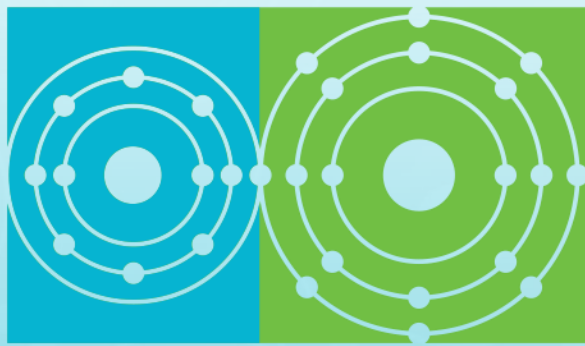




Molten Salt Reactor
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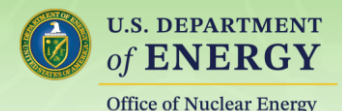
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Generation of Molten Salt Thermochemical Properties and Database Development

Ted Besmann

Juliano Schorne-Pinto, Jorge Paz Soldan Palma, Clara Dixon, Ronnie Booth,
Jack Wilson, Aiswarya Padinhare Manissery, Zachary Gardiner

*Nuclear Engineering Program
University of South Carolina*



Accomplishments

- **FY24 M3 Milestone**
 - *Complete the assessment of $\text{CeF}_3\text{-UF}_4$; $\text{LaF}_3\text{-UF}_4$; $\text{BaCl}_2\text{-UCl}_3$; $\text{SrCl}_2\text{-UCl}_3$; $\text{LaCl}_3\text{-UCl}_3$; $\text{CeCl}_3\text{-UCl}_3$; ZrCl_4 -, NaCl , KCl , MgCl_2 , UCl_3 ; NaCl-LaCl_3 ; $\text{MgCl}_2\text{-LaCl}_3$ systems and their inclusion in MSTDB-TC as documented in a letter report and accompanying database. 9/30/2024*
- **MSTDB-TC Versions 3.0, 3.1, and very recent 4.0 released with expanded documentation**
- **Papers**
 - *Thermodynamic Assessment of the Li, Na, K, Cs | F, I Eight-Component Reciprocal System*, Clara M. Dixon, Mina Aziziha, Juliano Schorne-Pinto, and Theodore M. Besmann –J. Chem. Thermo. Accepted with minor revision
 - *Density Measurements of Molten LiF-BeF_2 and $\text{LiF-BeF}_2\text{-LaF}_3$ Salt Mixtures by Neutron Radiography*, Jisue Moon, Joanna McFarlane, Hunter B. Andrews, Kevin R. Robb, Molly Ross, Dino Sulejmanovic, Yuxuan Zhang, Erik Stringfellow, Can Agca, Juliano Schorne-Pinto, Theodore M. Besmann, ACS Omega, 9 (25) 2024 27204–27213
 - *Thermodynamic modeling of CsF with LiF-NaF-KF for molten fluoride-fueled reactors*, Clara M. Dixon, Juliano Schorne-Pinto, Mina Aziziha, Jacob A. Yingling, Ronald E. Booth, Theodore M. Besmann, Journal of Molecular Liquids, 406 (2024) 125056
 - *Thermal Property Modeling and Assessment of the Physical Properties of FLiNaK* , Schorne-Pinto, Juliano; Aziziha, Mina; Tisdale, Hunter; Mofrad, Amir; Birri, Anthony; Christian, Matthew; Ard, Johnathan ; Booth, Ronald; Yingling, Jacob; Palma, Jorge; Dixon, Clara; zur Loye, Hans-Conrad; Besmann, Theodore, ACS Applied Energy Materials, 2024, 7, 9, 4016–4029
- **Conference Presentations:** ACS: 4; MS&T: 3; TMS: 3
- **Workshop on Measurement and Analysis of Thermochemical and Thermophysical Properties of Molten Salts:** Organized by Ted Besmann and Tony Birri, Virtual, July 16-17, 2024 – Averaged almost 100 participants

Collaborations

- Toni Karlsson (INL): NaCl-PuCl₃-UCl₃ and NaCl-PuCl₃ phase equilibria and thermal functions
- Jacob Yingling (INL): U-Cl heat capacity studies
- Marisa Monreal and Hannah Patenaude (LANL): NaCl-MgCl₂-UCl₃ Phase equilibria
- Joanna McFarlane and Katie Johnson (ORNL): LiF-BeF₂ phase equilibria
- David Andersson (LANL) and Chao Jiang (INL): First principles calculations
- Tony Birri (ORNL): Workshops and database management
- Markus Piro (McMaster Univ.): Automated QA determination
- Stephen Raimen (Univ. Michigan): Measurement of oxygen in salts
- Brian Powell (Clemson Univ.): Solution calorimetry for NaCl-MgCl₂ intermediate phases

Major Issue of Salt Purity Has Been a Focus: Determination and Purification

Salts



Argon glovebox#1, $H_2O < 3$ ppm, $O_2 < 0.1$ ppm
> 50 salts (chlorides, fluorides and iodides)



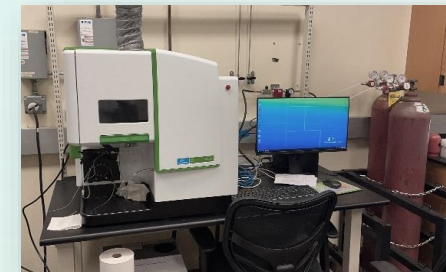
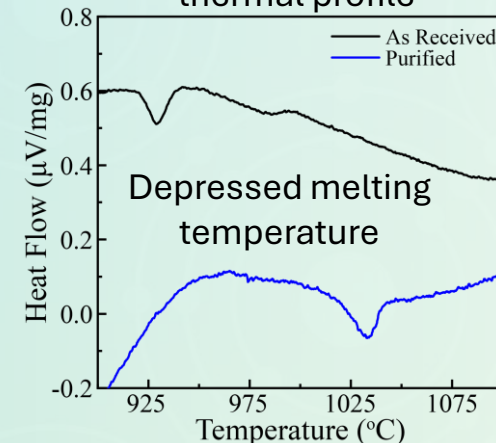
Chemical analysis



Purity by DSC

	100 μ l SS w Ni liner	27 μ l SS w Ni liner
Source	Netzsch + UOIT & USC	Netzsch + UOIT & USC
Mass	~1480 mg	~ 875 mg
Max. sample mass	10-50 mg	10-20 mg

Effect of oxygen on DSC thermal profile



ICP-OES



O and H analyzer

The gaseous combustion products are measured by infrared and thermal conductivity cells

Purification Drying



Vitreous Carbon, 0.9ml



Quartz, 5ml

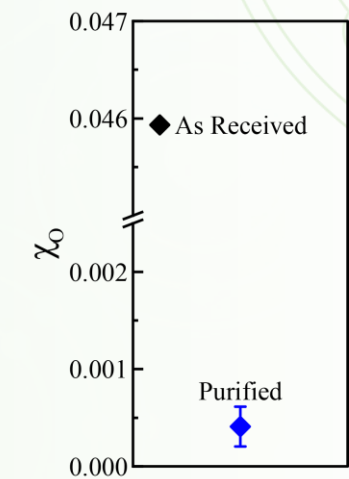


Quartz tube

Muffle/Tube furnace (RT-1200°C) installed in Glovebox#2, $H_2O < 0.1$ ppm, $O_2 < 0.1$ ppm

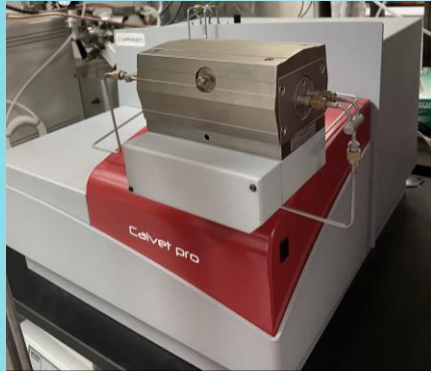
Inert gas (Ar, Ar + 4% H_2) or vacuum (35 mbar)

Very low oxygen product



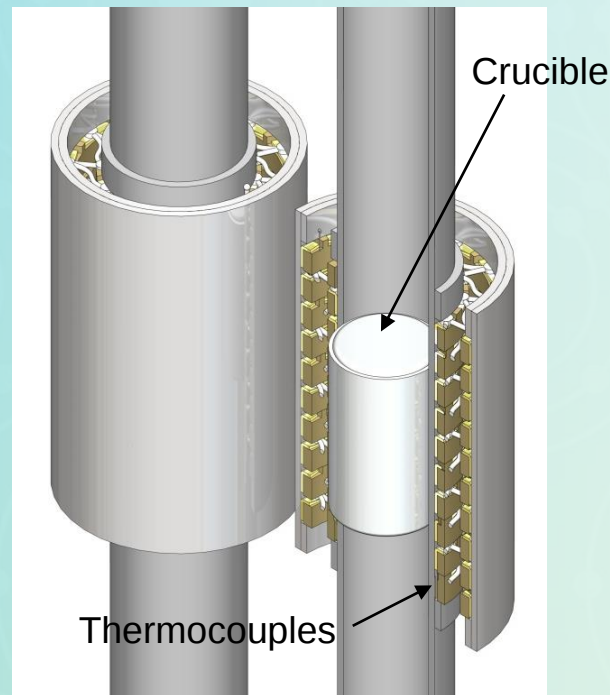
New Capability Allows Generation of Highly Accurate Heat Capacity Values

Calvet Pro - Setaram

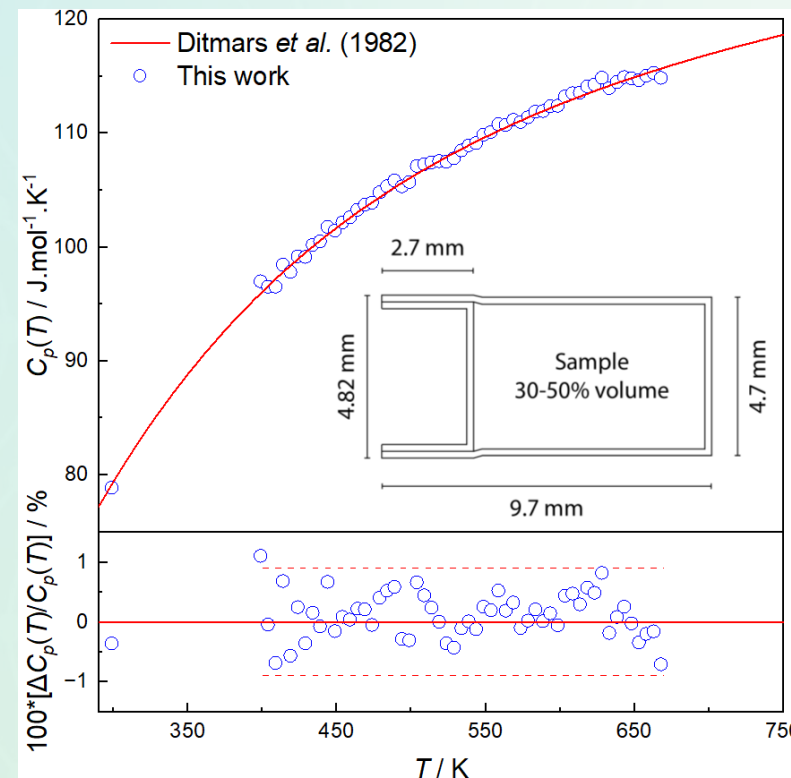


- Tian-Calvet Heat-Flow Microcalorimeter equipped with two 3D thermopiles now allows for superior heat capacity determination
- Developed salt encapsulation to improve sample/crucible weight ratio

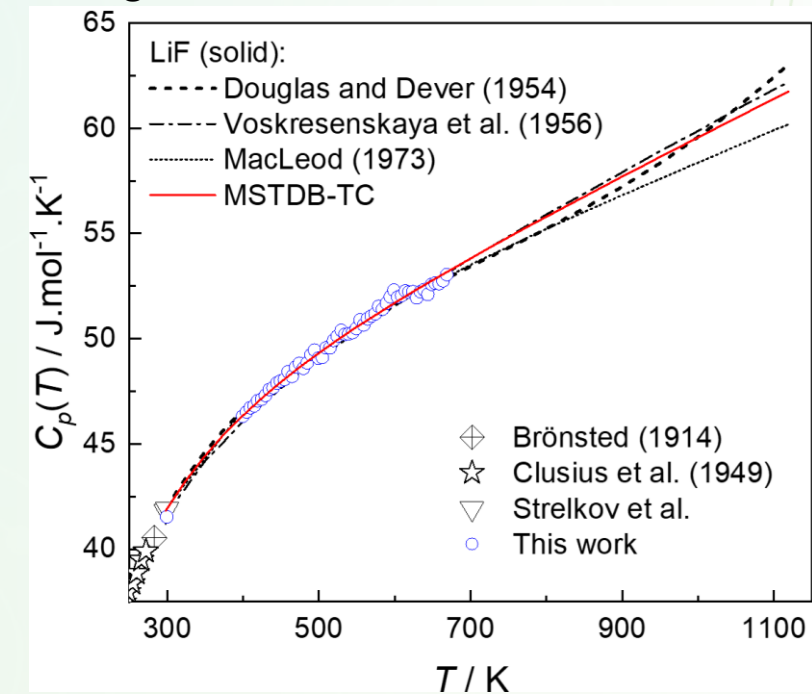
3D Thermopiles
240 thermocouples



Accuracy demonstrated with
sapphire standard: $[U] = \pm 0.9\%$



C_p for LiF(cr) in excellent
agreement with MSTDB-TC values



Salt Systems Addressed in the Current Period (Some Included in MSTDB-TC Ver. 3.1)

Chlorides

- ZrCl_4
- $\text{MgCl}_2\text{-UCl}_3$ (revised)
- NaCl-MgCl_2 (revised)
- NaCl-LaCl_3
- $\text{MgCl}_2\text{-LaCl}_3$
- $\text{BaCl}_2\text{-UCl}_3$
- $\text{SrCl}_2\text{-UCl}_3$

Fluorides

- SrF_2 (revised)
- SmF_3
- NaF-UF_3
- CsF-UF_3
- CsF-PuF_3
- LiF-LaF_3
- NaF-LaF_3
- LiF-CeF_3
- NaF-CeF_3
- LiF-PuF_3
- NaF-PuF_3
- $\text{BeF}_2\text{-KF}$ (revised)
- KF-SrF_2 (revised)
- LiF-SrF_2 (revised)
- NaF-SrF_2 (revised)

Reciprocal salts

- Na,K,Cs|Cl,I
- $\text{Li, Na, K, Cs | F, I}$

Pseudo-ternary fluoride*

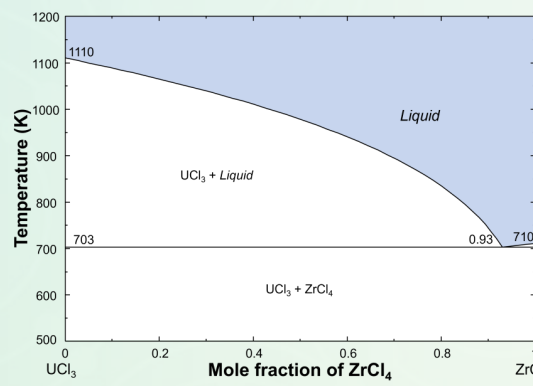
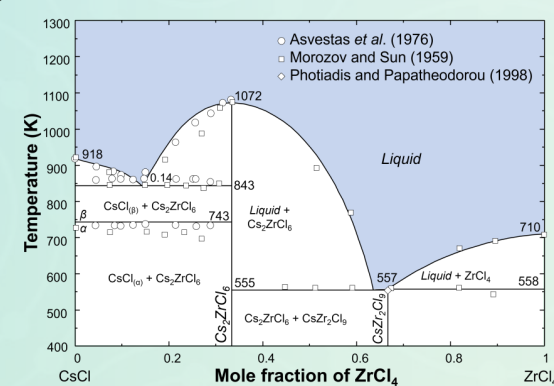
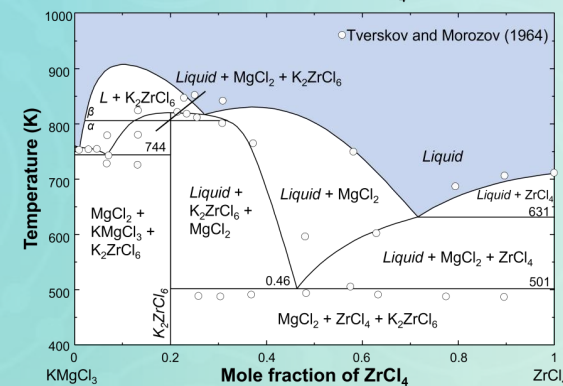
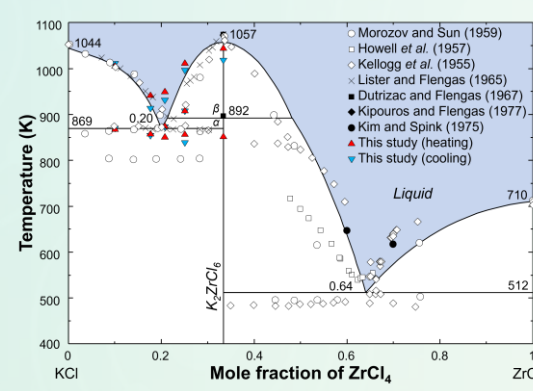
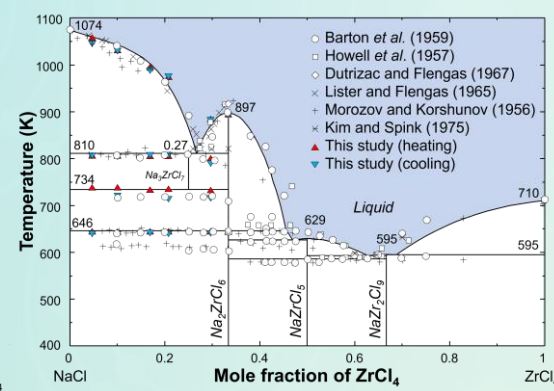
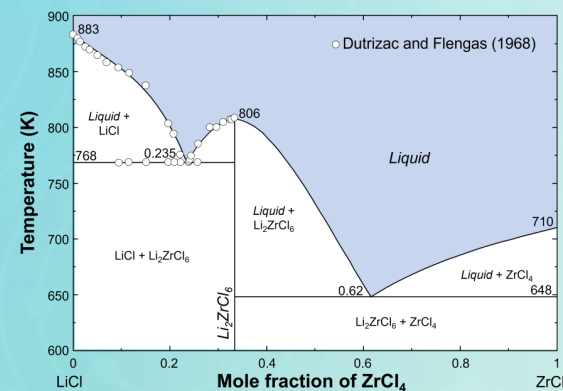
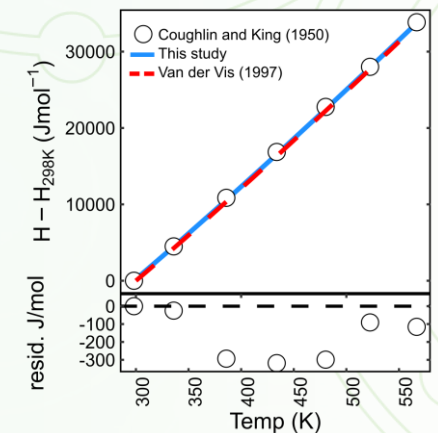
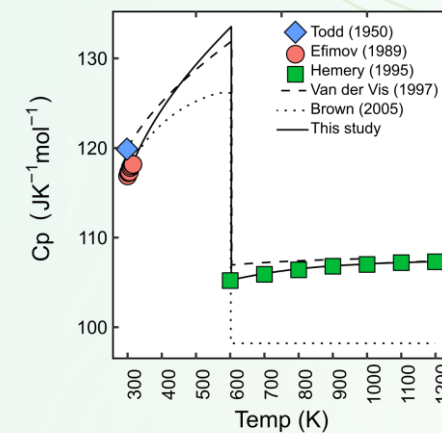
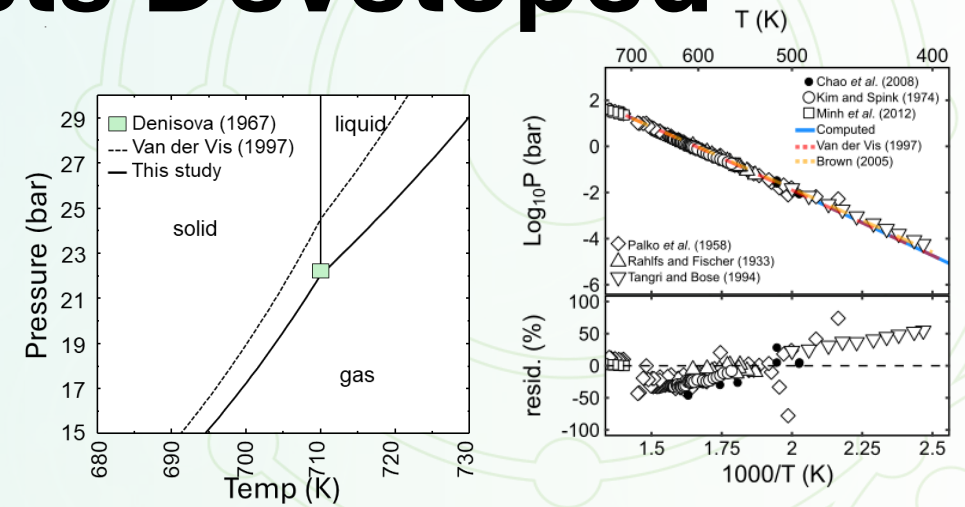
- $\text{LiF-BeF}_2\text{-CeF}_3$
- $\text{LiF-BeF}_2\text{-CsF}$
- $\text{LiF-BeF}_2\text{-LaF}_3$
- $\text{LiF-BeF}_2\text{-NdF}_3$
- $\text{LiF-BeF}_2\text{-PuF}_3$
- $\text{LiF-BeF}_2\text{-UF}_3$

*Represented up to the solubility limit of third component due to limited data with LiF-BeF_2

ZrCl₄ and Zr-Fuel Systems Models Developed

ZrCl₄: Gibbs energy functions for ZrCl₄(s, l, and g) fit to phase equilibria, $\Delta_f H^\circ$, $\Delta_{fus} H^\circ$, $\Delta_{sub} H^\circ$, $\Delta_{sub} S^\circ$, Cp, S,

- Better reconciliation of Cp and enthalpy increment data
- Captured triple point
- Better fit the available vapor pressure data
- Evaluation of pseudo-binary systems of ZrCl₄ + alkali chlorides; KMgCl₃; and UCl₃

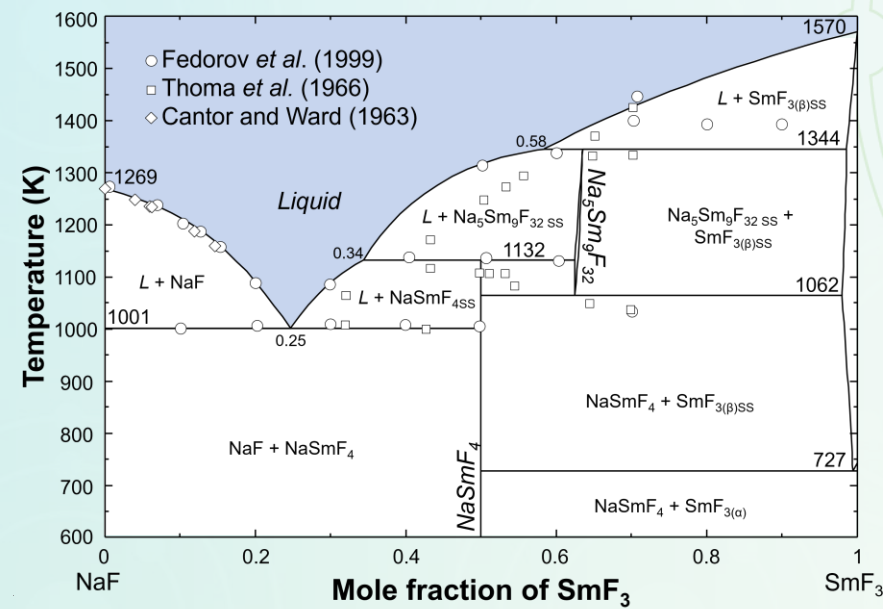
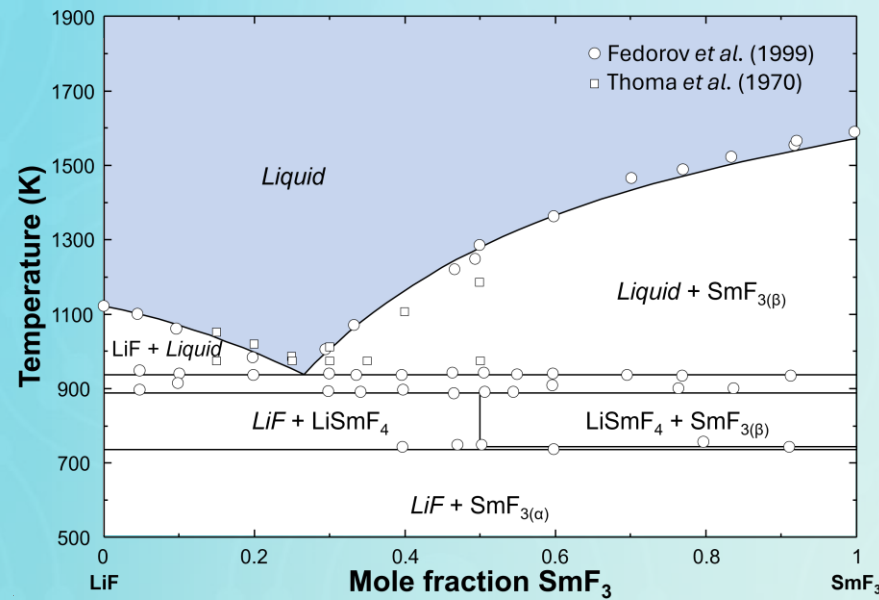


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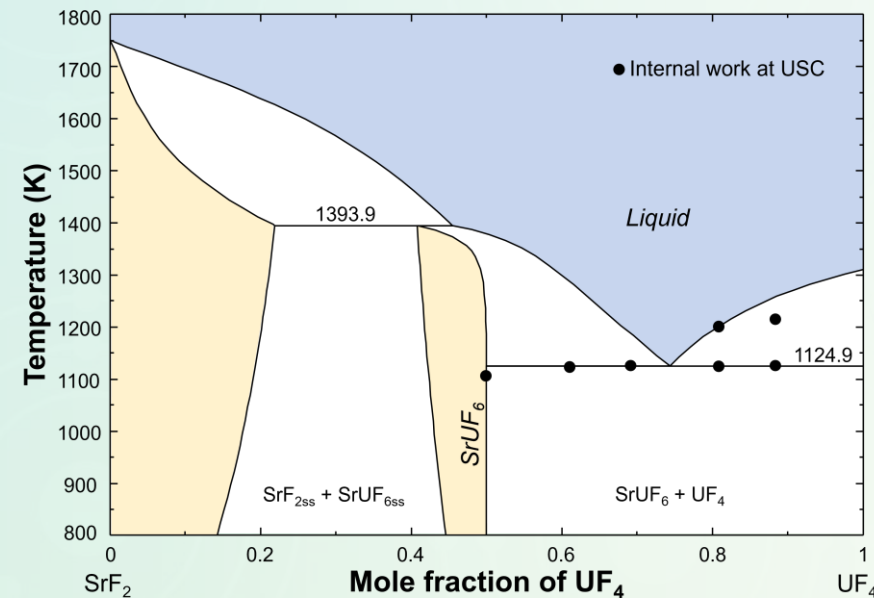
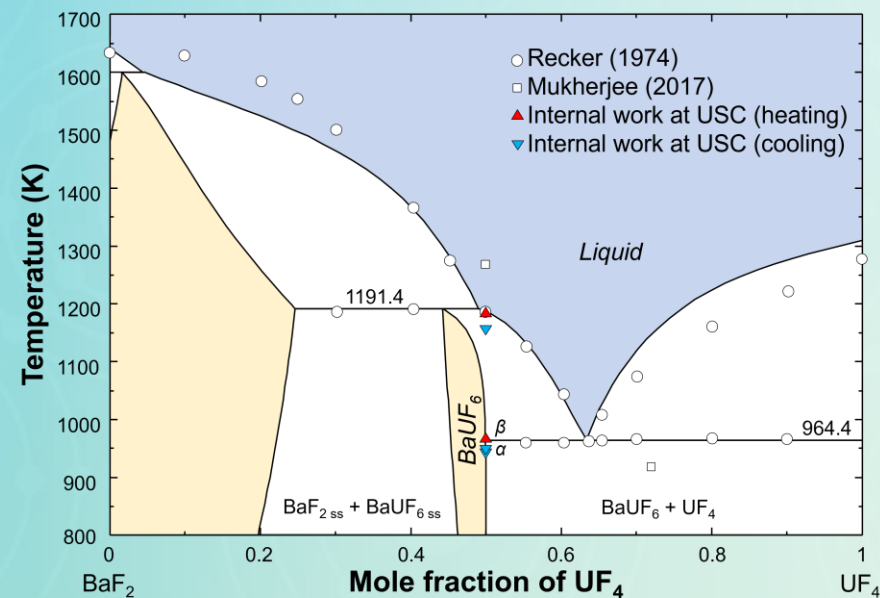
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Computed Phase Diagrams from Derived Models for Newly Added Fluoride Systems



Pseudo-binary systems optimized for fission products:

- BaF_2
- SmF_3
- SrF_2



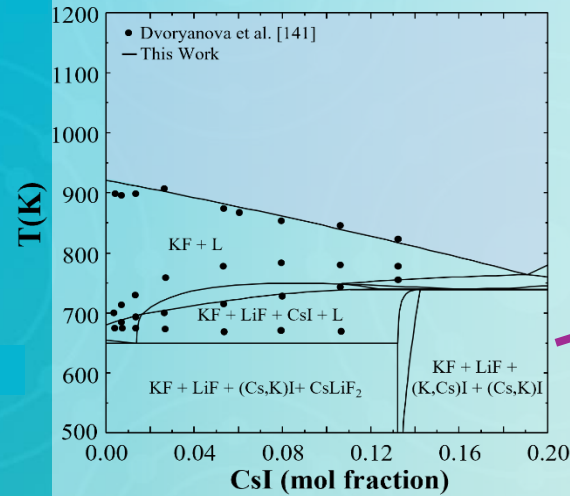
Molten Salt Reactor
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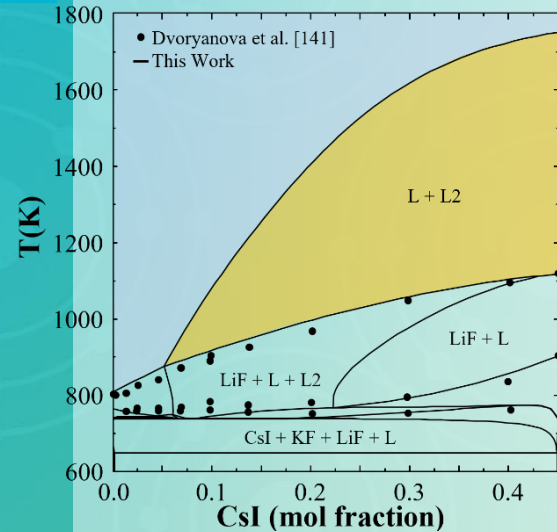
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High Order Models for Reciprocal Salts Require Numerous Subsystem Models

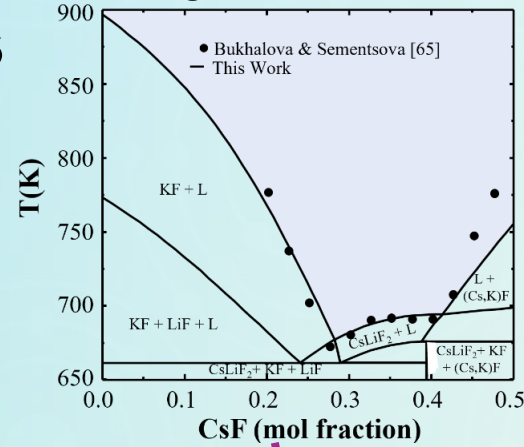
Reciprocal Quaternary Internal Sections
LiF-KF-CsF-CsI



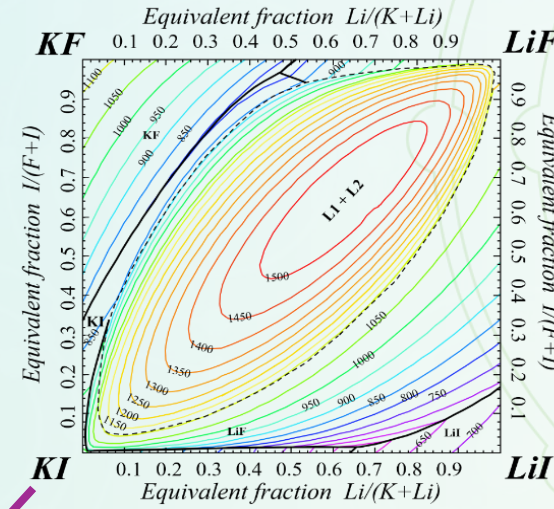
Reciprocal Quaternary Internal Sections
LiF-KF-CsI



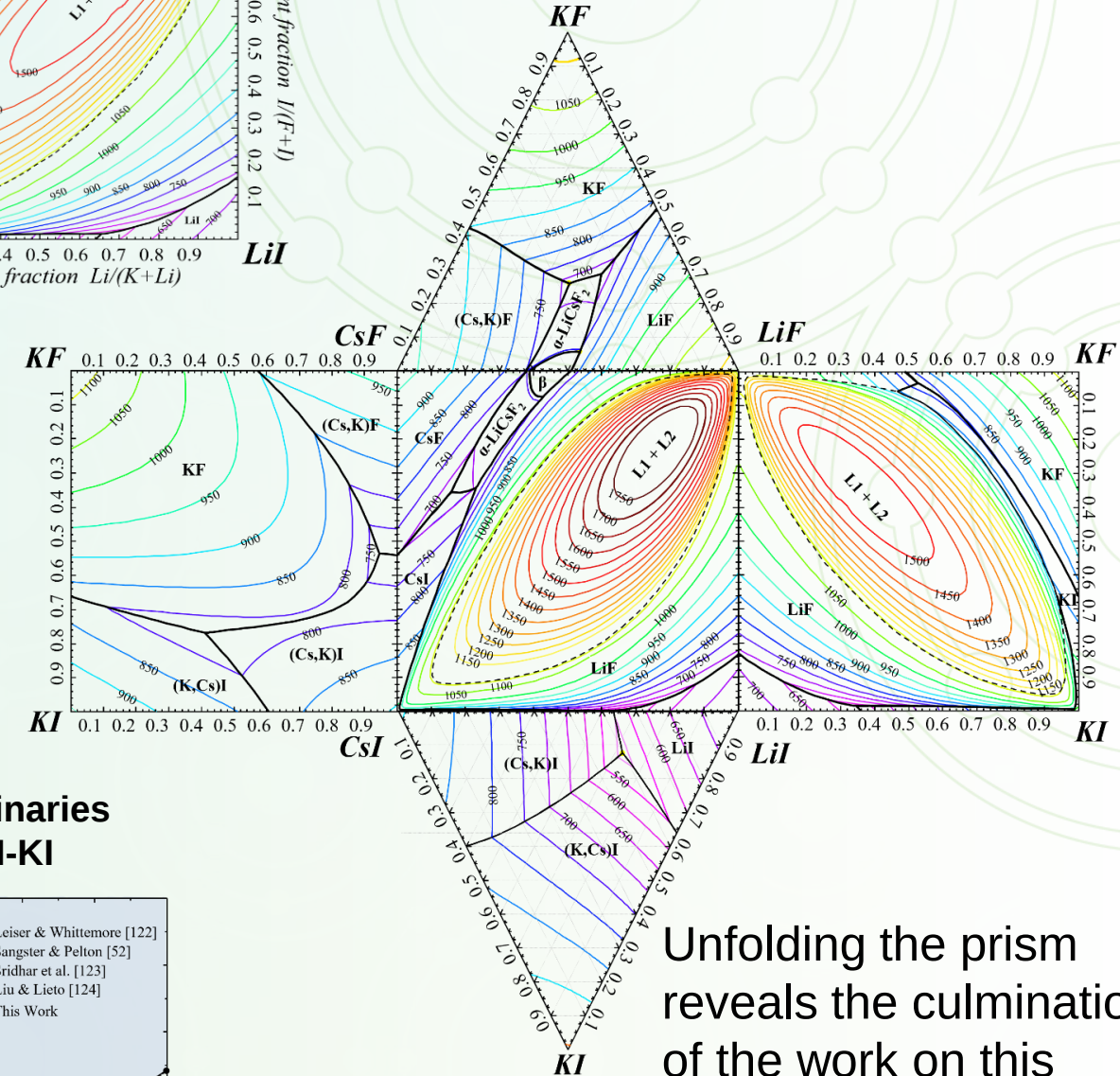
Additive Psuedo-Ternaries
e.g., LiF-KF-CsF



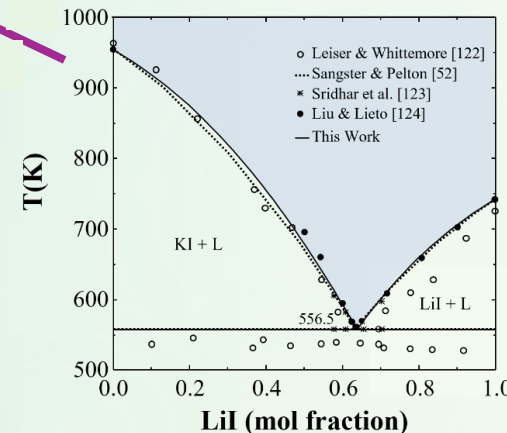
Reciprocal Ternaries
e.g., Li, K | F, I



Example: Li, K, Cs | F, I



Pseudo-Binaries
e.g., LiI-KI



Representation is validated
using reported phase
equilibria of quaternary
internal sections

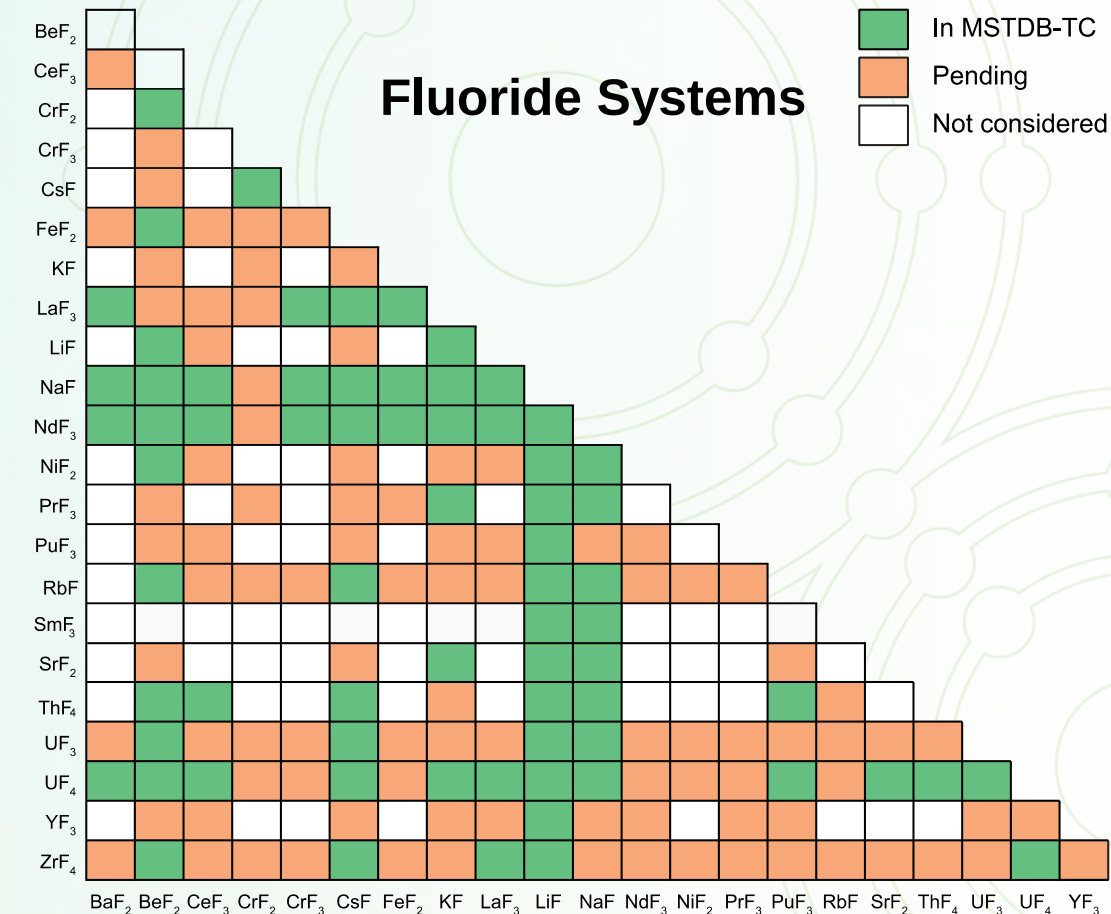
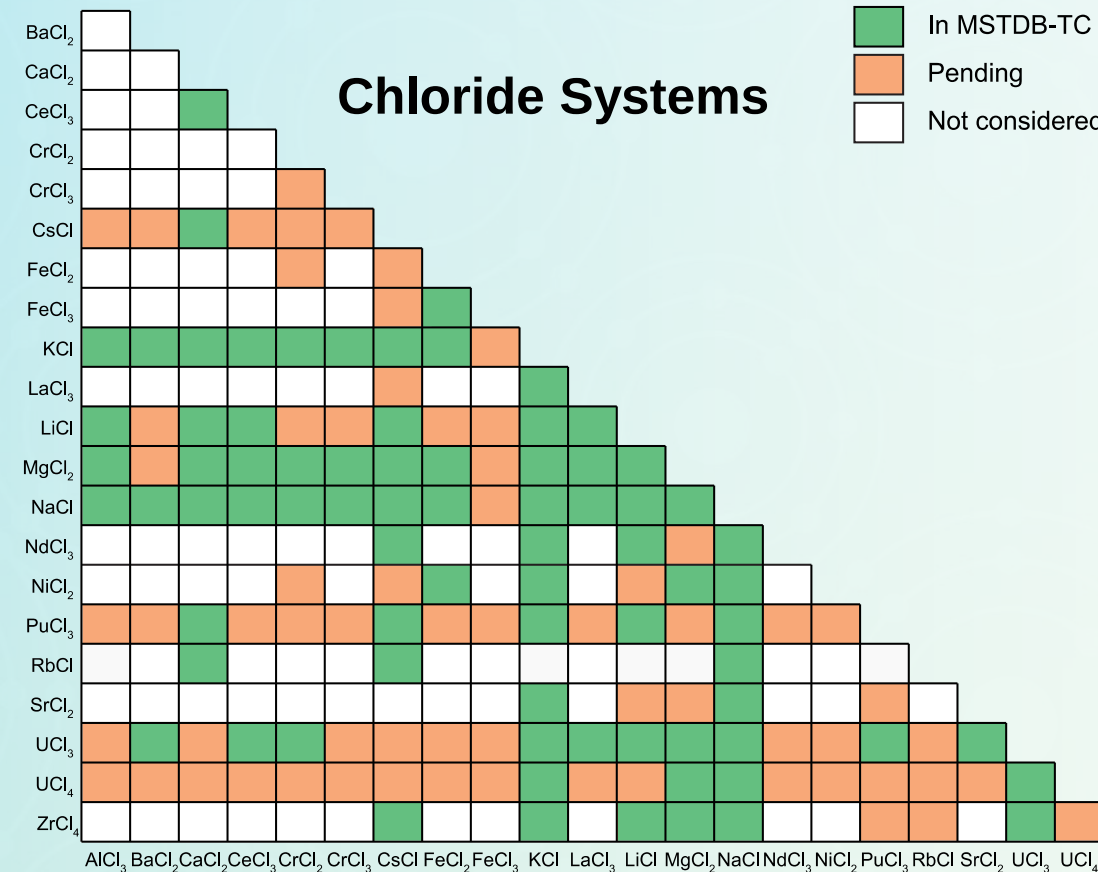
Unfolding the prism
reveals the culmination
of the work on this
system

Pseudo-binary Systems Content Matrices

Content of Newly Released MSTDB-TC Ver. 4.0

MSTDB Databases
Available at
mstdb.ornl.gov

- MSTDB-TC Ver. 4.0 contains
 - 175 pseudo-binary systems
 - 61 pseudo-ternary systems
 - 12 reciprocal systems that include iodine as anion
- Added new models that consider ZrCl_4 , BaCl_2 , SrCl_2 , BaF_2 , SrF_2 , LaCl_3
- NaCl-MgCl_2 refined based on new experimental data
- Improved reciprocal system models with iodine



Higher Order Systems (> Pseudo-ternary)

- | | | |
|-----------------|---------------------|---|
| • Li, Na F, I | • Na, K Cl, I | • Na, K, Cs Cl, I |
| • Li, K F, I | • Na, Cs Cl, I | • Li, Na, K, Cs F, I |
| • Na, K F, I | • K, Cs Cl, I | • $\text{MgCl}_2\text{-NaCl-CsCl}$ |
| • Na, Cs F, I | • Li, K, Cs F, I | • $\text{MgCl}_2\text{-NaCl-UCl}_{3,4}$ |
| • K, Cs F, I | • Li, Na, Cs F, I | • $\text{MgCl}_2\text{-KCl-UCl}_{3,4}$ |
| • Li, Cs F, I | • Na, K, Cs F, I | |



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Additions/Changes in MSTDB-TC for Ver. 4.0 vs. Ver. 3.1

Newly assessed pseudo-binary systems

- NaCl-MgCl₂
- LiCl-ZrCl₄
- NaCl-ZrCl₄
- KCl-ZrCl₄
- CsCl-ZrCl₄
- MgCl₂-ZrCl₄
- UCl₃-ZrCl₄
- BaF₂-UF₄
- SrF₂-UF₄
- LiF-SmF₃
- NaF-SmF₃

Newly assessed pseudo-ternary systems

- KCl-MgCl₂-ZrCl₄
- KCl-NaCl-ZrCl₄
- LiF-BeF₂-CeF₃
- LiF-BeF₂-CsF
- LiF-BeF₂-LaF₃
- LiF-BeF₂-NdF₃
- LiF-BeF₂-PuF₃
- LiF-BeF₂-UF₃

Existing models refined

- SrF₂
- BeF₂-KF
- KF-SrF₂
- LiF-SrF₂
- NaF-SrF₂



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Current and Future FY25 Activities

- **FY25 M3 Milestone**

- Report on the optimization of the thermochemical models for $\text{MgCl}_2\text{-BaCl}_2$, -SrCl_2 ; $\text{BaCl}_2\text{-BaI}_2$; $\text{SrCl}_2\text{-SrI}_2$; and where salts/data are available Sm, Pr, and Gd fluorides with LiF, NaF, KF, and chlorides with NaCl and KCl. The models will be incorporated in MSTDB-TC and database. 9/30/2025

- **Systems undergoing evaluation and modeling**

- Ba, Sr, and I in MgCl_2
- Sm in LiF, NaF, KF
- Pr in LiF, NaF, KF
- Gd in LiF, NaF, KF
- Sm, in NaCl, KCl
- Pr in NaCl, KCl
- Gd in NaCl, KCl
- NaCl- MgCl_2 - UCl_3

- **2025 Molten Salts Thermal Properties Working Group Virtual Workshop**

- ***Effect of Oxygen, Hydrogen, and Moisture on Molten Salt Behavior***

10AM to 3PM EDT, June 3-4, 2025; Registration is not required

Link will be provided at MSTDB.ornl.gov and in broad email

- **Continued development of GUI for viewing MSTDB-TC data and automated computing of pseudo-binary and –ternary phase diagrams with experimental data**

Potential Efforts for FY26 and Beyond

- Refining understanding of FLiBe, including behavior of BeF_2 , e.g., melt temperature
- Measurements and modeling of oxygen thermochemical behavior in base coolant and fuel salts
- Determining thermochemical parameters for hydrogen/tritium behavior in fuel salts, e.g., vapor pressures of hydrogen iodide
- Assessment of the state of tellurium in key salt systems to allow prediction via equilibrium calculations using MSTDB-TC
- Using Henry's law relationships for noble gases to allow including in thermochemical calculations
- Continued expansion of MSTDB-TC with priority additional constituents as identified by users and regulators

USC General Atomics Center Group



Support for related activities provided by



Thank you

Ted Besmann

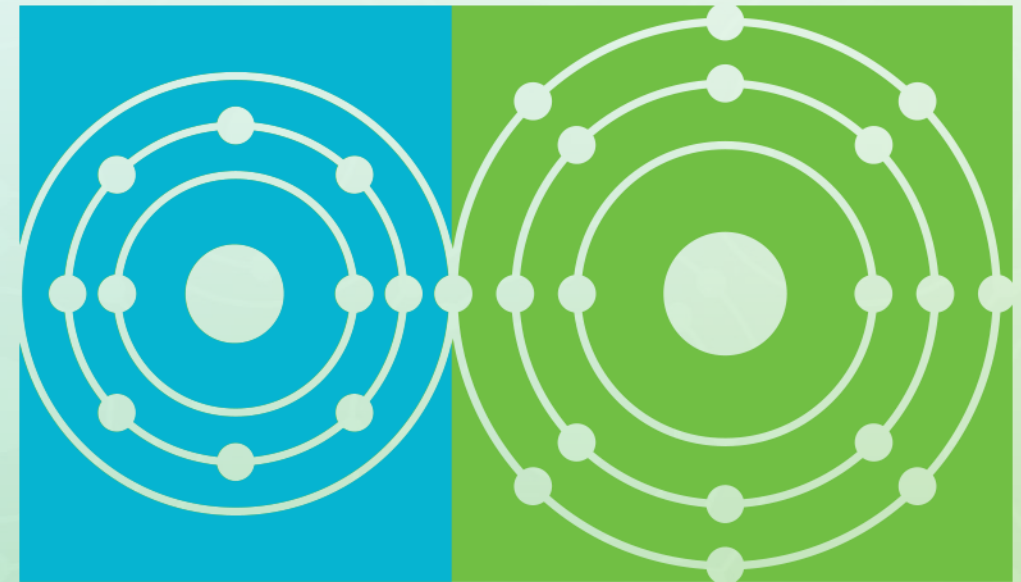
besmann@sc.edu



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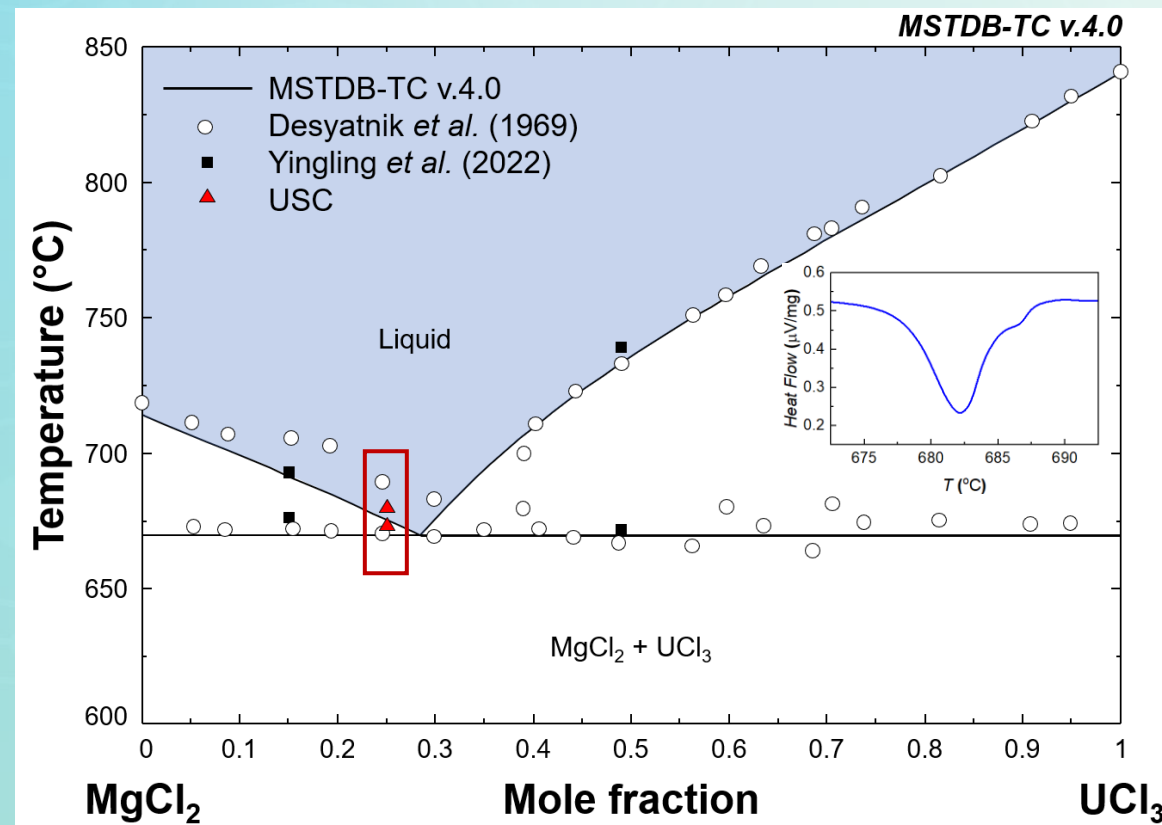
Additional Slides

5/1/2025

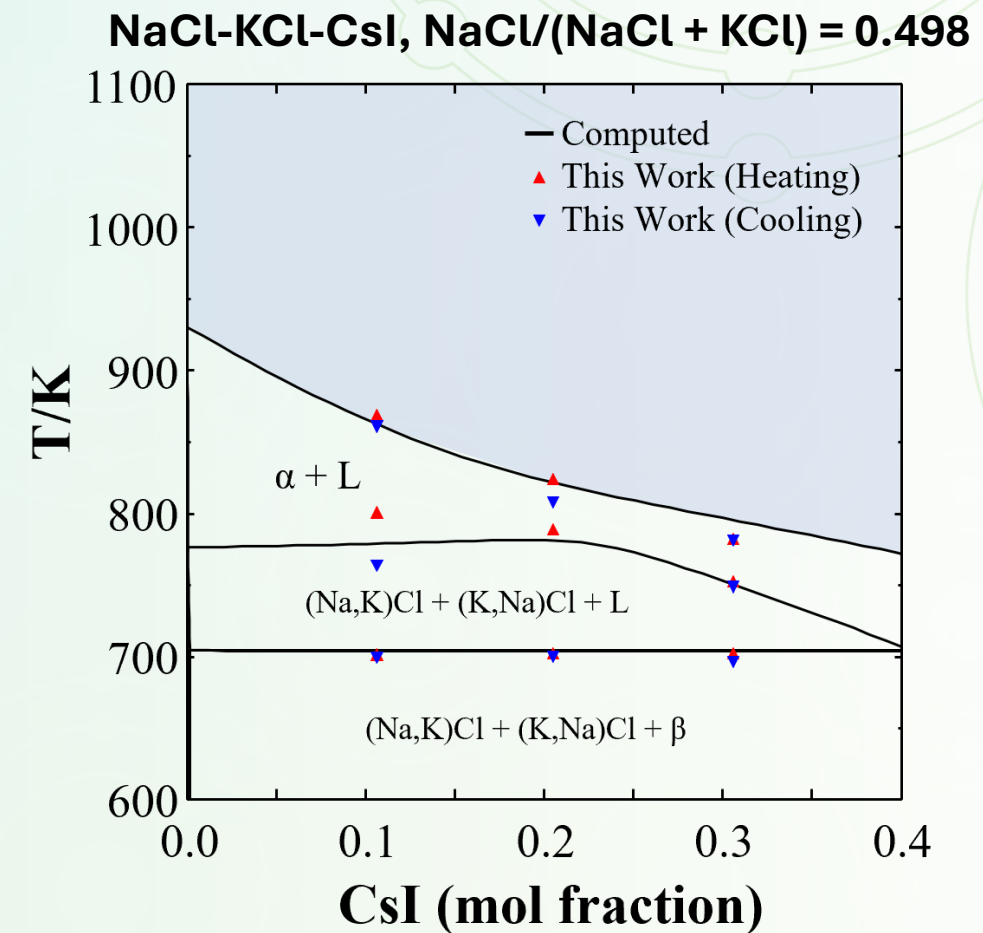


Example System Evaluations and Modeling

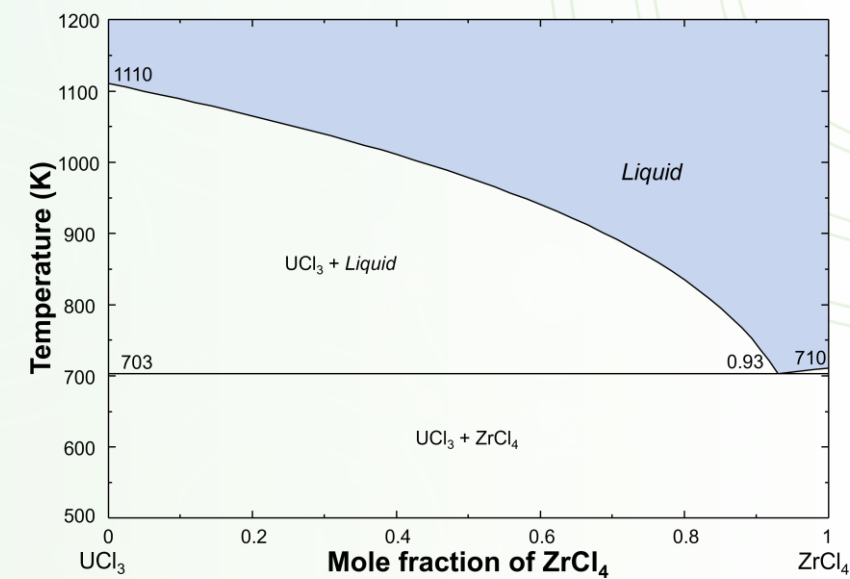
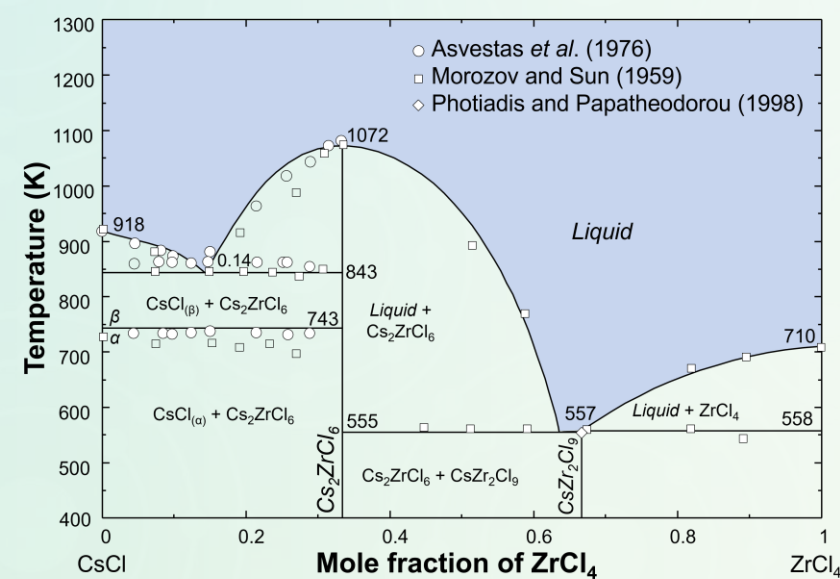
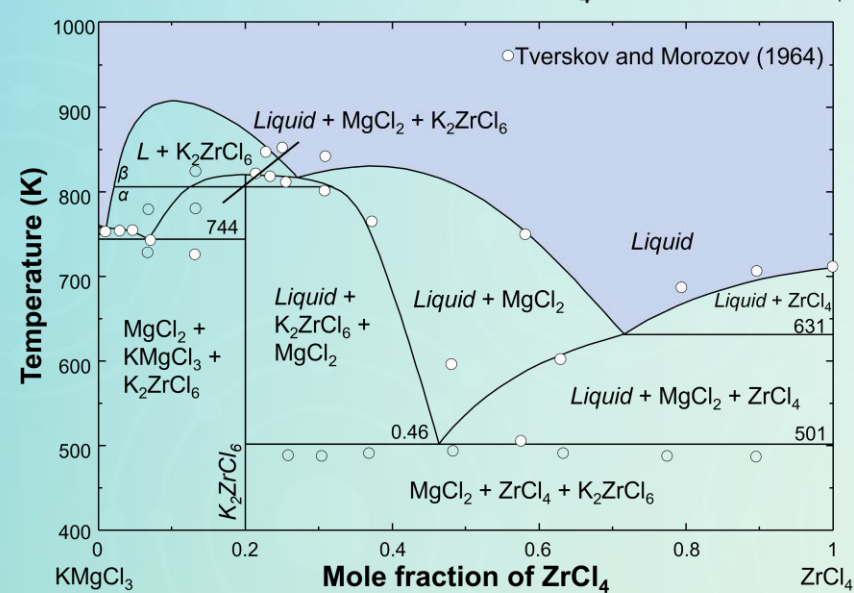
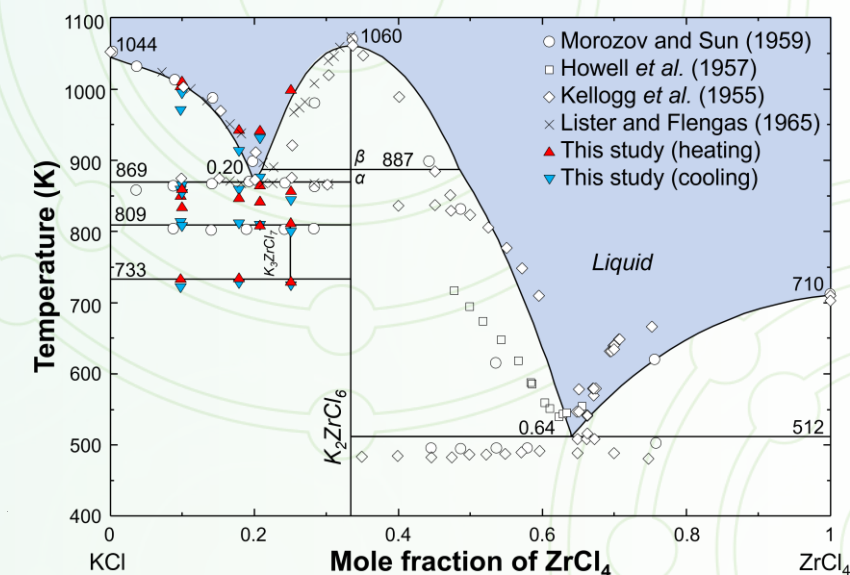
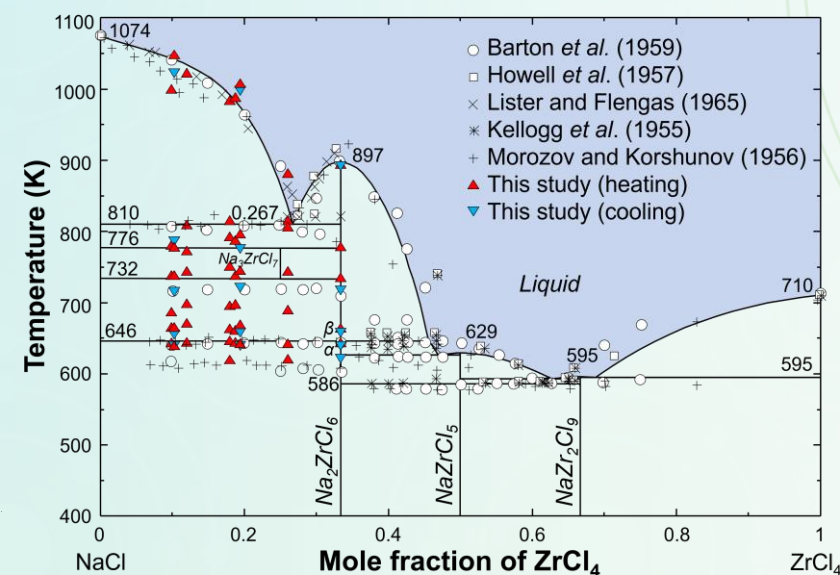
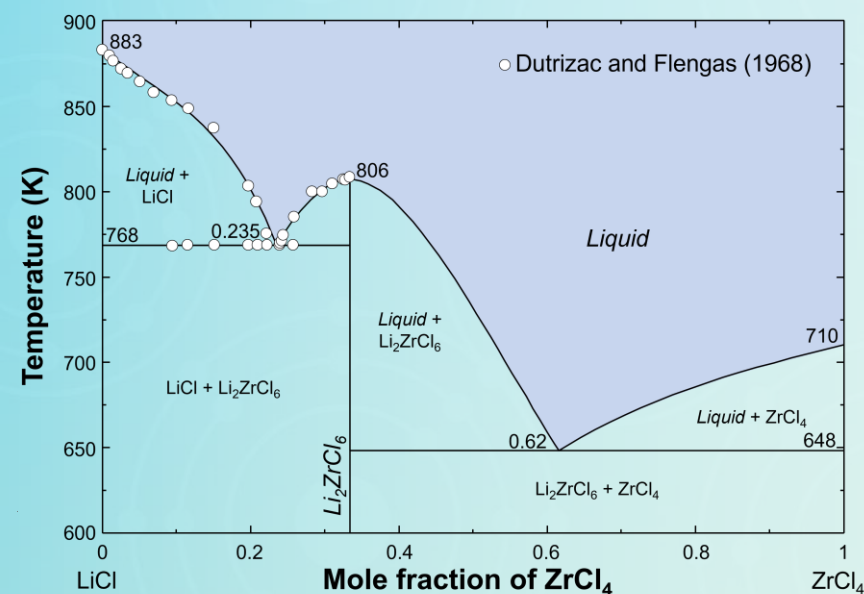
Additional measurements beyond reported values used to improve $\text{MgCl}_2\text{-UCl}_3$ thermodynamic model



Na,K,Cs|Cl,I fully modeled and validated using new NaCl-KCl-CsI measurements



Computed Phase Diagrams from Derived Models for Zr-Cl-FP Systems



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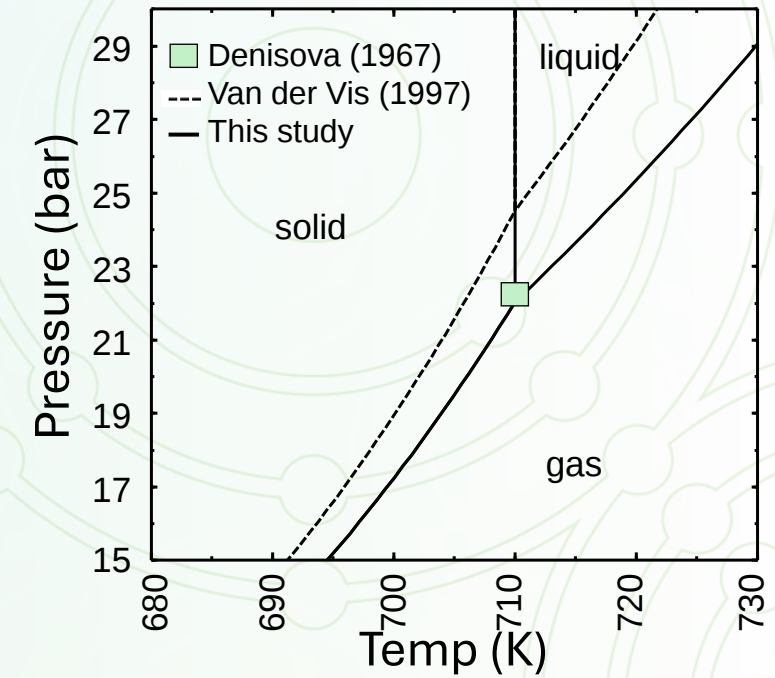
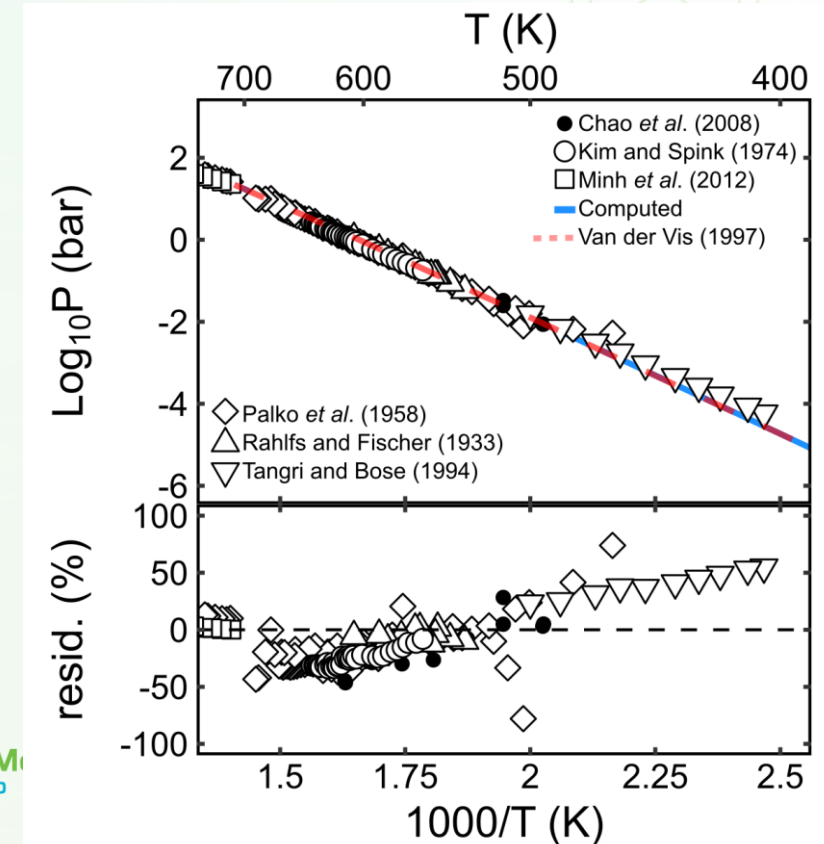
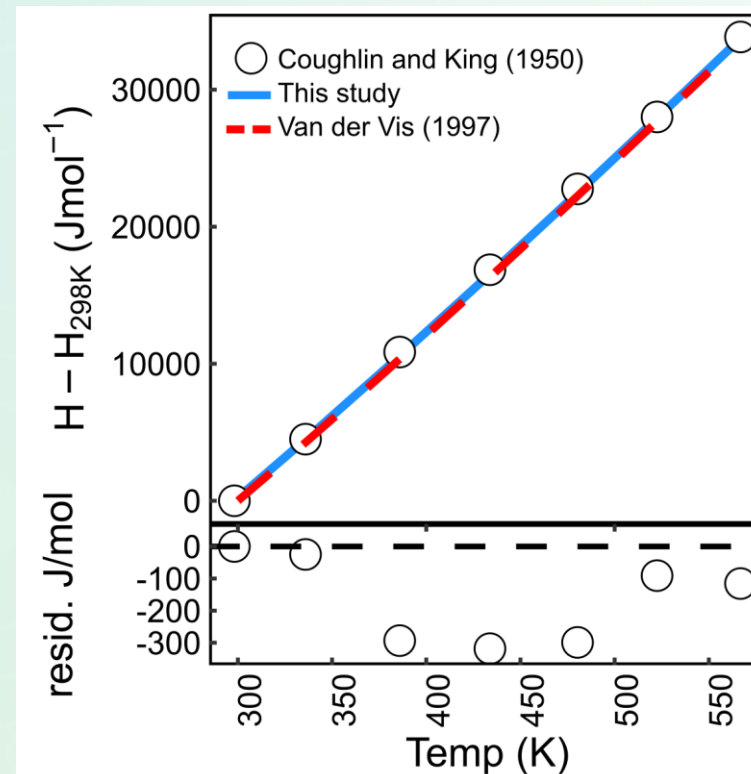
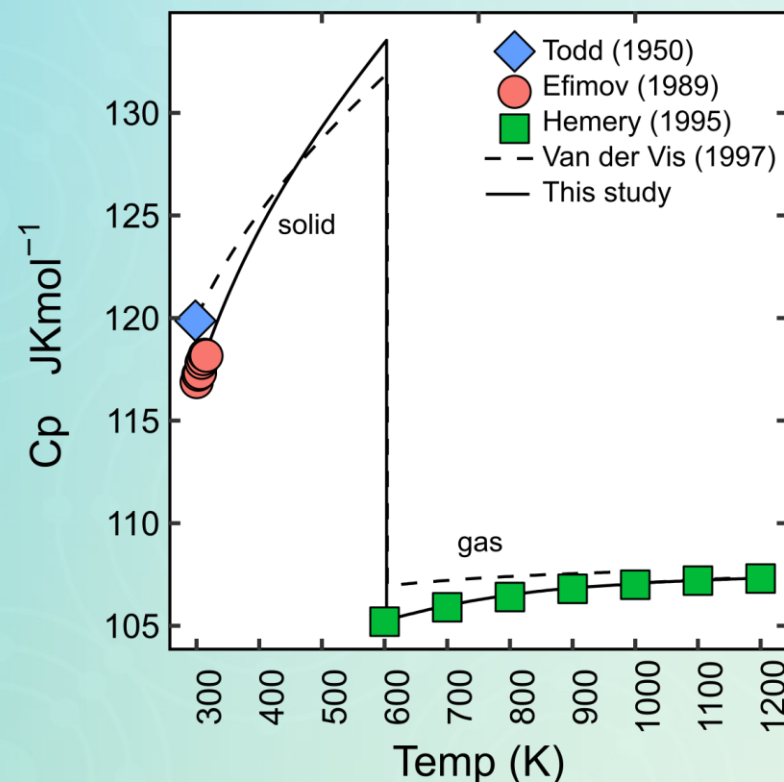
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ZrCl₄ Optimized Using Available Thermochemical data

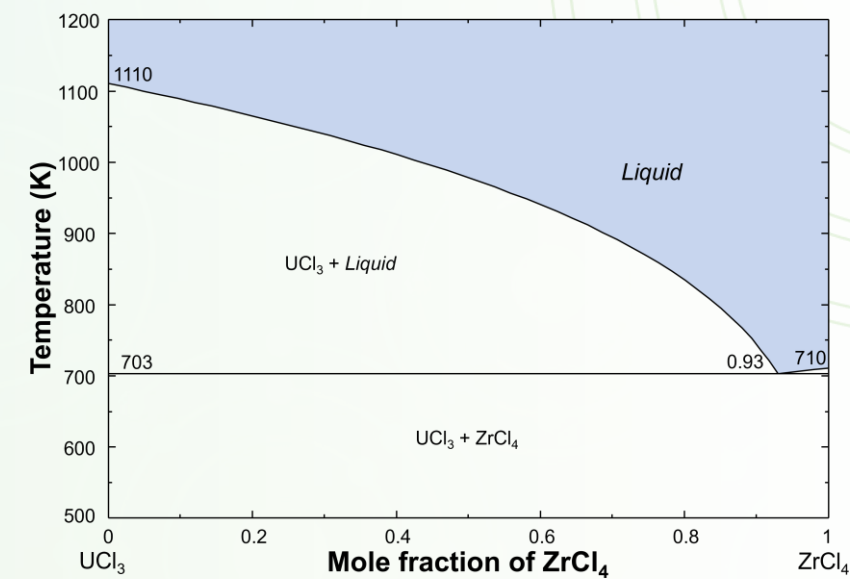
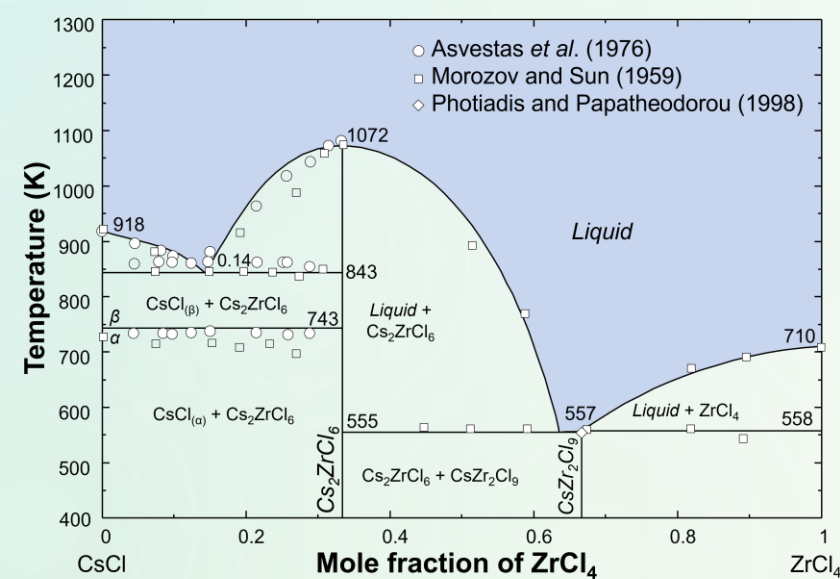
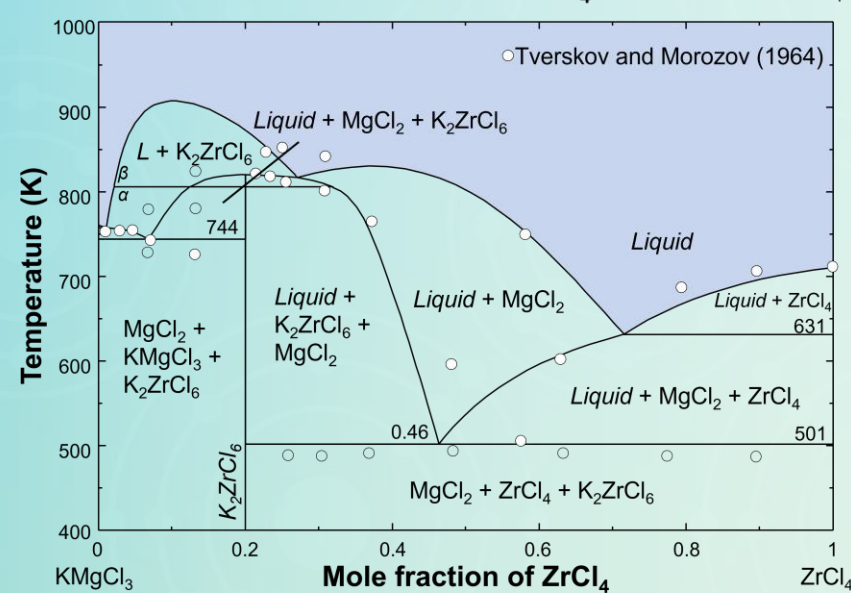
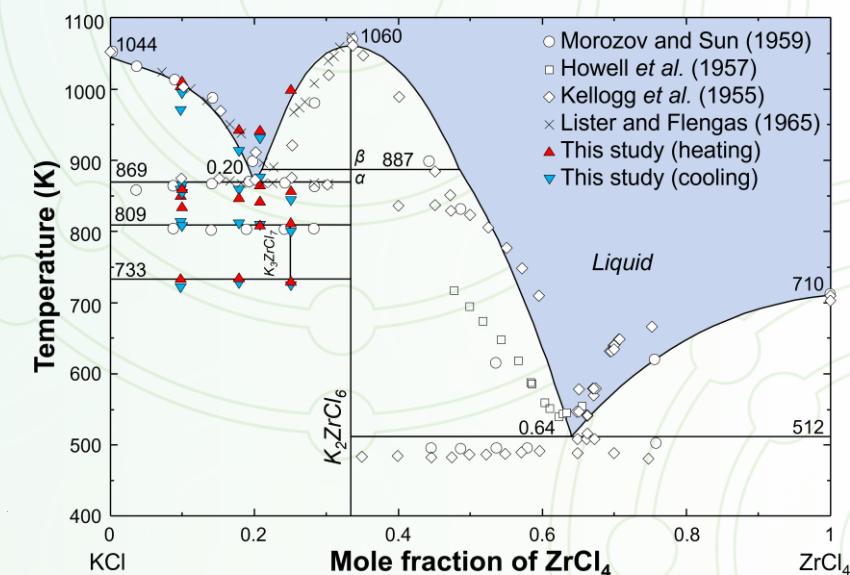
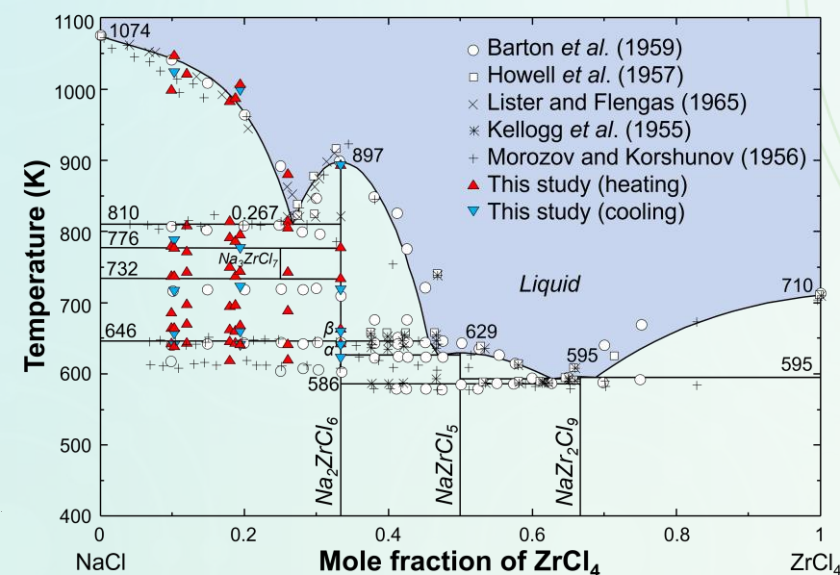
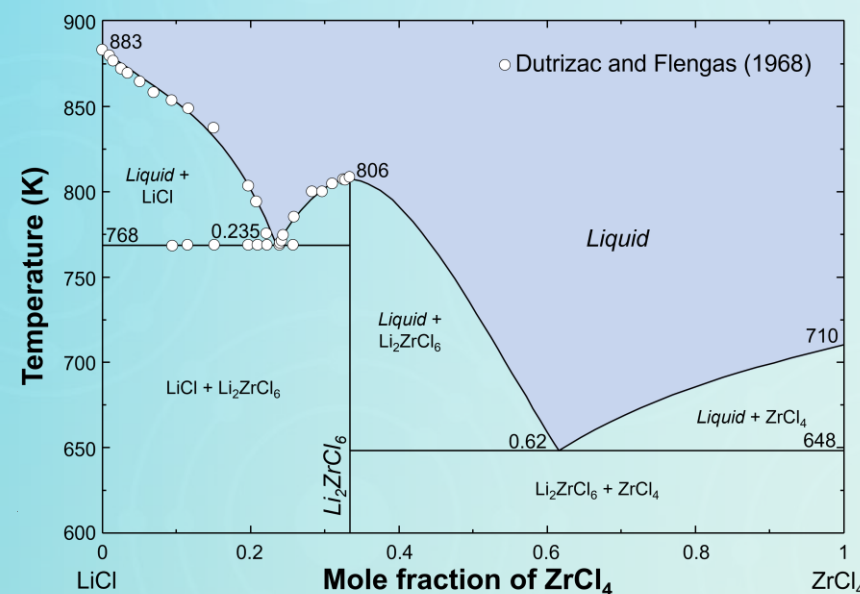
Gibbs energy functions for ZrCl_{4(s, l, and g)} fit to phase equilibria, $\Delta_f H^\circ$, $\Delta_{fus} H^\circ$, $\Delta_{sub} H^\circ$, $\Delta_{sub} S^\circ$, C_p , S ,

Needed to:

- Better reconcile C_p and enthalpy increment data
- Capture the triple point
- Better fit the available vapor pressures



Computed Phase Diagrams from Derived Models for Zr-Cl-FP Systems

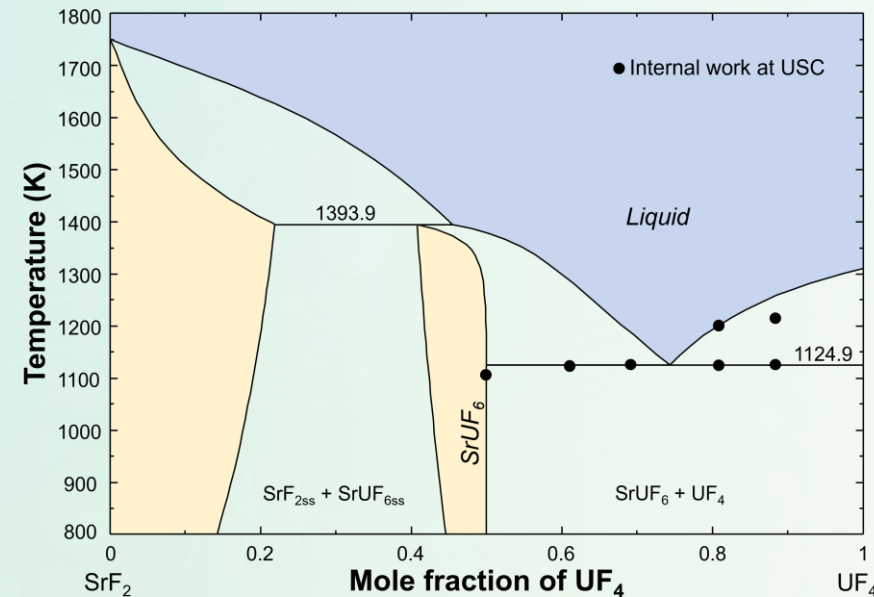
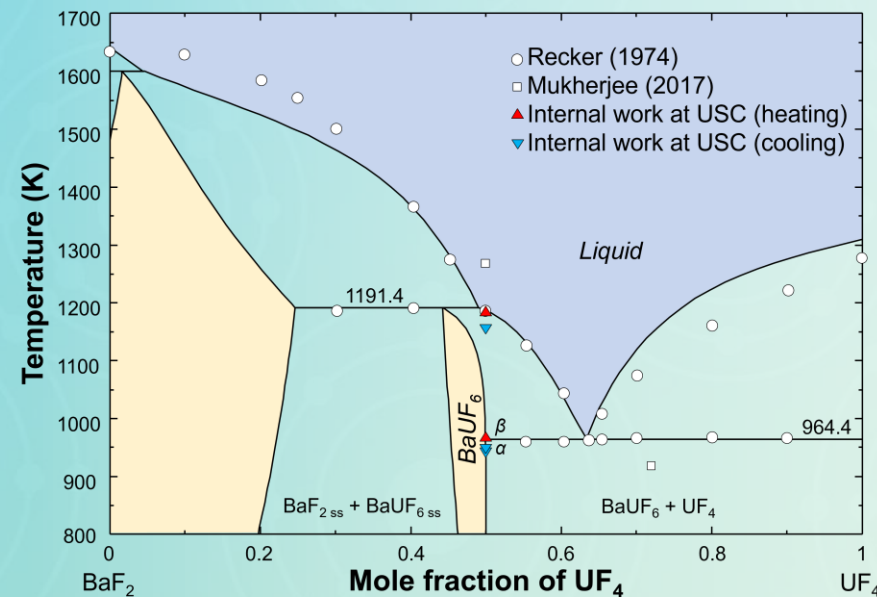
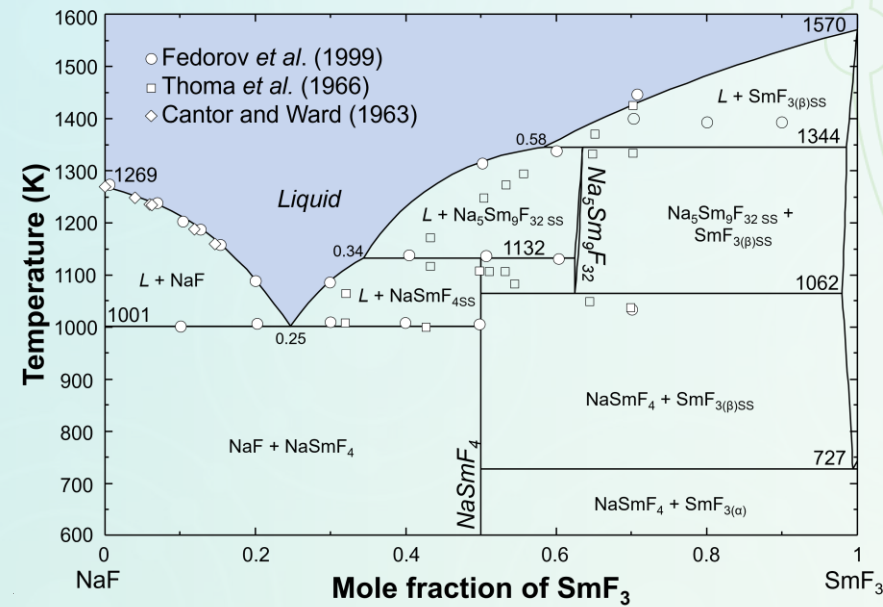
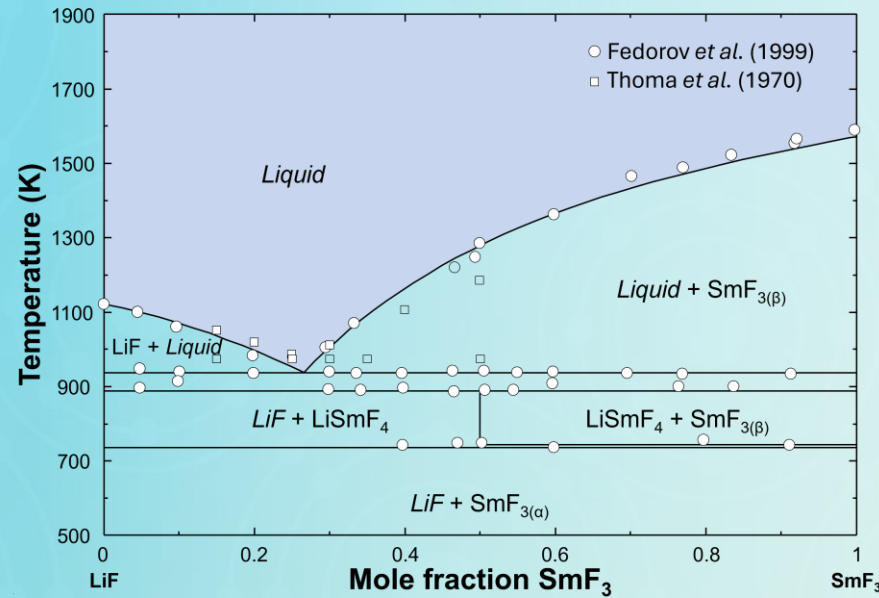


Molten Salt Reactor
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Computed Phase Diagrams from Derived Models for Newly Added Fluoride Systems



Pseudo-binary systems optimized for fission products:

- BaF₂
- SmF₃
- SrF₂



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