

# Machine Learning in Safeguards at Pebble Bed Reactors

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# Motivation of the Work

- MC&A at pebble bed reactors is challenging
  - Fuel pebbles require a different accountancy approach than traditional large fuel assemblies
  - Difficult to verify inventory esp. in reactor vessel
  - No unique identifications to distinguish individual pebbles
  - MC&A at single pebble level is almost impossible, but at what levels in terms of items and accuracy are needed from safeguards and security perspective?
- Goal of the project
  - Investigate the feasibility of machine learning in improving effectiveness and efficiency of safeguards at PBRs
- Objectives
  - Identify areas in safeguards implementation where machine learning (ML) can improve the safeguards effectiveness and efficiency, and
  - Develop/test machine learning algorithm to address the top priority need in this application

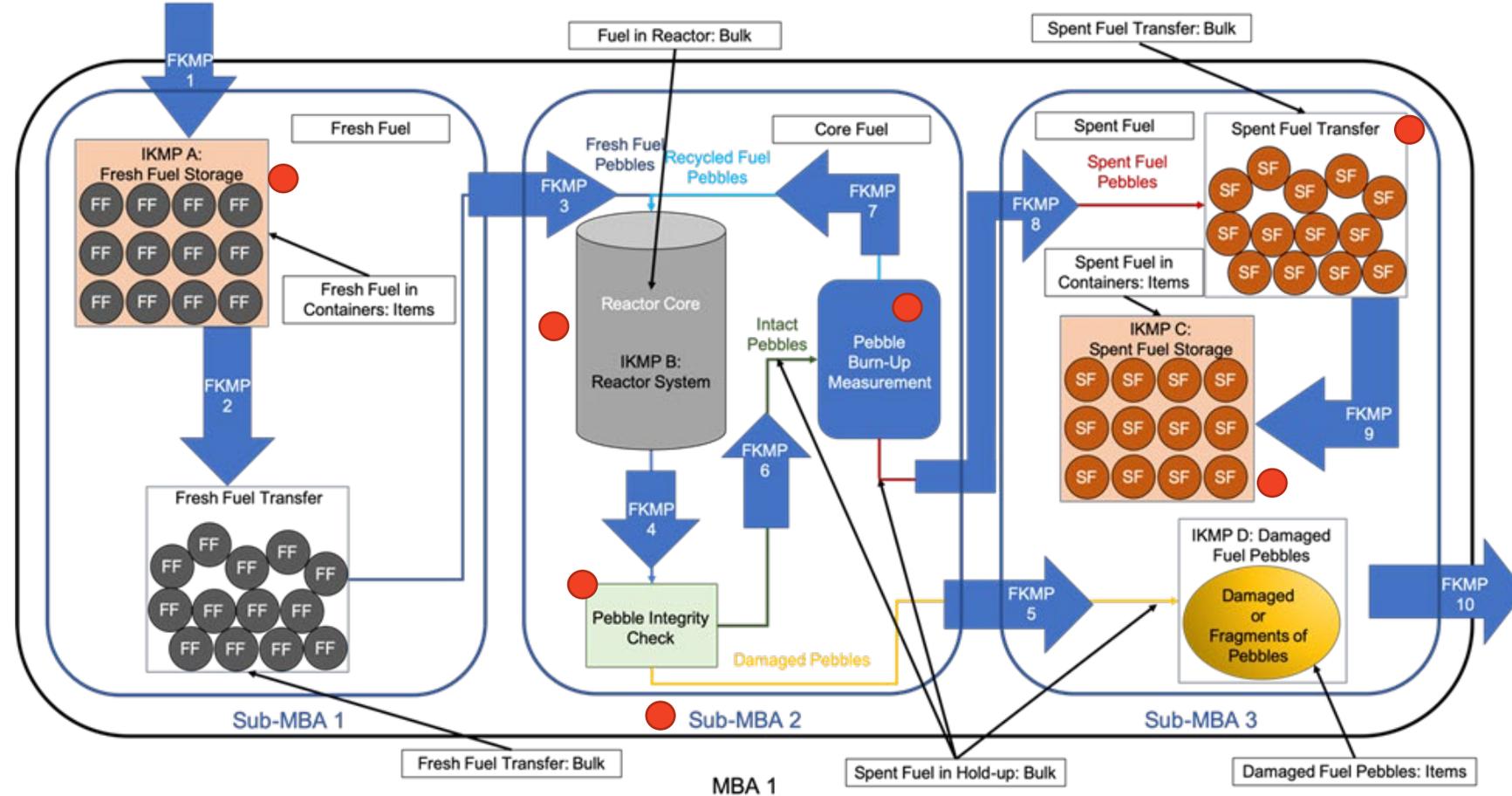
# Project Workplan

- Work with stakeholders to examine current safeguards at PBRs and identify areas that machine learning can help strengthen safeguards approaches.
- Develop machine learning tasks to address these potential application areas – task definition, test bed and test datasets, etc.
- Down-select high priority tasks.
- Develop and test machine learning algorithms.

# Potential Applications of ML for Safeguards at PBRs

We worked with Safeguards SMEs and PBR designers to identify the following areas that ML could potentially help improve efficiency and/or effectiveness of MC&A.

- **Improve burn-up measurements**
- Pebble integrity check
- Use transit times of selected pebbles to estimate/verify inventory in a reactor core
- Verify pebble inventory in the spent fuel containers
- Video surveillance in storage areas
- Using remote neutron measurement and operation log to estimate reactor power



# Use Machine Learning to Improve Burnup Measurement

**Decision point for fuel to be removed or reloaded from the core. Measurement uncertainty affecting decision remains to be determined. It will affect declared values for MC&A, safety, and operations. (P. Gibbs' presentation)**

- Objective – reduce uncertainty of the measurement while maintaining or shortening the measurement time
- Gamma spectra (measured or simulated) - 1D vector (~8196 bins)

## **Standard approach**

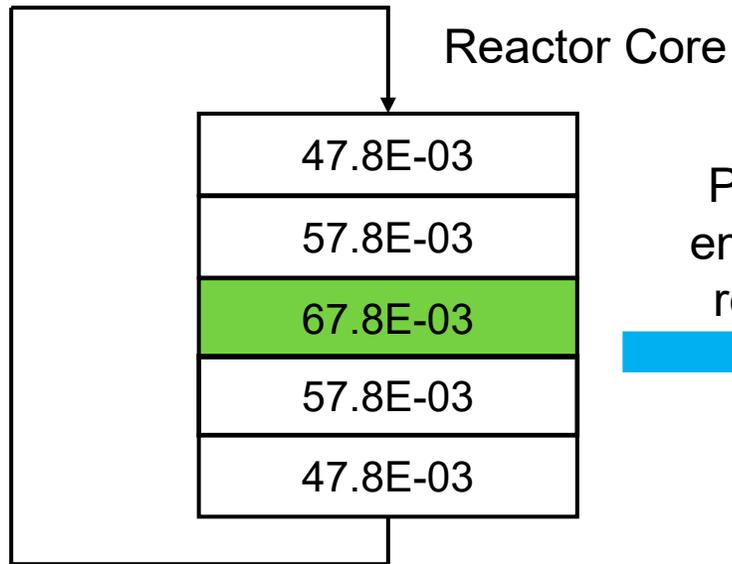
- Measure known photo-peaks (e.g. Cs-137)
- Perform regression to predict burnup rate

## **ML approach**

- No manual feature selection/engineering
- Robust, data-driven feature learning

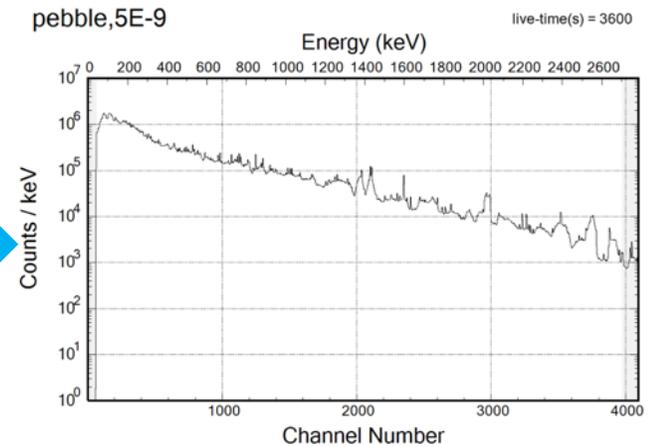
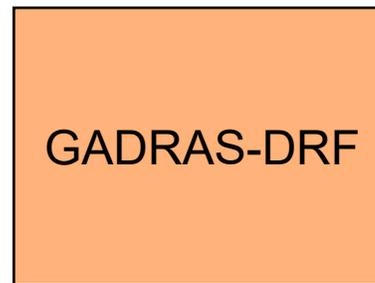
# Simulation Model

6 Passes  
 $1 \text{ pass} \cong 30 \text{ GWD/T}$



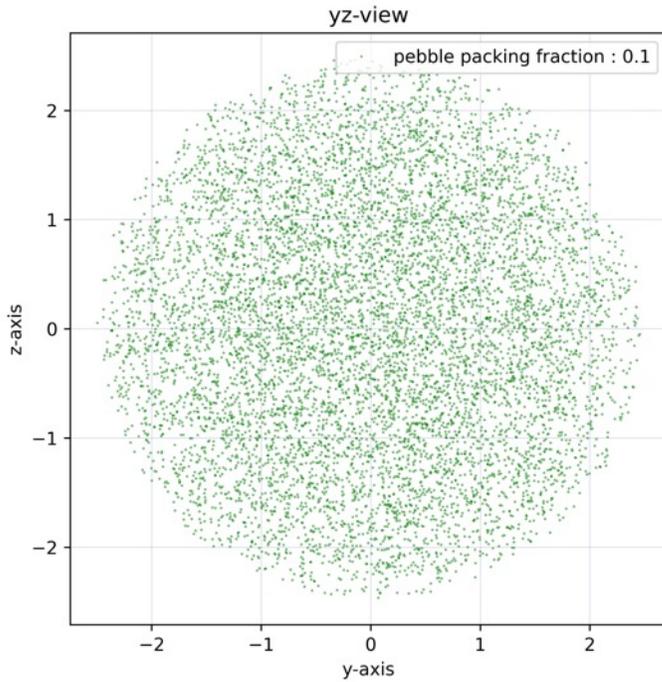
Serpent MC simulation

Parameters: transit time,  
power and profile

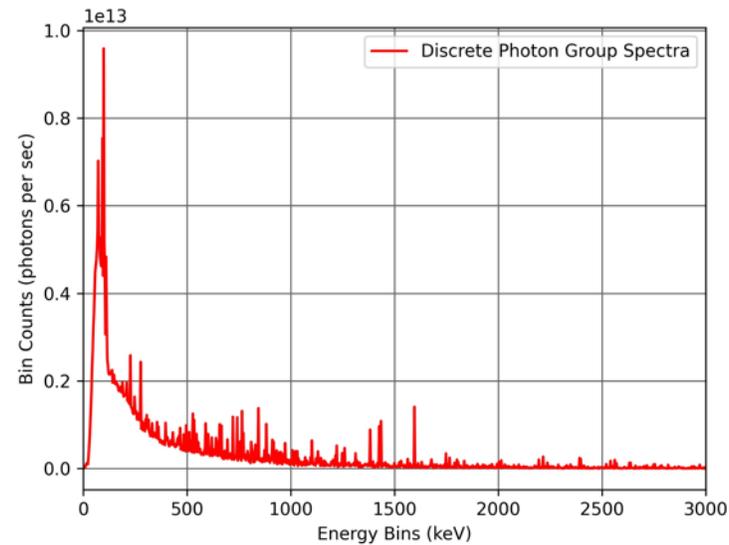
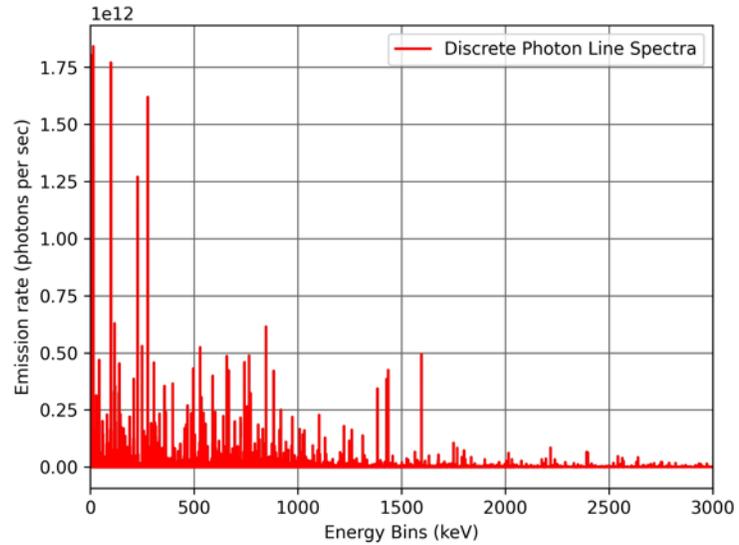


Gamma-ray spectrum

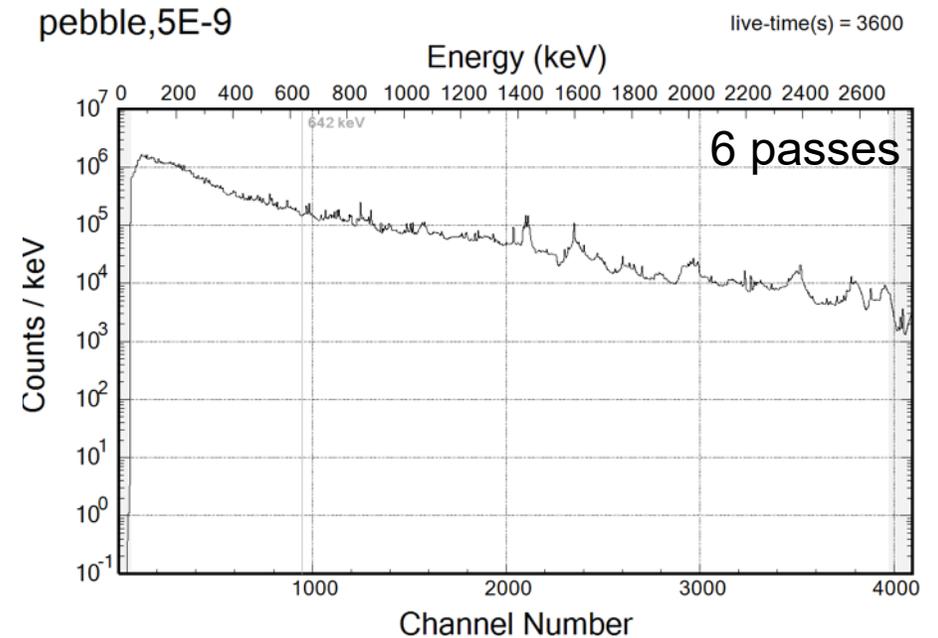
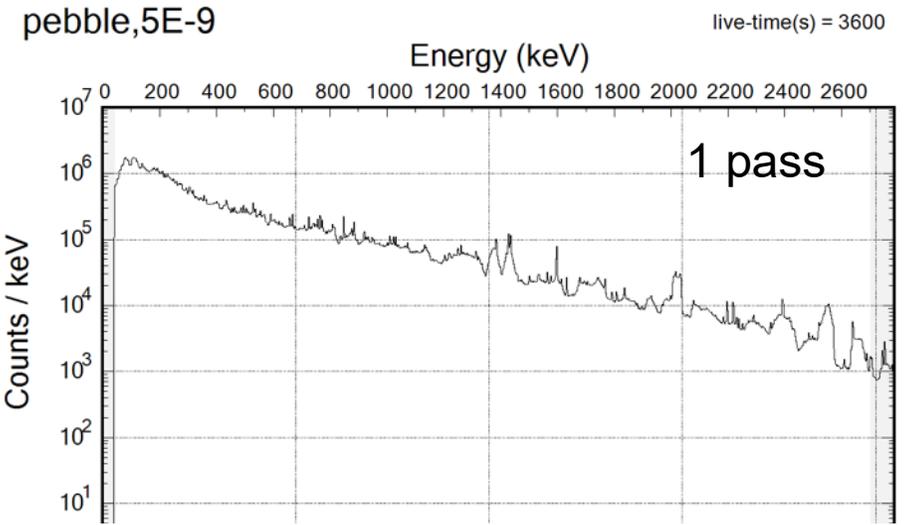
# Simulation Results



Simulated pebble with  
19,000 kernels



Photon emission of a pebble

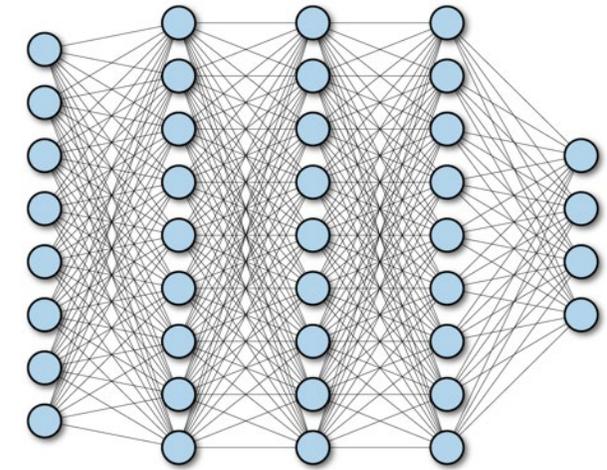


Gamma-ray spectra

# ML Methods

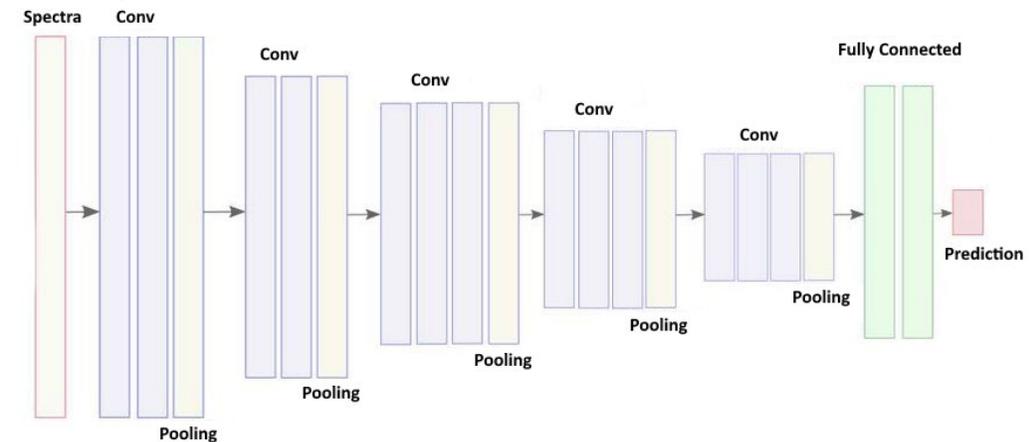
## ➤ Fully connected network / “Multi-layer Perceptron” (MLP)

- Global feature representations
- Architecturally simple



## ➤ Convolutional Neural Network (CNN)

- Local feature representations
- Incrementally grown receptive field via Max Pooling
- Simultaneous deeper feature representation
- Fully connected network head for prediction
- Efficient inference

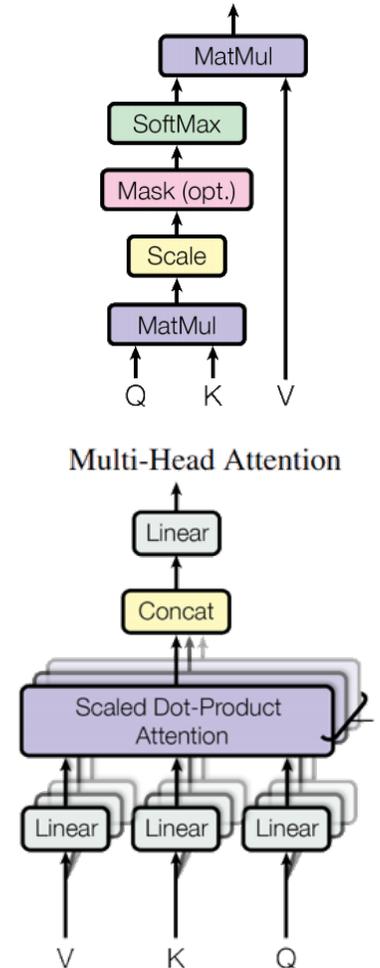


# ML Methods (cont.)

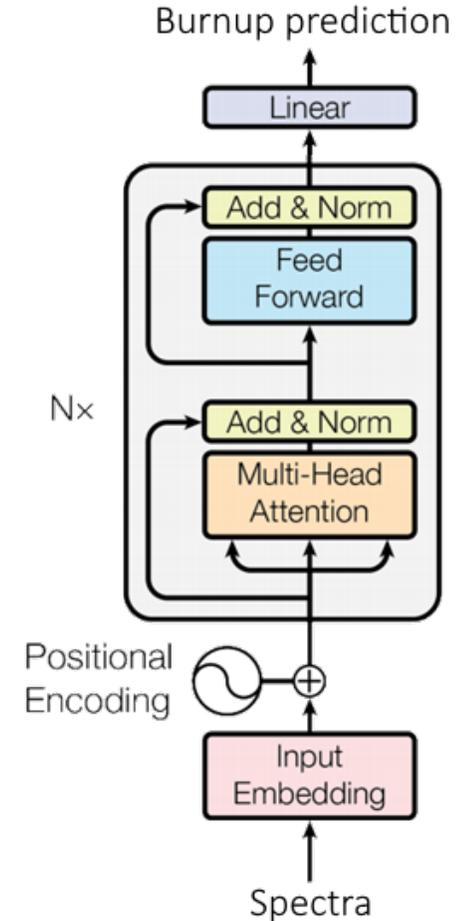
## ➤ Transformer

- Dynamic feature representations
- Multi-head attention mechanism simultaneously captures local & global data relationships
- Positional encoding enables sequence processing without recursion
- Transformer layers can be stacked for deeper representations, accommodating more data

Scaled Dot-Product Attention

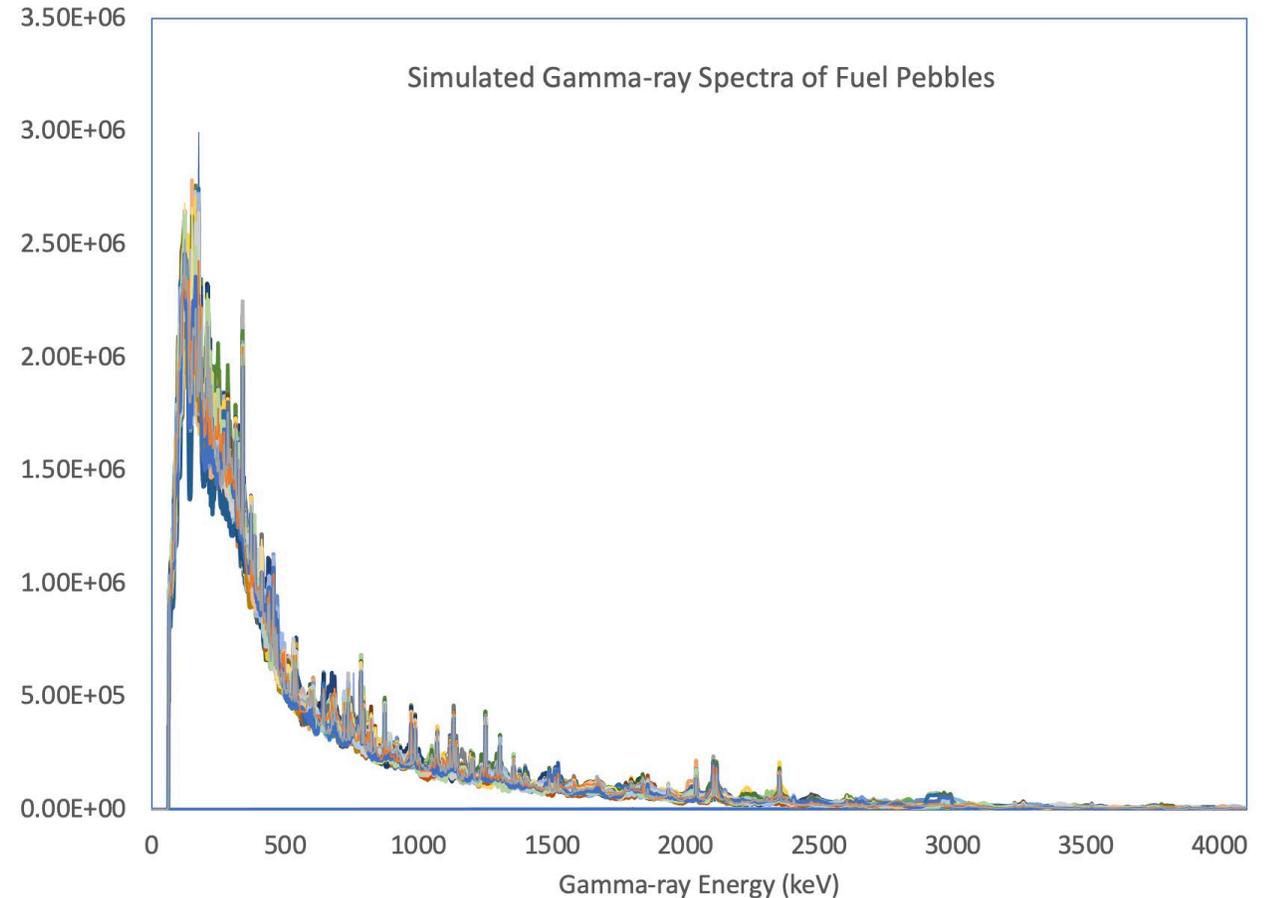


Multi-Head Attention



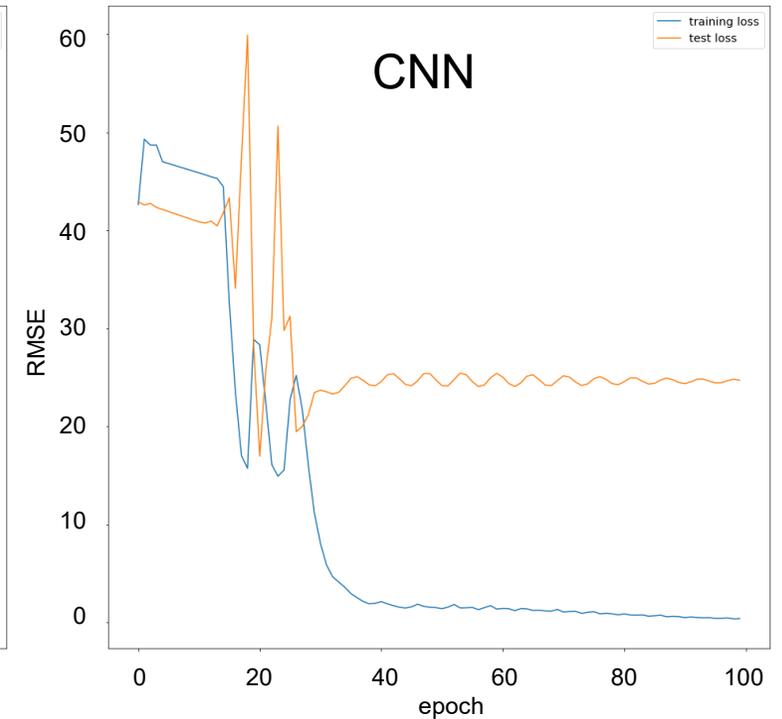
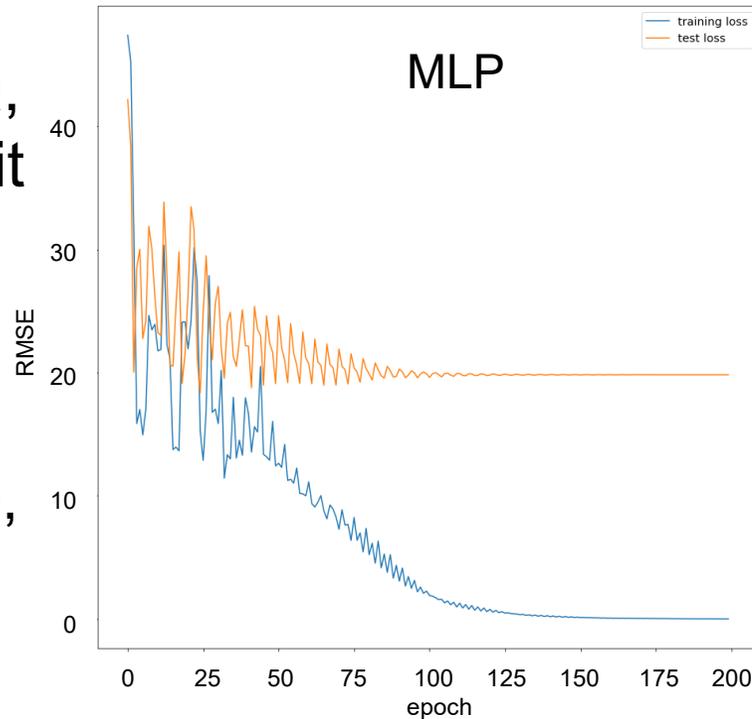
# Preliminary Results of ML for Burnup Measurement

- Initial small training sample of 56 simulated spectra
- Trained 2 baseline models
  - MLP with 2 hidden layers
    - Layer 1 hidden nodes = [128-1024]
    - Layer 2 hidden nodes = 128
  - 2-layer 1D CNN with 1 or 2 prediction layers
    - Kernel size = [3, 5, 21, 41]
    - 4-8 kernels
  - 80:20 train/test split



# Preliminary Results of ML for Burnup Measurement (cont.)

- Due to small training data, both models rapidly overfit
- Models plateau at:
  - 19.8 RMSE (MLP)
  - 24.5 RMSE (CNN)
  - With 10 model ensemble, CNN improves to 17.4 RMSE
- Model optimization underway
  - Expect CNN improve more rapidly than MLP with additional data



# Conclusion

- Machine learning methods are data-driven solutions to complex problems. Potential ML use cases in safeguards of PBRs have been identified in the early phase of the research and then prioritized.
- The current focus of the study is on burnup measurement, a critical parameter for both operation and MC&A.
- Our preliminary results showed that ML methods can be used to improve accuracy and timeliness of estimate burnup of fuel pebbles. However, the accuracy is limited to the simulation dataset.
- We plan to improve the accuracy by expanding the simulation dataset. Working with designers to add additional datasets will be considered as well.

# Acknowledgement

- Thank Department of Energy, Nuclear Energy as the sponsor of the project.
- Thank the technical consultants, Tom Grice and Joe Rivers for their valuable suggestions.