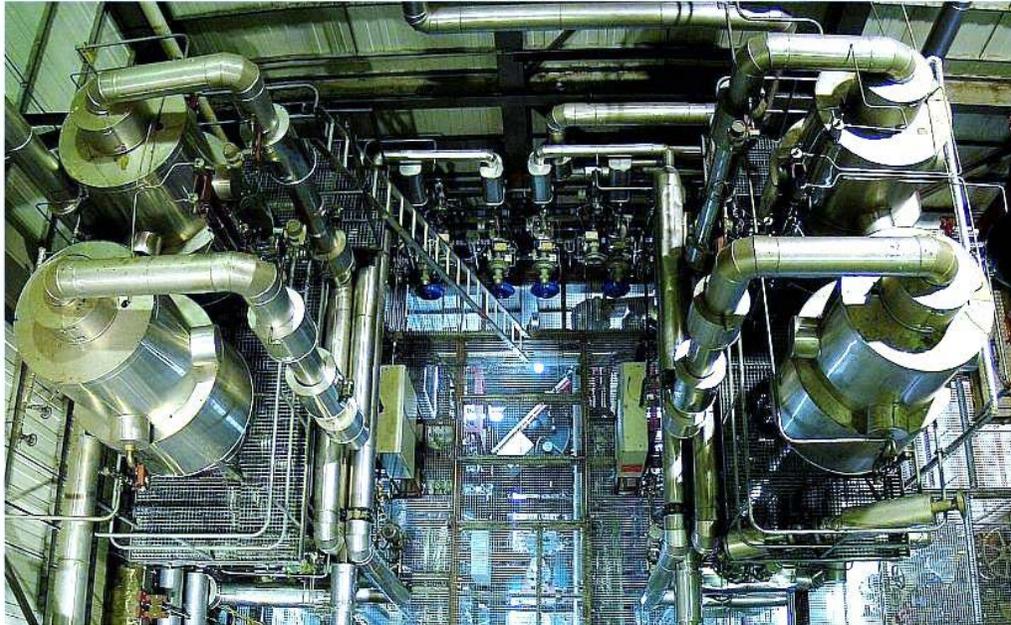
Key Features

- ▶ 4-loop configuration
- ▶ All primary and secondary-side operational and safety systems
- ▶ Extensive instrumentation (> 1500 measurement positions)

PKL Project Test Facility

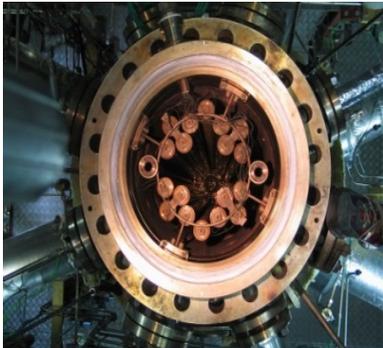


SGs, top view



More than 200 integral tests since 1977 at AREVA GmbH in Erlangen

- ▶ PWR thermo-hydraulic system behaviour under accident conditions
- ▶ Effectiveness of measures for accident control
- ▶ Data base for code validation
- ▶ Demonstration of safety margins
- ▶ Training of PWR operating personnel
- ▶ Solving of PWR safety concerns
- ▶ Operated at AREVA in Erlangen, Germany



PKL control room

Only PWR model with 4 primary-side loops

OECD/PKL Phase 4 Program

Topics Overview

i1: Investigations on T/H phenomena related to two-phase flow

modelling of two-phase flow phenomena related to LB-LOCA (2 runs)

i2: LOCA-related parameter studies (IB- and SB-LOCA) - 2 options

i2.1: SB-LOCA- Impact of nitrogen on cool-down/heat removal

i2.2: IB-LOCA, Counterpart Testing with LSTF/ATLAS)

i2.2: IB/SB-LOCA- Influence of certain parameters on depressurization

i3: Studies on boron dilution - 2 options

i3.1: Failure of RHRS, confirmation of conclusions on boron dilution for 3-loop plants

i3.1: Parameter studies on boron dilution following SB-LOCA

i4: Investigations on cool-down procedures – 2 tests

i4.1: **Upper head void formation** during cool down under loss of offsite power
(complementary to test G6.1)

i4.2: **ELAP** (extended loss of AC-power): cool-down with feed water from mobile pump
after secondary side depressurization

i5: Concluding investigations on boron precipitation (LB-LOCA) - 1 test

i6 : Open test with topic to be defined during project progress

Access to AREVA NP Facilities

▶ **Who to contact:**

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▶ **Additional information can found at the AREVA Technical Center web page:**

<http://de.areva.com/EN/customer-3832/thermal-hydraulic-and-component-testing.html>