

# **Molten Salt Reactor Campaign FY25 Report**

Drop Calorimetry of Actinide-Bearing Chloride Salts

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September 2025

**Prepared for:** U.S. Department of Energy/National Nuclear Security Administration, Molten Salt Reactor Campaign

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Derivative Classifier Review	
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Derivative Classifier Name and Position/Title: Joshua Taylor White, Scientist, MST-8	Date: 15 Sept 2025



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# 1 Introduction

The following report outlines work completed by the Los Alamos National Laboratory (LANL) towards the mission set forth by the U.S. Department of Energy – Nuclear Energy (DOE-NE) Molten Salt Reactor (MSR) Campaign, which is to develop the technological foundations needed to enable safe and economical operations of MSRs while maintaining a high level of proliferation resistance. The DOE-NE MSR Campaign serves as the hub for efficiently and effectively addressing, in partnership with other stakeholders, the technology challenges for MSRs to enter the commercial market. The MSR Campaign supports experimental and computational efforts to characterize molten salt systems relevant to reactor operation, safety, and maintenance, including, but not limited to, thermophysical properties measurements of actinide (An)-bearing salts. The inherent challenges of measurements in high temperature, corrosive molten salt environments require meticulous preparation for carefully planned experiments to provide reliable data that can support MSR design, computational models, and licensing.

Understanding fundamental thermodynamic properties such as the heat capacity ( $C_p$ ), enthalpy of mixing ( $\Delta H_{mix}$ ), enthalpy of fusion ( $\Delta H_{fus}$ ), and phase transitions of An-bearing molten salts are of utmost importance to the MSR community. Experimental data are necessary to validate and improve advanced models such as molecular dynamics (MD) simulations and CALculated PHase Diagrams (CALPHAD) methods powered by resources like the Molten Salt Thermal Properties Database (MSTDB).<sup>1–3</sup> This report includes experimental progress at Los Alamos National Laboratory (LANL), where high temperature transpose drop (TTD) calorimetry was the primary technique for characterizing plutonium and uranium-bearing chloride salt systems for the MSR Campaign. The TTD calorimetry excess heat capacity measurements recently published for this project on the  $\text{PuCl}_3$ -NaCl binary eutectic in collaboration with Idaho National Laboratory (INL) is first summarized, followed by an overview of ongoing efforts to determine heat capacity and enthalpy of mixing ( $\Delta H_{mix}$ ) of the  $\text{UCl}_3$ -NaCl pseudobinary system. These studies are foundational to the continued exploration of An chloride salt properties that are needed to ultimately expand the available information needed by the MSR community.

## 2 High Temperature Transpose Drop (TTD) Calorimetry

High temperature transpose drop (TTD) calorimetry measurements can provide essential experimental data and thermodynamic information for MSR fuels, such as  $\text{PuCl}_3$ -NaCl and  $\text{UCl}_3$ -NaCl. This information can aid modelling efforts and provide baseline data for more complex fuel salt mixtures, such as ternary or higher order mixtures.

### 2.1 $\text{PuCl}_3$ -NaCl Eutectic Calorimetry

Despite many years of research on the thermodynamic properties of molten salts, there are still limited thermodynamic data of molten salt mixtures containing  $\text{PuCl}_3$ . This lack of data is likely due to several factors, including inherent challenges like the scarcity of Pu materials, scientific expertise, and experimental capabilities.

#### 2.1.1 Materials and Methods

The  $\text{PuCl}_3$ -NaCl eutectic mixture was synthesized at INL. The procedure has been reported in detail elsewhere,<sup>4</sup> and is briefly summarized as follows. The NaCl (99.99%) was heated under vacuum at 623 K for 3.5 h in a high-purity argon atmosphere and  $\text{NH}_4\text{Cl}$  (99.99%) was heated at 473 K for 8 h. The Pu metal

was purified via a hydriding-dehydriding reaction to remove any potential oxide impurities. The  $\text{PuCl}_3$ -NaCl eutectic mixture was prepared by mixing NaCl,  $\text{NH}_4\text{Cl}$ , and Pu in a glassy carbon crucible. The amount of  $\text{NH}_4\text{Cl}$  used in the chlorination was in excess of 2 wt% with respect to NaCl to ensure complete chlorination of Pu. The mixture was then heated to 1073 K over a period of 60 h at a ramp rate of  $5 \text{ K} \cdot \text{min}^{-1}$ , then allowed to cool to room temperature. This yielded an ingot of composition equal to 36 mol%  $\text{PuCl}_3$  and 64 mol% NaCl.

The  $\text{PuCl}_3$ -NaCl eutectic mixture was shipped from INL to Los Alamos National Laboratory (LANL) in a welded stainless-steel tube and subsequently stored and processed in inert, negative-pressure, dry gloveboxes.<sup>5</sup> Phase purity was initially assessed at INL using ICP-OES, ICP-MS, Gamma spectroscopy, XRD, and DSC,<sup>4</sup> and confirmed at LANL with DSC.<sup>5</sup> Drop-calorimetric measurements of the  $\text{PuCl}_3$ -NaCl eutectic mixture were performed using the method developed for chloride salts by Strzelecki et al.<sup>6</sup> The samples were loaded into Ni capsules and then double-fold sealed in an inert negative pressure dry glovebox. Smooth-wall flat-bottom Ni 270 alloy (99.95% Ni) capsules ( $14.5 \times 7 \text{ mm}$ , Elemental Microanalysis, Devon, United Kingdom) were used as the encapsulating containers. The Ni capsules loaded with the  $\text{PuCl}_3$ -NaCl eutectic mixtures were transferred from the inert negative pressure dry glovebox to an open-facing fume hood and then placed into polyvinylchloride (PVC) ball valves (Figure 2-1) and sealed. The masses of Ni capsules and  $\text{PuCl}_3$ -NaCl in each capsule are reported in Table 1. The PVC ball valves acted both as a secondary encapsulation layer and as a sample seal-and-drop device, similar to that used in previous drop-calorimetric measurements of  $\text{PuO}_2$ .<sup>7</sup>



Figure 2-1. Two polyvinylchloride (PVC) ball valve droppers mounted onto the glassware of the Setaram AlexSYS-800 drop calorimeter.

Table 1. High-temperature transposed-temperature drop-calorimetric results of the  $\text{PuCl}_3$ -NaCl eutectic mixture at 976 K. As the Setaram AlexSYS-800 calorimeter is of twin-Calvet type, it has two calorimetric chambers denoted by the left and right sides. The calibration constant of the left chamber was  $-0.0049942 \text{ J} \cdot \mu\text{V}^{-1} \cdot \text{s}^{-1}$  and that of the right chamber was  $0.0049959 \text{ J} \cdot \mu\text{V}^{-1} \cdot \text{s}^{-1}$ .

Two replicates were dropped on each side of the calorimeter. The heat of the Ni capsules used in the correction was taken from Strzelecki et al.<sup>6</sup>

	Left Side		Right Side	
	Replicate #1	Replicate #3	Replicate #2	Replicate #4
Nickel capsule mass (mg)	512.98	514.69	512.11	512.4
Nickel ( $\times 10^{-3}$ mols)	8.7400	8.7691	8.7252	8.7301
NaCl+PuCl <sub>3</sub> eutectic mass (mg)	17.16	15.21	16.61	17.19
NaCl+PuCl <sub>3</sub> eutectic ( $\times 10^{-4}$ mol)	1.056	0.9363	1.023	1.058
T <sub>Room</sub> (K)	296.16	296.42	296.41	295.38
T <sub>Cal</sub> (K)	975.69	975.8	975.73	975.86
Integrated signal ( $\mu\text{V}\cdot\text{s}$ )	-42521	-42523	42,740	42,664
Uncorrected $\Delta H$ (J)	212.36	212.37	213.53	213.15
$\Delta H$ of Ni (J)	197.02	197.68	196.69	196.8
Corrected $\Delta H$ (J)	15.34	14.69	16.84	16.35
$\Delta H_{td}$ ( $\text{kJ}\cdot\text{mol}^{-1}$ )	145.19	156.9	164.68	154.48
Average $\Delta H_{td}$ ( $\text{kJ}\cdot\text{mol}^{-1}$ )	155.31			
$2\sigma \Delta H_{td}$ ( $\text{kJ}\cdot\text{mol}^{-1}$ )	8.03			

The transpose temperature drop enthalpies ( $\Delta H_{td}$ ) were directly measured using a Setaram AlexSYS-800 Tian-Calvet twin microcalorimeter with two sample chambers (Caluire-et-Cuire, France).<sup>8-12</sup>  $\Delta H_{td}$  is the sum of the enthalpic increments and the enthalpy associated with any thermal event, such as the enthalpy of fusion ( $\Delta H_{fus}$ ).<sup>13</sup> The  $\Delta H_{td}$  values were measured for all the samples listed in Table 1 at  $975.77 \pm 0.08$  K. A calibration factor ( $\text{J}\cdot\mu\text{V}^{-1}\cdot\text{s}^{-1}$ ) was needed to convert the measured heat to  $\Delta H_{td}$  ( $\text{kJ}\cdot\text{mol}^{-1}$ ) at this temperature. The calibration factors for both sample chambers were determined by measuring the  $\Delta H_{td}$  values of  $\alpha\text{-Al}_2\text{O}_3$  and Au and comparing the results with literature values.<sup>14</sup> During the drop-calorimetric measurements, the calorimeter glassware was allowed to purge for at least 10 mins with high purity Ar flushing at  $\sim 2 \text{ L}\cdot\text{min}^{-1}$ , after which the flushing rate was lowered to  $\sim 200 \text{ mL}\cdot\text{min}^{-1}$  and fixed at this rate for the duration of the experiment.

There is an accepted empirical approximation method for determining  $C_p$  values of molten salt systems. In this method, the  $C_p$  of a multicomponent salt mixture can be approximated by a sum of the  $C_p$  values of single constituents (e.g., NaCl and UCl<sub>3</sub>).<sup>15,16</sup> This approximation is referred to as the mole-fraction average method,<sup>15,16</sup> or the Neumann-Kopp's rule (NKR),<sup>17</sup> and is illustrated in equation 1:

$$C_p = \sum x_i C_{p,i} \quad \text{Eq. 1}$$

where  $x_i$  and  $C_p$  are the molar fraction and heat capacity, respectively, of the  $i^{\text{th}}$  component. Using this method, the heat capacity of the molten PuCl<sub>3</sub>-NaCl eutectic mixture was approximated to be  $97.7 \text{ J}\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$ , where the  $C_p$  for PuCl<sub>3</sub> was taken from Beneš and Konings,<sup>18</sup> and that for NaCl from Chase.<sup>14</sup> This method can be extended to describe the theoretical interaction between molten NaCl and PuCl<sub>3</sub> under ideal conditions, with no excess thermodynamic quantities resulting from their interaction.

## 2.1.2 Results

The  $\Delta H_{td}$  of the  $\text{PuCl}_3$ - $\text{NaCl}$  eutectic mixture (36.3 mol%  $\text{PuCl}_3$  and 63.7 mol%  $\text{NaCl}$ ) was measured at a calorimeter temperature of  $975.77 \pm 0.08$  K. Measurements were performed as four replicates and an average value is reported below. The  $\Delta H_{td}$  of  $\text{PuCl}_3$ - $\text{NaCl}$  eutectic from  $296.47 \pm 0.21$  to  $975.77 \pm 0.08$  K was determined to be  $155.31 \pm 8.03$   $\text{kJ}\cdot\text{mol}^{-1}$ , after subtracting the enthalpic effect of the Ni capsule, by four drop-calorimetric measurements (Table 1). Within this single corrected  $\Delta H_{td}$  value is the  $\Delta H_{726-298,15}$  of the solid eutectic mixture, the  $\Delta H_{fus}$  of the eutectic mixture, and the  $\Delta H_{T-726}$  of the liquid eutectic mixture.

The integral heat capacity of the solid eutectic mixture was calculated using the NKR,<sup>19</sup> using literature values for the heat capacities of solid  $\text{PuCl}_3$ <sup>18</sup> and  $\text{NaCl}$ .<sup>14</sup> The upper temperature limits of the  $C_p$  integration for  $\text{PuCl}_3$  and  $\text{NaCl}$  are the average onset melting temperature ( $726 \pm 3$  K) for the eutectic  $\text{PuCl}_3$ - $\text{NaCl}$  mixture.<sup>4,5,18,20,21</sup> The derived  $\Delta H_{T-298,15}$  values of solid  $\text{PuCl}_3$  and  $\text{NaCl}$  are  $47.4$   $\text{kJ}\cdot\text{mol}^{-1}$  and  $23.2$   $\text{kJ}\cdot\text{mol}^{-1}$ , respectively. Applying NKR, the integral heat capacity of the solid  $\text{PuCl}_3$ - $\text{NaCl}$  eutectic is determined to be  $32.0$   $\text{kJ}\cdot\text{mol}^{-1}$ .<sup>14,18</sup>

Subtracting the recommended  $\Delta H_{fus}$  ( $21.8 \pm 1.6$   $\text{kJ}\cdot\text{mol}^{-1}$ , Table 1), and the integral heat capacity of the solid eutectic mixture ( $32.0$   $\text{kJ}\cdot\text{mol}^{-1}$ ), approximated using NKR, from the experimentally determined  $\Delta H_{td}$  ( $155.31 \pm 8.03$   $\text{kJ}\cdot\text{mol}^{-1}$ ) yields a  $\Delta H_{T-726}$  of the molten  $\text{PuCl}_3$ - $\text{NaCl}$  eutectic mixture to be  $101.5 \pm 8.1$   $\text{kJ}\cdot\text{mol}^{-1}$  at 976 K (Figure 2-2a). To better define the  $\Delta H_{T-726}$  trend (Figure 2-2a), it would be ideal to have more  $\Delta H_{T-726}$  values between 923 and 976 K, and even at  $>976$  K. However, the resource-intensive nature of transpose temperature drop-calorimetric experiments on Pu-bearing samples precluded additional measurements of molten  $\text{PuCl}_3$ - $\text{NaCl}$  eutectic at this time. We intend to conduct such measurements at selected additional temperature points (especially  $>976$  K) in the future. In the meantime, another means of determining the heat capacity is through calculating the mean heat capacity ( $C_m$ )<sup>22</sup> using equation 2.

$$C_m = \frac{H_{T,cal} - H_{298}}{T_{cal} - 298} \quad \text{Eq. 2}$$

In doing so, the  $C_m$  at  $975.77 \pm 0.08$  K is determined to be  $104.0 \pm 8.3$   $\text{J}\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$  (Figure 2-2b).



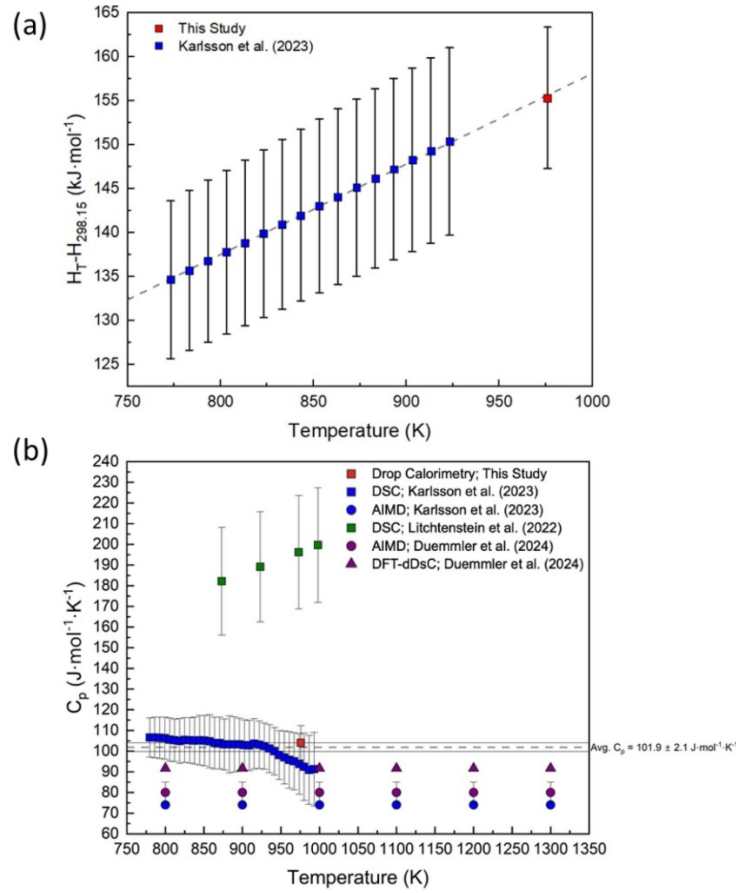


Figure 2-2. Measured thermodynamic values of PuCl<sub>3</sub>-NaCl eutectic from this study compared to literature values. (a) The enthalpy increment of the PuCl<sub>3</sub>-NaCl eutectic mixture measured at 976 K in this study, together with previous measurements at lower temperatures by Karlsson et al.,<sup>4</sup> which used DSC. (b) The heat capacity ( $C_p$ ) data of the PuCl<sub>3</sub>-NaCl eutectic mixture in Karlsson et al.,<sup>4</sup> and Duemmler et al.,<sup>23,24</sup> and the  $C_p$  data of 0.374PuCl<sub>3</sub>-0.626NaCl in Lichtenstein et al.,<sup>21</sup> compared to the average heat capacity determined in this study.

The determined  $C_p$  ( $101.9 \pm 2.1 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ ) of the molten PuCl<sub>3</sub>-NaCl eutectic mixture is larger than that approximated by the mole-fraction average method ( $97.7 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ ). However, as explained by Capelli et al.,<sup>25</sup> Beneš et al.,<sup>26</sup> and Beilmann et al.,<sup>27</sup> for alkali-alkali and alkali-alkaline earth fluoride mixtures (e.g., LiF-NaF and LiF-CaF<sub>2</sub>), a deviation between experimental  $C_p$  and that derived by the mole-fraction average method is a result of the contribution of excess heat capacity ( $C_p^{ex}$ ) of the liquid solution. This deviation also occurs for the molten PuCl<sub>3</sub>-NaCl eutectic mixture, and its ( $C_p^{ex}$ ) is derived to be  $4.2 \pm 2.1 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ .

Yin et al.<sup>28</sup> stated that the enthalpy of mixing ( $\Delta H_{mix}$ ) of a binary chloride system may be predicted using equation 3:

$$\Delta H_{mix} = f(\delta_{12}); \quad \text{Eq. 3}$$

$$\delta_{12} = [r_{Ak^+} - r_{An^{3+}}] / [(r_{Ak^+} + r_{Cl^-})(r_{An^{3+}} + r_{Cl^-})]$$

where  $\delta_{12}$  refers to the function of the ionic parameters, and  $r_{Ak^+}$  and  $r_{An^{3+}}$  are the ionic radii of alkali (e.g., Na<sup>+</sup>) and actinide cations (e.g., Pu<sup>3+</sup>), respectively, in a six-fold coordination. Using this equation and the ionic radii in Shannon,<sup>29</sup> a  $\delta_{12}$  of  $0.02515 \text{ nm}^{-1}$  for PuCl<sub>3</sub>-NaCl was obtained. Yin et al. derived the function,

$f = -3477.2 \cdot \delta_{12} - 5220.6 \text{ J}\cdot\text{mol}^{-1}$ , which relates  $\delta_{12}$  to  $f(\delta_{12})$  and thus  $\Delta H_{mix}$  of NaCl-MCl<sub>3</sub> (where M is a metal cation with a trivalent charge).<sup>30</sup> Using this equation,  $\Delta H_{mix}$  for PuCl<sub>3</sub>-NaCl would be  $-5.3 \text{ kJ}\cdot\text{mol}^{-1}$ . Redkin et al. stated that a linear relation exists between  $C_p^{ex}$  and  $\Delta H_{mix}$ ,<sup>31</sup> while Yingling et al. employed an exponential relation as the value of  $\Delta H_{mix}$  approaches 0.<sup>32</sup> Previously, Karlsson et al. found that when using the  $\Delta H_{mix}$  reported in Schorne-Pinto et al. ( $\Delta H_{mix} = -7.3 \text{ kJ}\cdot\text{mol}^{-1}$ ), their value of  $C_p^{ex}$  falls within the error along the exponential trend of Yingling et al. (Figure 2-3),<sup>4,32,33</sup> As the  $C_p$  equation reported by Karlsson et al. has been updated in this study, so has the  $C_p^{ex}$ . Note the  $C_p^{ex}$  ( $4.2 \pm 2.1 \text{ J}\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$ ) determined in this study is in good agreement with the predicted value of Yingling et al.,<sup>32</sup> when using the  $\Delta H_{mix}$  determined by the method of Yin et al. ( $\Delta H_{mix} = -5.3 \text{ kJ}\cdot\text{mol}^{-1}$ ).<sup>30</sup>

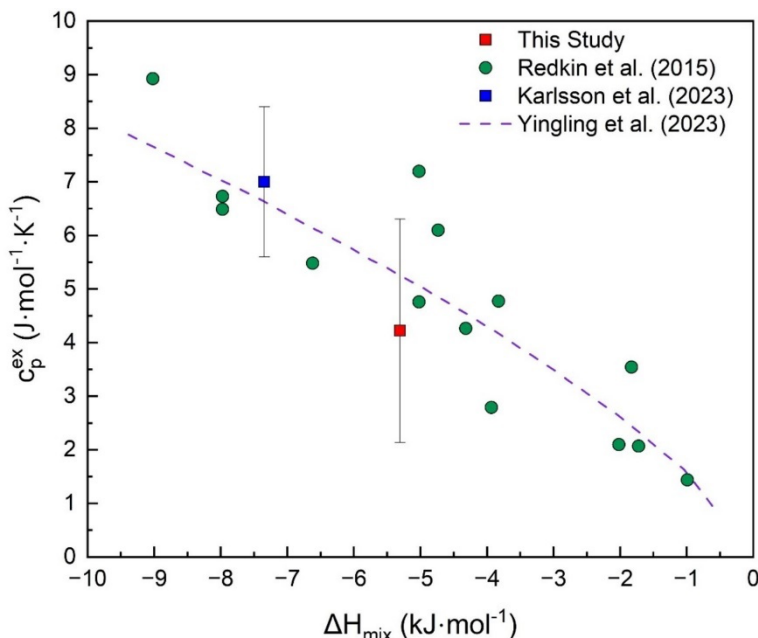


Figure 2-3. Relationship between  $C_p^{ex}$  and  $\Delta H_{mix}$ . The red square denotes the  $C_p^{ex}$  determined here and the  $\Delta H_{mix}$  determined by Yin et al.,<sup>30</sup> the green circles denote the values estimated by Redkin et al.,<sup>31</sup> the blue square is the  $C_p^{ex}$  determined by Karlsson et al.,<sup>4</sup> and the  $\Delta H_{mix}$  determined by Schorne-Pinto et al.,<sup>33</sup> and the purple dashed line represents the exponential equation given by Yingling et al.<sup>34</sup>

### 2.1.3 Concluding Remarks

The transposed temperature drop enthalpy ( $\Delta H_{td}$ ) of the PuCl<sub>3</sub>-NaCl eutectic mixture was directly measured using a commercial Tian-Calvet twin microcalorimeter with two sample chambers (Setaram AlexSYS-800) and the Ni encapsulation technique. The  $\Delta H_{td}$  was found to be  $155.31 \pm 8.03 \text{ kJ}\cdot\text{mol}^{-1}$  at  $975.77 \pm 0.08 \text{ K}$ . To verify this  $\Delta H_{td}$  value, a critical assessment of the related thermochemical parameters from the literature was made.<sup>4,5,20,21,23,24,33</sup> Using these data, the  $\Delta H_{T-726}$  of the molten PuCl<sub>3</sub>-NaCl eutectic mixture was determined to be  $101.5 \pm 8.1 \text{ kJ}\cdot\text{mol}^{-1}$ , which agrees well with the  $C_p$  derived by Karlsson et al. using differential scanning calorimetry.<sup>4</sup> The original  $C_p$  equation of Karlsson et al. was then extended with confidence to 998 K, yielding  $C_p = 101.9 \pm 2.1 \text{ J}\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$  at this temperature.<sup>4</sup> These findings confirm the results of Karlsson et al.<sup>4</sup> and Duemmler et al.,<sup>23,24</sup> which indicate that the  $C_p$  of the molten PuCl<sub>3</sub>-NaCl eutectic mixture exhibits no temperature dependence. Moreover, the  $C_p^{ex}$  of molten PuCl<sub>3</sub>-NaCl was determined to be  $4.2 \pm 2.1 \text{ J}\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$ , which was then used to derive its  $\Delta H_{mix}$  to be  $-5.3 \text{ kJ}\cdot\text{mol}^{-1}$ . These results provide the basis for modeling the thermodynamic stability of molten species in the PuCl<sub>3</sub>-NaCl system for nuclear energy and other applications.

## 2.2 Experimental Adaptations

The methodology used in the  $\text{PuCl}_3\text{-NaCl}$  eutectic calorimetric measurements were found to be both safe and effective. During these measurements, it was recognized that the large mass difference between the nickel capsules and the salt samples (Table 1) presented an opportunity to further improve accuracy while also reducing measurement uncertainty. Smaller,  $7 \times 3.5$  mm nickel capsules from Alpha Resources have thus been implemented for the  $\text{UCl}_3\text{-NaCl}$  experiments. While still possessing greater mass than the salt samples ( $\sim 132$  mg vs.  $\sim 20$  mg), the  $7 \times 3.5$  mm capsules produce a smaller heat response, reducing the difference in heat response between the nickel capsules and the salt samples. These capsules are folded in the glovebox in the same manner as the larger  $14.5 \times 7$  mm capsules used for the  $\text{PuCl}_3\text{-NaCl}$ , therefore continuing to serve the dual purpose of protecting the sample from the atmosphere and preventing contamination by containing the sample.

The setup for the  $\text{PuCl}_3\text{-NaCl}$  experiment displayed in Figure 2-1 shows the nickel-encapsulated samples enclosed inside the PVC ball valves which act as secondary containment for the samples. Other air-free droppers and methods for air-free calorimetry have been designed in the past, including the sample seal-and-drop device from Guo et al. that was used for  $\text{PuO}_2$  measurements.<sup>7</sup> For the  $\text{PuCl}_3\text{-NaCl}$  eutectic work, the connection between the PVC ball valve and the fused quartz setup was developed using computer-aided design (CAD) software in several 3D-printed parts that were then assembled with glue. These connections were packed with the  $\text{PuCl}_3\text{-NaCl}$  waste, and could not be reused. To more efficiently produce these connections for future radioactive salt work, a new design was created in CAD that produced the entire connection in one part (Figure 2-4). This design was based upon the connection used for the  $\text{PuCl}_3\text{-NaCl}$  experiments, however, a few key changes were made with regards to the number of o-rings and their placement, as well as the HEPA filter connection. The original connection had space for four o-rings on the insert for the glassware and no o-ring for the connection to the PVC attachment for the ball valve. Figure 2-4 shows the glassware insert on the new design has slots for two o-rings, which will still provide the necessary seal and stability for the connection. The top of the connection on the new design also has space for an o-ring which will provide stability for the PVC ball valve dropper and will add extra security for more volatile species of interest for future studies, such as  $\text{UCl}_4$ , during measurements at temperatures above melting.

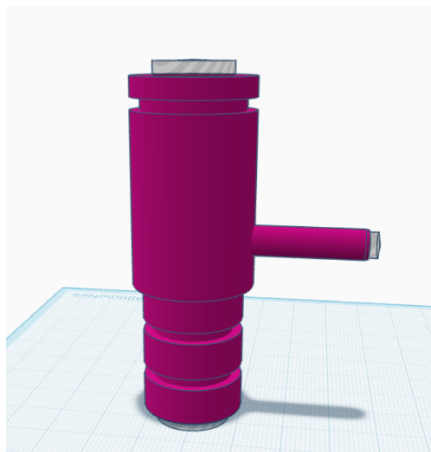


Figure 2-4. 3D CAD drawing of the updated PVC connector for future molten salt experiments.

While the HEPA filter is not necessary for measurements involving depleted uranium compounds, the adapted design incorporates the HEPA filter connection in preparation for further plutonium salt work and volatile compounds. Two of these custom connectors have been printed in-house, in the LANL Rapid

Prototyping Laboratory, demonstrating that the whole connector can be printed at once, increasing efficiency for single use experiments as printed parts do not need to be glued together and dried before use.

## 2.3 UCl<sub>3</sub>-NaCl Eutectic Calorimetry

Current experimental literature data available for the phase boundaries of the UCl<sub>3</sub>-NaCl system has primarily been collected using DSC and phase transition analysis methods.<sup>3,32,35–37</sup> Discrepancies on the phase boundaries in the literature stem from the variance in the experimental data, inciting debate on the existence of an intermediate compound in this binary system. Experimental mixing data on this system is minimal, and modelling efforts such as MD simulations and CALPHAD methods are limited to one experimental mixing dataset.<sup>2,38,39</sup>

### 2.3.1 Methods

UCl<sub>3</sub> purity was confirmed as reported previously<sup>40</sup> and high-purity (>99.99%) NaCl was purchased from Sigma-Aldrich. The NaCl was dried in an antechamber vacuum oven connected to the glovebox at 393 K for 24 hours followed by another 24 hours at 493 K.<sup>41</sup>

The integral heat capacity or enthalpic increment ( $\Delta H_{T-1064}$ ) from room temperature ( $296.50 \pm 0.08$  K) to the calorimeter temperature ( $1064.61 \pm 0.04$  K) was measured for both endmember salts and pure nickel in the high temperature drop calorimeter using the encapsulation method described in Section 2.1.1 and smooth-walled 7 mm by 3.5 mm pure nickel capsules from Alpha Resources. The nickel capsules were cleaned by submerging them in reagent grade alcohol and sonicating the solution for five minutes. They were then dried in a 423 K oven for 10 minutes before being moved into a positive pressure, inert argon glovebox (<1 ppm O<sub>2</sub> and H<sub>2</sub>O).

The endmember samples were prepared by loading clean nickel capsules with 20-30 mg of one of the endmember salts while the eutectic samples were prepared by loading approximately 15 mg of UCl<sub>3</sub> into each capsule and then the corresponding NaCl to create 34-66 mol% UCl<sub>3</sub>-NaCl eutectic mixtures. The nickel capsules, both with sample and empty, were sealed by pinching the top of the capsule shut and then folding the pinched part over twice using pliers. The eutectic samples, once sealed in the nickel capsules, were shaken to mix before being closed in PVC ball valves for transport and dropped into the calorimeter akin to the other sealed samples.

The Setaram AlexSYS-800 Tian-Calvet twin microcalorimeter, similar to what is shown in Figure 2-5, was calibrated using empty nickel capsules and existing literature data from NIST.<sup>14</sup> Ultra-high purity argon gas was flushed through the calorimeter setup to prevent the oxidation of the nickel capsules during experimentation for both the empty nickel capsule experiments and salt experiments.

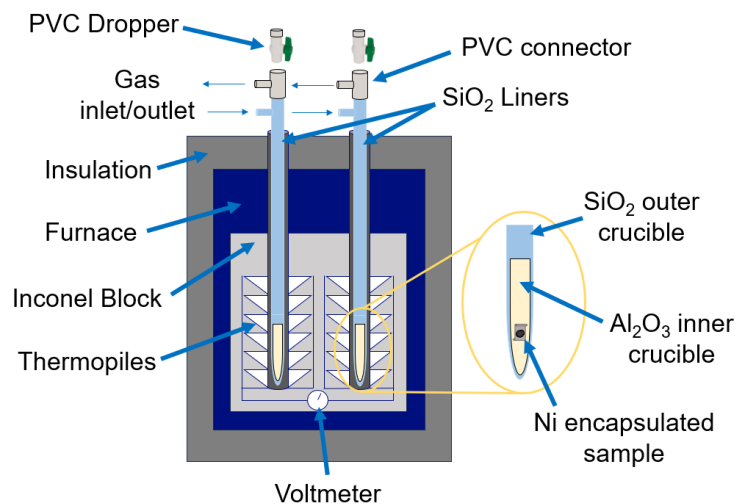


Figure 2-5. Schematic of Seteram AlexSYS high temperature drop calorimeter and experimental setup for TTD calorimetric measurements.

### 2.3.2 Results

Pure nickel and pure NaCl are well studied, and thermodynamic literature data is widely available for both compounds. Heat capacity data collected by Chase in 1998 from these two compounds have been fit with the Shomate equation shown here as equation 4, where  $t$  is the temperature in K divided by 1000.<sup>41</sup>

$$C_p = A + B * t + C * t^2 + D * t^3 + \frac{E}{t^2} \quad \text{Eq. 4}$$

The coefficients for the Shomate equation are tabulated in the NIST Chemistry Webbook and have been reproduced here for nickel and sodium chloride in Table 2.<sup>42</sup>

Table 2. NIST Chemistry Webbook Shomate equation coefficients for solid nickel and sodium chloride using data collected in 1998 from Chase.<sup>42</sup>

	Solid Ni (298-600 K)	Solid Ni (600-700 K)	Solid Ni (700-1728 K)	Solid NaCl (298-1073 K)
A	13.69160	1248.045	16.49839	50.72389
B	82.49509	-1257.510	18.74913	6.672267
C	-174.9548	0.000000	-6.639841	-2.517167
D	161.6011	0.000000	1.717278	10.15934
E	-0.092417	-165.1266	1.872051	-0.200675

The pure  $\text{UCl}_3$  integral heat capacity was theoretically calculated using the heat capacity fitting coefficients from the 2020 version of “Second Update on the Chemical Thermodynamics of U, Np, Pu, Am and Tc,” though the theoretical calculation was notably higher than the measured value of  $\Delta H_{td}$ .<sup>43</sup> The heat capacity equation available in literature for  $\text{UCl}_3$  is given by equation 5 where T is the temperature in K and the coefficients for the fit are provided in Table 3.

$$C_p = a + b * T + c * T^2 + \frac{E}{T^2} + jT^3 \quad \text{Eq. 5}$$

Table 3. Heat Capacity equation coefficients for solid  $\text{UCl}_3$  from tabulated uranium compound data.<sup>43</sup>

Coefficient	Value for Solid $\text{UCl}_3$ (298-1700 K)
a	84.0180
b	$-3.47320 \times 10^{-3}$
c	$3.61300 \times 10^{-6}$
e	$-7.98900 \times 10^4$
j	0

The integral heat capacity of each of the pure compounds was calculated by integrating the respective heat capacity equations (eq 4 and 5) with the respective coefficients (Table 2 and Table 3) from room temperature to the calorimeter temperature. These calculated integral heat capacity values, in this case are equal to the theoretical  $\Delta H_{td}$ , for all three pure compounds were recorded in Table 4 with the measured values.

Table 4. Theoretically calculated enthalpy of TTD of pure components compared to measured enthalpy of TTD. All error is reported in two standard deviations of the mean ( $2\sigma$ ). The numbers in parenthesis denote the number of drops per sample.

	Nickel	NaCl	$\text{UCl}_3$
<b>Room Temperature (K)</b>	$299 \pm 4$	$296.5 \pm 0.2$	$296.5 \pm 0.3$
<b>Calorimeter Temperature (K)</b>	$1064.6 \pm 0.2$	$1064.72 \pm 0.02$	$1064.61 \pm 0.01$
<b>Theoretical <math>\Delta H_{td}</math> (kJ mol<sup>-1</sup>)</b>	24.2*	44.2*	85.3**
<b>Measured <math>\Delta H_{td}</math> (kJ mol<sup>-1</sup>)</b>	$24.1 \pm 0.3$ (12)	$44 \pm 3$ (4)	$79 \pm 5$ (6)

\*Integrated NIST Chemistry Webbook Shomate equation (equation 4)<sup>14</sup>

\*\*Integrated heat capacity fitting from “Second Update on the Chemical Thermodynamics of U, Np, Pu, Am, and Tc” (equation 5)<sup>43</sup>

The theoretical  $\Delta H_{td}$  were within error of the measurements for both pure Ni and NaCl, showing the measurements align well with literature. However, compared to the measured value of  $\Delta H_{td}$  for the pure  $\text{UCl}_3$ , the theoretically calculated value is significantly larger and not within the error of the measurement. A description of the methods used to produce the heat capacity equation and fitting coefficients for the pure solid  $\text{UCl}_3$  is missing from the source literature. The observed discrepancy for the  $\text{UCl}_3$  could also be due to the lack of available thermodynamic data, a challenge nonexistent to the nickel and sodium chloride compounds.

The  $\Delta H_{td}$  of the  $\text{UCl}_3$ -NaCl eutectic (34-66 mol%) was also measured via high temperature transpose drop calorimetry as shown in Table 5. The liquid heat capacity of the eutectic must be measured via differential scanning calorimetry before the enthalpy of mixing can be extracted from the total  $\Delta H_{td}$ . Understanding the solid heat capacity of the eutectic and the formation of any other potential intermediate compounds that are currently under debate in literature will also aid in deconvoluting the measured  $\Delta H_{td}$ . Further drop calorimetry on non-eutectic mixtures in this system will also provide necessary information for understanding the enthalpy of mixing in the binary  $\text{UCl}_3$ -NaCl system.

Table 5. High-temperature transposed-temperature drop-calorimetric results of the endmember and eutectic compositions of the  $\text{UCl}_3$ -NaCl system. All error is reported as two standard deviations of the mean ( $2\sigma$ ). The numbers in parenthesis denote the number of drops per sample.

Mol fraction $\text{UCl}_3$	Mol fraction NaCl	$T_{\text{Room}}$ (K)	$T_{\text{Calorimeter}}$ (K)	Experimental $\Delta H_{td}$ ( $\text{kJ mol}^{-1}$ )
0	1	$296.5 \pm 0.2$	$1064.72 \pm 0.02$	$44 \pm 3(4)$
$0.344 \pm 0.004$	$0.656 \pm 0.004$	$296.5 \pm 0.3$	$1064.53 \pm 0.03$	$92 \pm 5(4)$
1	0	$296.5 \pm 0.3$	$1064.61 \pm 0.01$	$79 \pm 5(6)$

## 2.4 Future directions

Extracting the enthalpy of mixing ( $\Delta H_{mix}$ ) from the high temperature transpose drop measurements will require  $\Delta H_{td}$  measurements of more molar compositions of the  $\text{UCl}_3$ -NaCl system as well as DSC measurements of the compositions of interest to determine the enthalpy of fusion ( $\Delta H_{fus}$ ) and integral heat capacities of the liquid mixtures. DSC will also verify the existence of an intermediate compound; formation of any intermediate compounds would have their own enthalpy response that would need to be considered when extracting  $\Delta H_{mix}$  from  $\Delta H_{td}$  of the different compositions. Further TTD measurements will be performed on different molar compositions of  $\text{UCl}_3$ -NaCl system as well as a comparison TTD experiment of a pre-melted, or cast, eutectic mixture that will aid in deconvolution of the  $\Delta H_{td}$ .



### 3 Conclusions

The high temperature transpose drop calorimetry ( $\Delta H_{td}$ ) work performed at LANL for the MSR Campaign verified the methodology for radioactive and air-sensitive materials. This work provided opportunities to improve and streamline the TTD experimental procedure while still collecting data crucial to the molten salt reactor community. Measurements of the solid integral heat capacity, or enthalpic increment ( $\Delta H_{T-298.15}$ ), for the eutectic  $\text{PuCl}_3\text{-NaCl}$  as well as the liquid enthalpic increment ( $\Delta H_{T-726}$ ) were found to be in good agreement with existing DSC measurements from INL and indicated that the liquid heat capacity of the  $\text{PuCl}_3\text{-NaCl}$  is not dependent on temperature. Using the enthalpic increments and enthalpy of fusion for the thermochemical reaction of the eutectic  $\text{PuCl}_3\text{-NaCl}$  available allowed for the extraction of the excess heat capacity ( $C_p^{ex}$ ) that was then used to determine the enthalpy of mixing ( $\Delta H_{mix}$ ). Future  $\Delta H_{td}$  work on the  $\text{UCl}_3\text{-NaCl}$  binary system will allow for deconvolution of the eutectic data collected during this reporting period, including determination of  $C_p^{ex}$  and  $\Delta H_{mix}$ . Experimentally determining the enthalpy of mixing for the  $\text{UCl}_3\text{-NaCl}$  system at different molar compositions will provide important data that will aid modelling efforts including MD simulations and CALPHAD methods, providing accurate and precise phase diagrams.

With the successful completion of renovations at the LANL Plutonium Science Laboratory (PluS Lab), the facility will begin a broad program of Pu fundamental research in FY26. Among these activities will be Pu chloride and fluoride thermochemical analysis and phase transition determination via DSC. These efforts will be complemented by high-temperature transpose drop calorimetry, together yielding critical experimental data to support reactor concepts considering Pu fuel salts.

### 4 Acknowledgements

The authors would like to acknowledge support from the Chemistry, Sigma, and Earth & Environmental Sciences Divisions at the Los Alamos National Laboratory. This work was funded by the US Department of Energy's Office of Nuclear Energy Molten Salt Reactor (MSR) Campaign.

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