

# **Demonstrating Autonomous Architectures for Microreactors Under Prototypic Conditions in PUR-1**

2024 Microreactor Program Review

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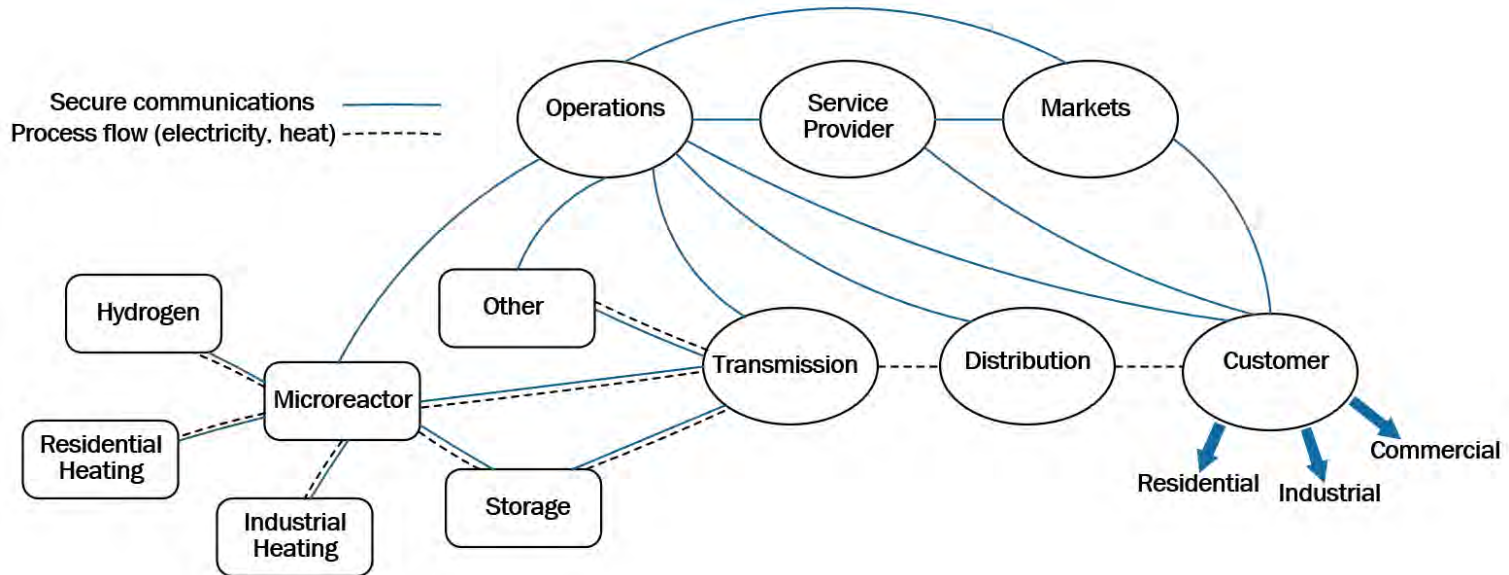
West Lafayette, IN

# Team Info

- **Purdue**
  - Stylianos Chatzidakis (Assistant Professor and Associate Reactor Director, SRO)
  - True Miller (Reactor supervisor, SRO)
  - Brian Jowers (Electronics/I&C reactor staff, RO)
  - V. Theos, Z. Dahm, K. Vasili, K. Gkouliaras, W. Richards (Grad students)
- **UNM**
  - Mohamed El-Genk (Professor)
  - Timothy Schriener (Research Assistant Professor)
- **Collaborators**
  - Robert Ammon (Curtiss-Wright)
  - Rick Vilim (ANL)
- **TPOC:** Ben Baker (INL)



# New technologies...new challenges



New reactor concepts =>  
Significantly different requirements  
than existing fuel cycle facilities

Digitalization => New architectures  
and new vulnerabilities

New technologies => Quantum computing  
Adversaries now have access to new tools  
with unprecedented capabilities

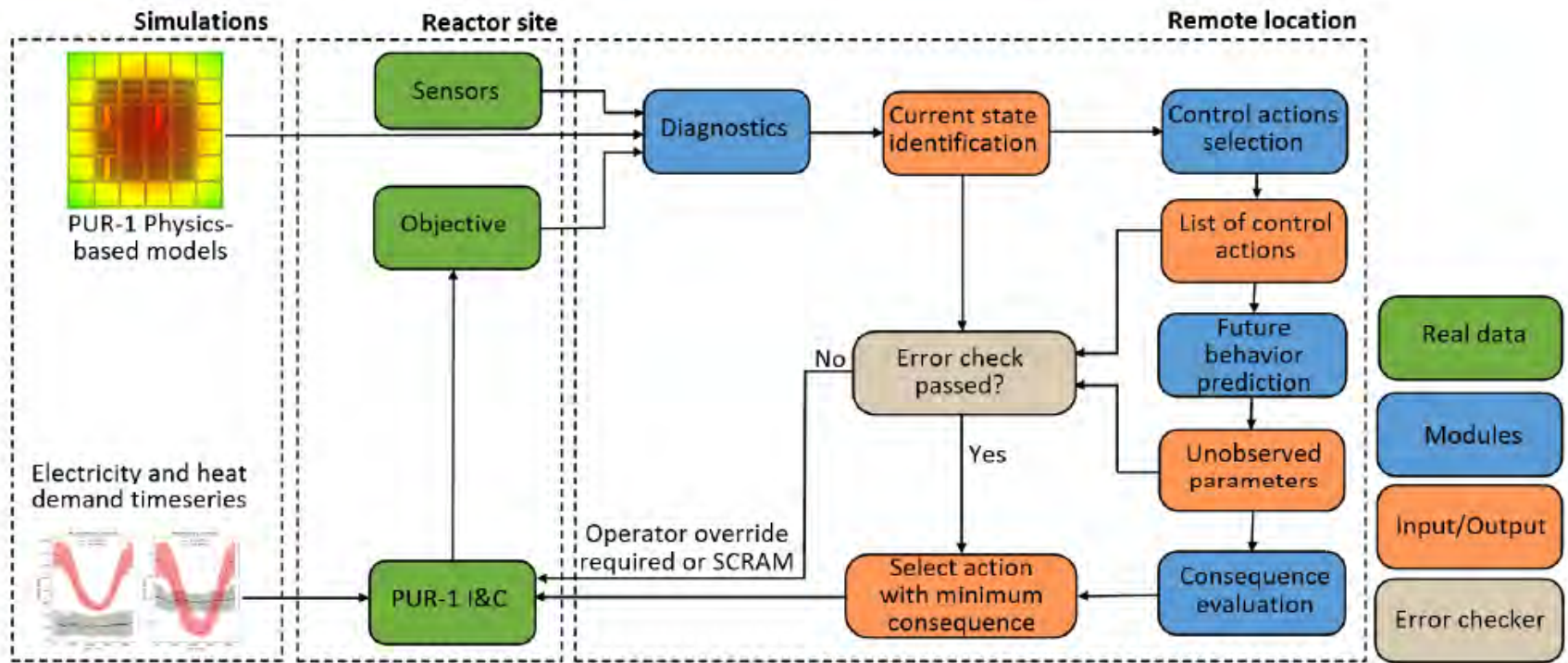
# Goals & Objectives

**Goal:** Experimentally validate semi-autonomous control and demonstrate its use in PUR-1 and VSLIMM.

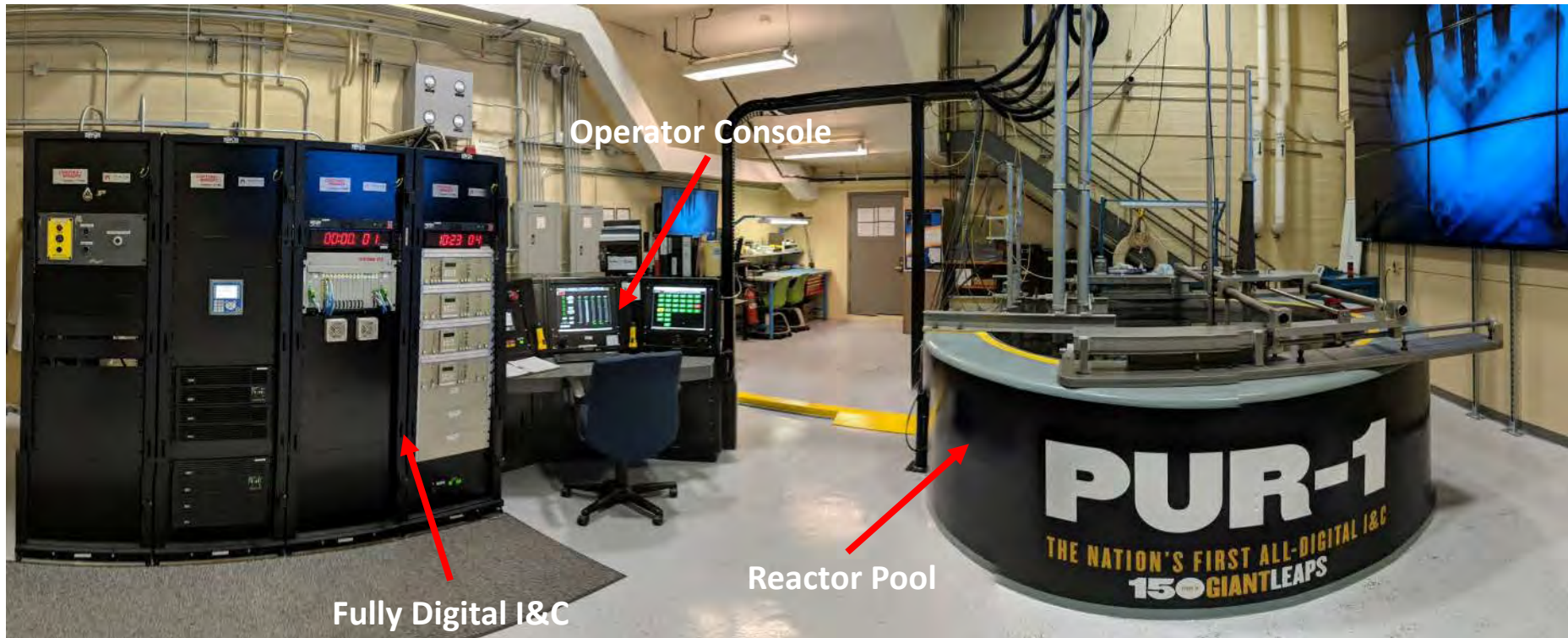
## Objectives:

1. Develop a modular digital twin platform with various levels of automation using a remote workstation with AI/ML algorithms
2. Train AI/ML using physics-based microreactor models and real-time digital operation data collected from PUR-1
3. Perform testing and evaluate performance

# Semi-autonomous Architecture



# Introducing PUR-1



# Before and after...

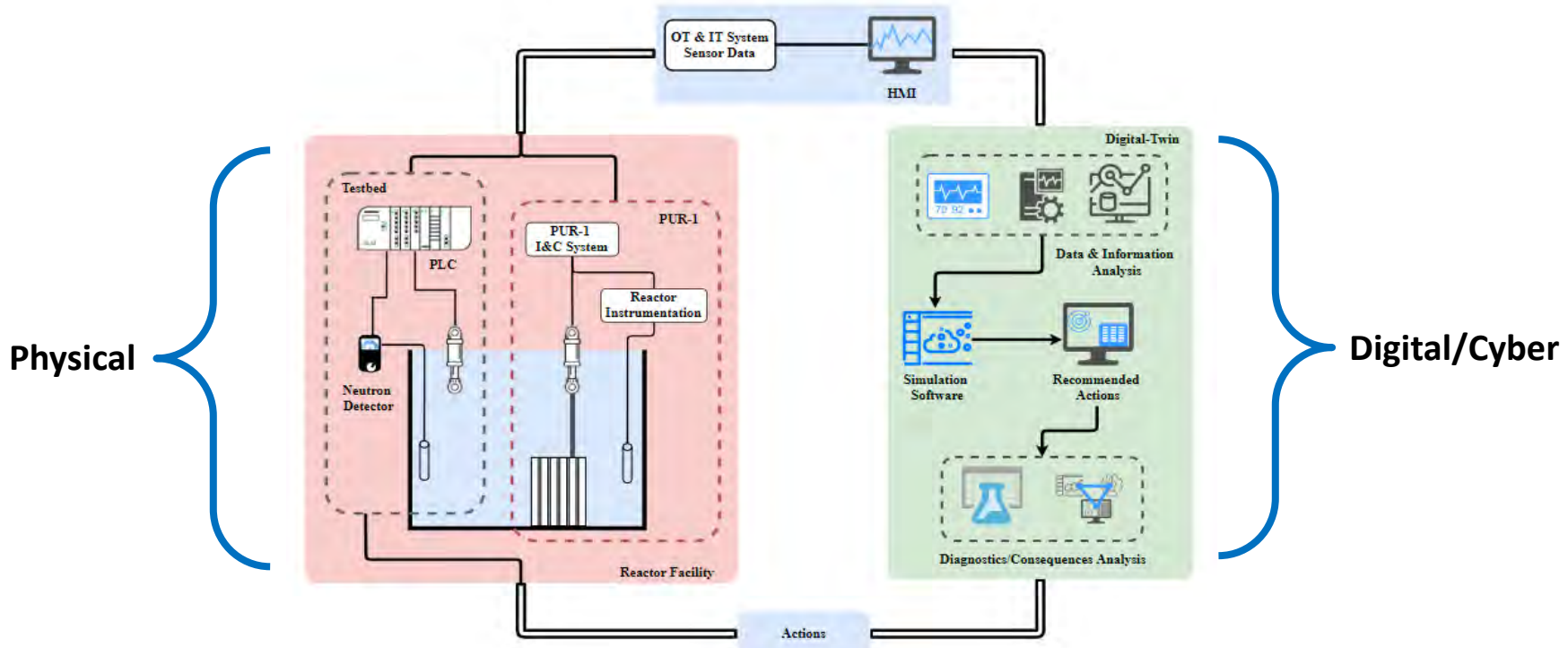


1960 - 2017

2019 - present



# Towards a Real-Time Cyber-Physical Digital Twin

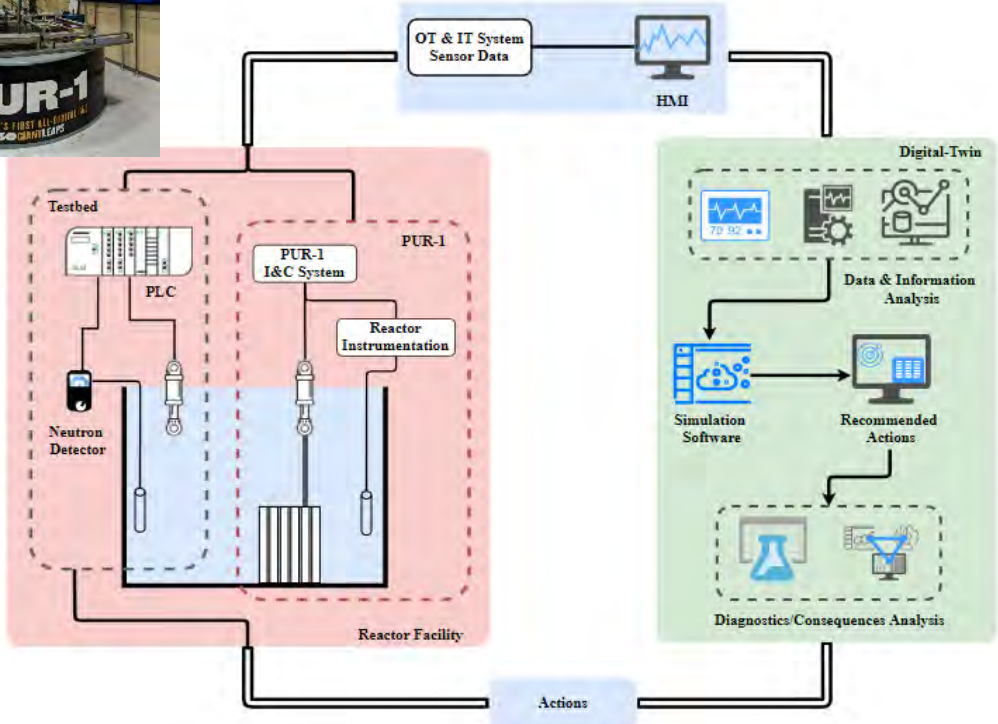




# Towards a Real-Time Cyber-Physical Digital Twin



PUR-1



# Towards a Real-Time Cyber-Physical Digital Twin

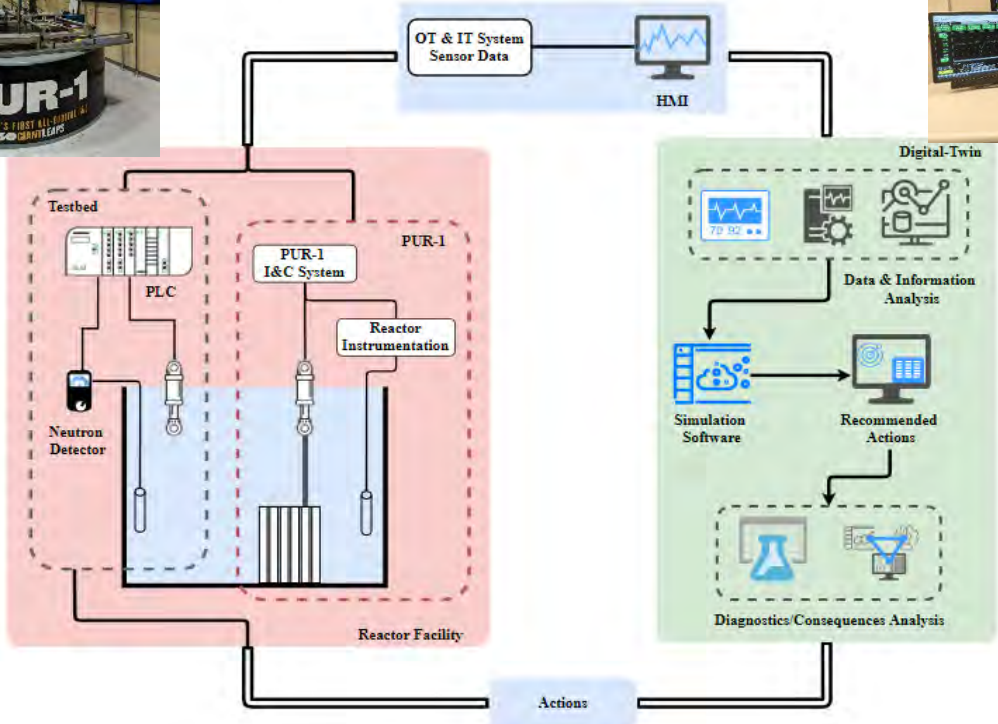
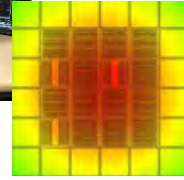


PUR-1

OT/IT Comms



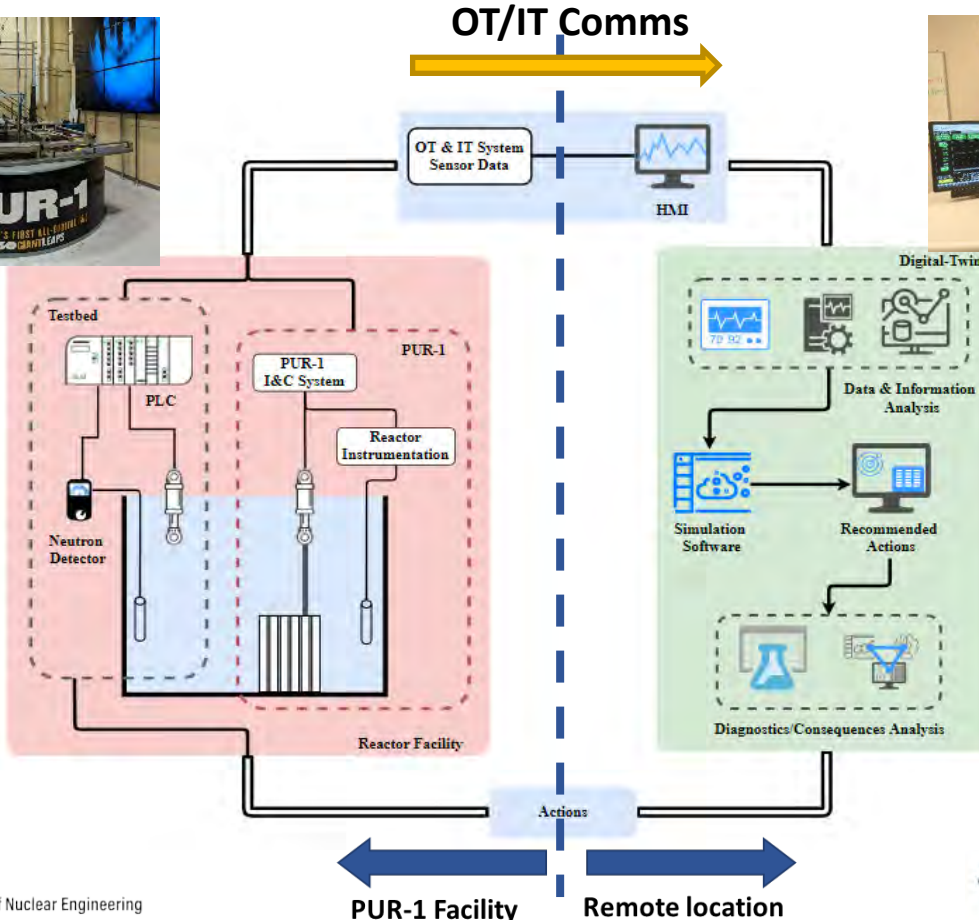
RMSS



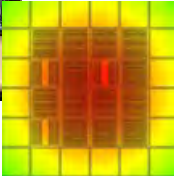
# Towards a Real-Time Cyber-Physical Digital Twin



PUR-1



RMSS



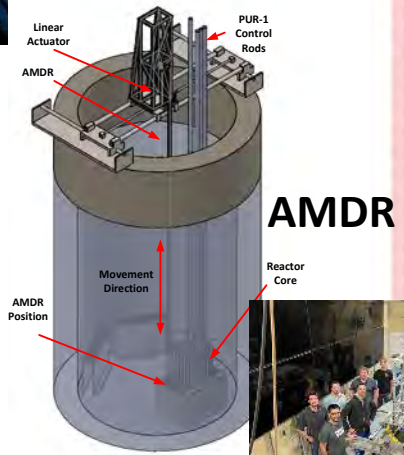
Control rack



# Towards a Real-Time Cyber-Physical Digital Twin



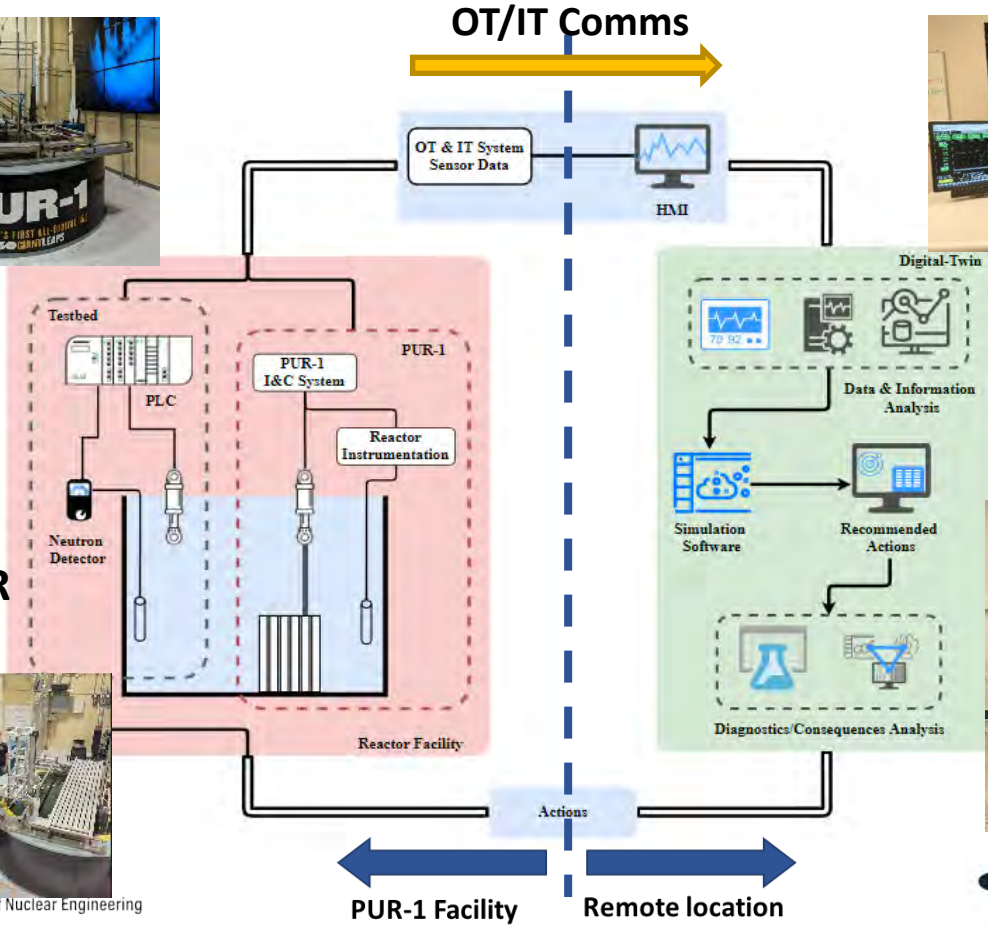
PUR-1



AMDR



School of Nuclear Engineering

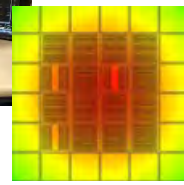


PUR-1 Facility

Remote location



RMSS



Control rack



# Digital/Cyber Remote Station

RTP 3000 TAS N+  
Nuclear grade PLC  
16 CH AI/AO  
32 CH DI/DO

Field  
Programmable  
Gate Array

Power  
distribution  
unit

Actuator control

IT Monitoring

R-TIME GUI

Stats:  
2000 parameters  
1kHz sampling

Real-time diagnostics

Siemens S7 PLC

UPS APC/1500

To GPU

# Installing and Testing AMDR

Actuator

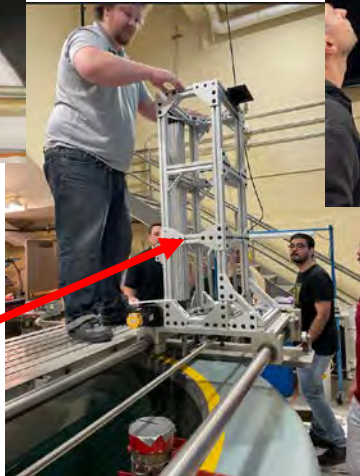


AMDR

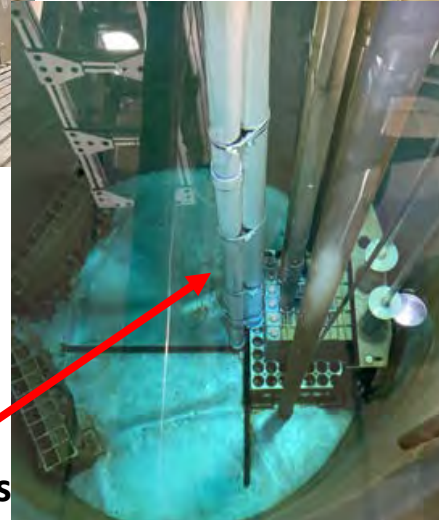


Completed  
May 2023

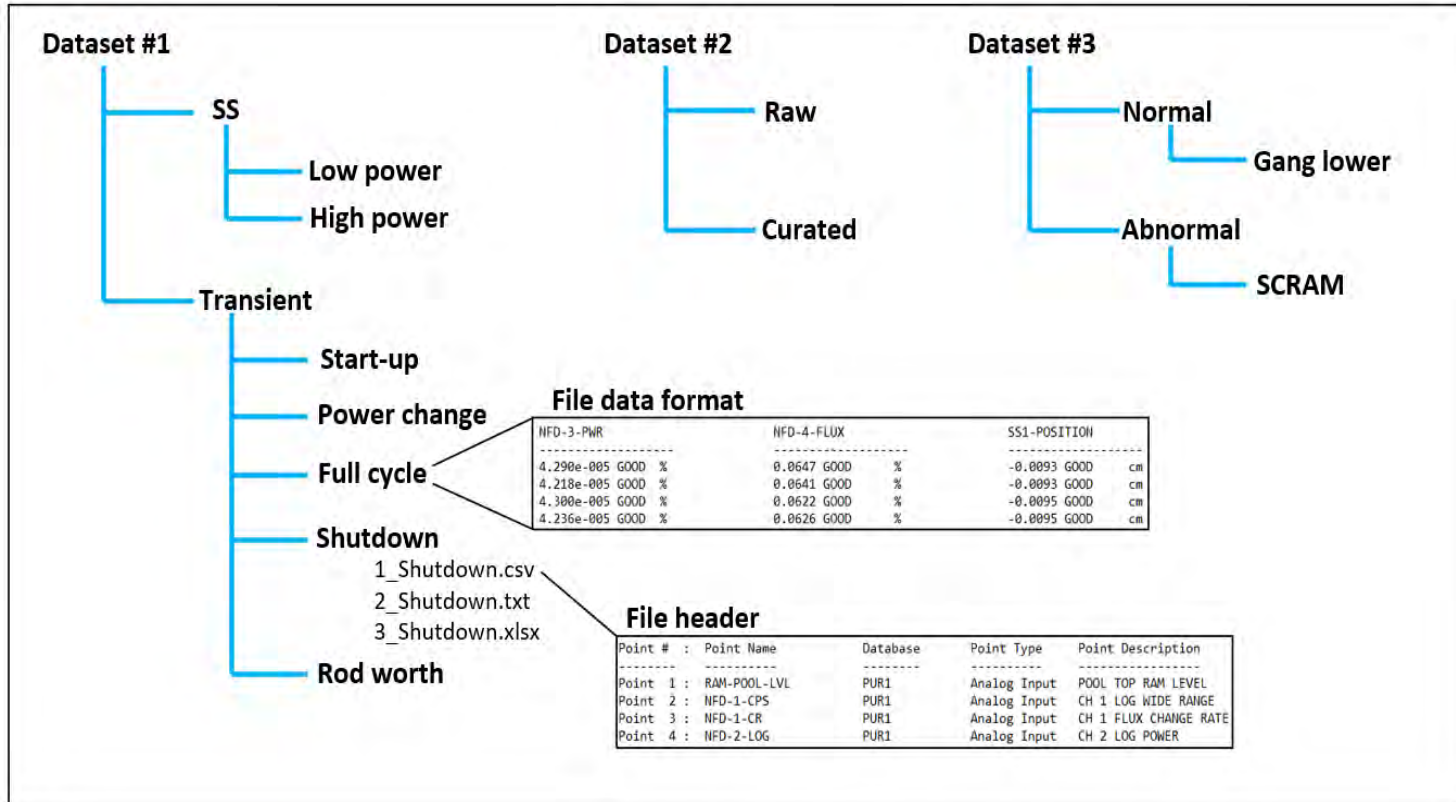
Support  
structure



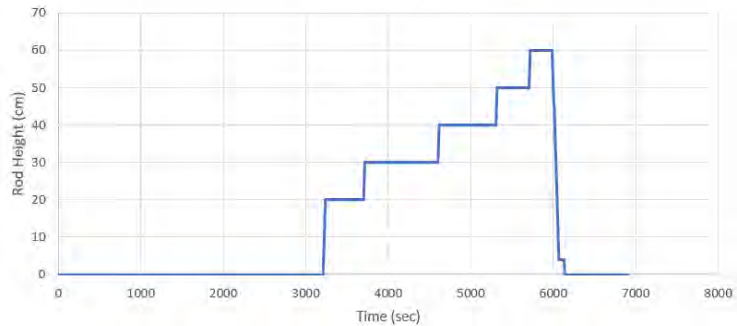
Guide tubes



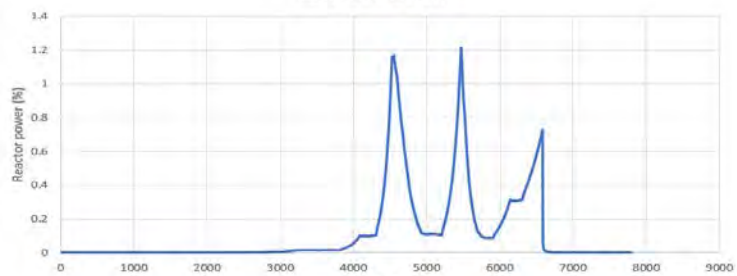
# Datasets for Benchmarking



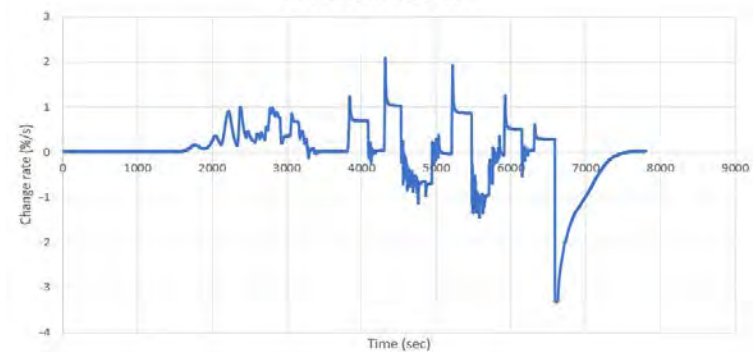
ROD-POSITION



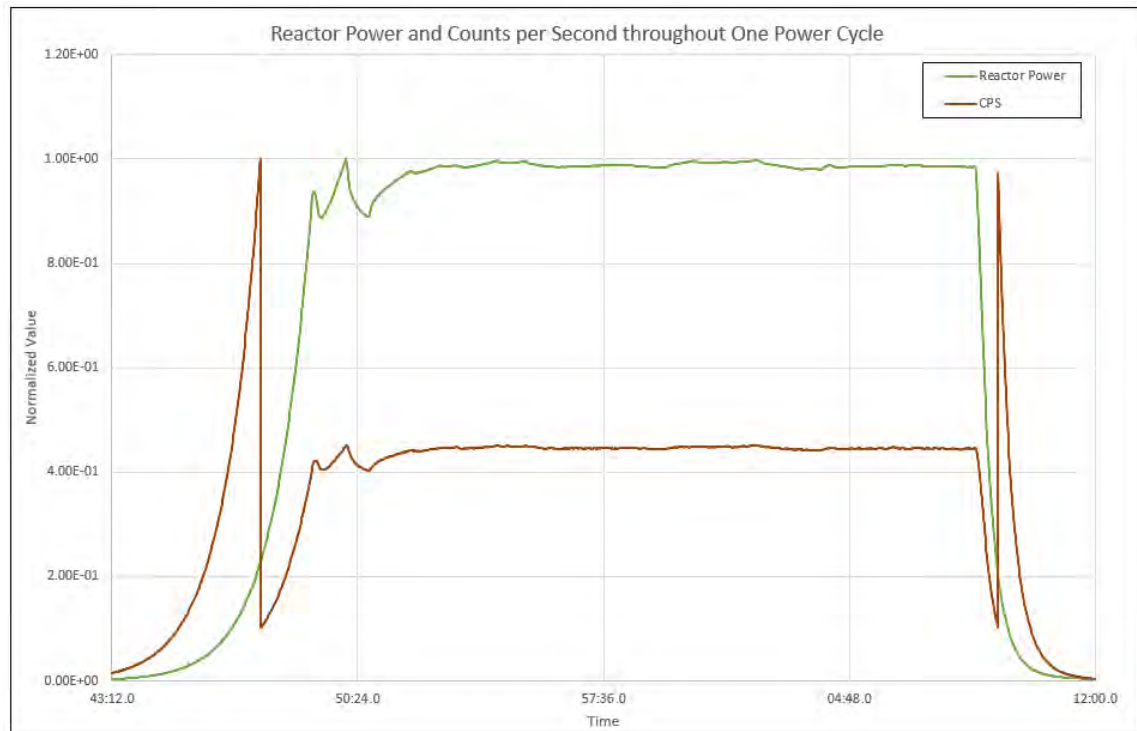
REACTOR POWER



POWER CHANGE RATE

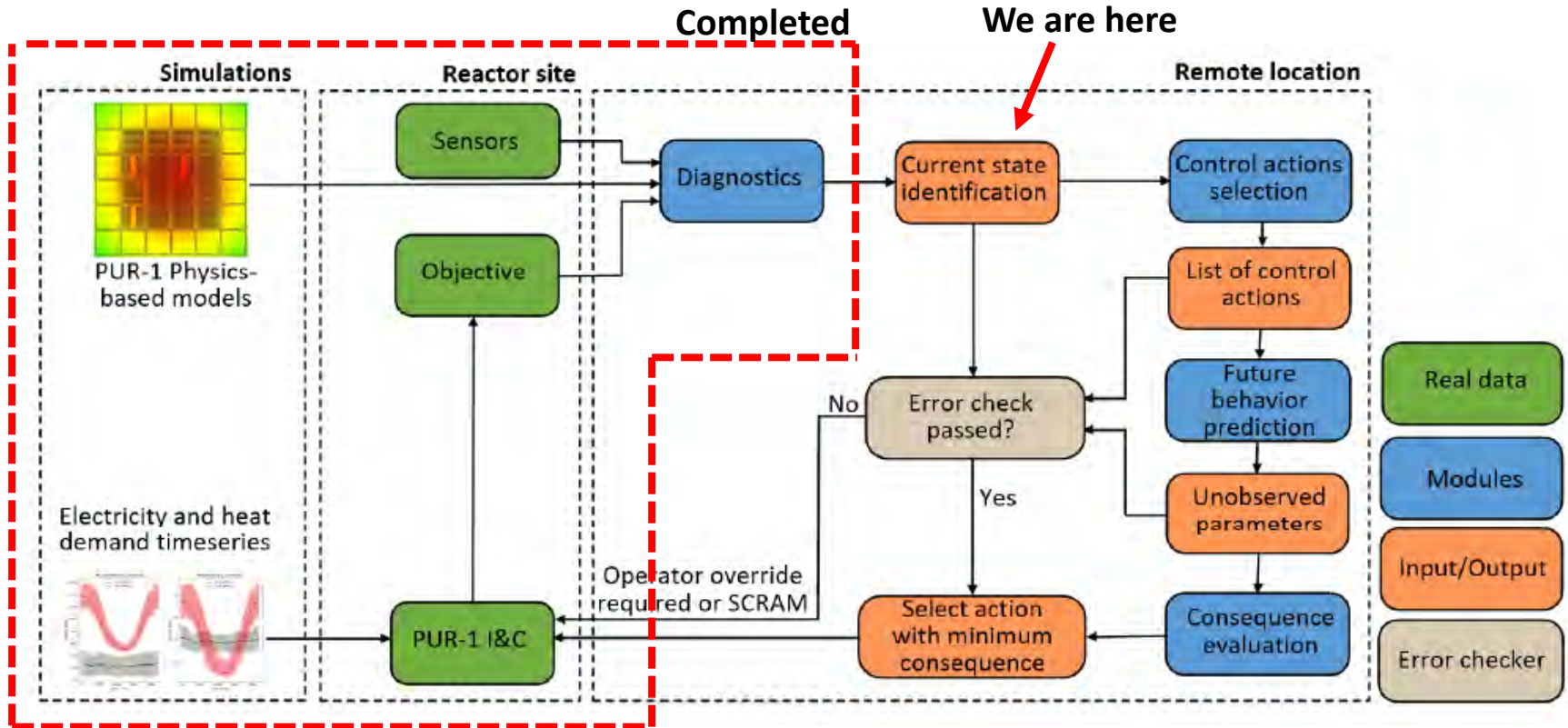


Reactor Power and Counts per Second throughout One Power Cycle





# Semi-autonomous Architecture



# Reactor State Identification

The following classes were defined for PUR-1 operational data

| class            | Instances (s) | Feature number |
|------------------|---------------|----------------|
| reactor startup  | 967 s         | 67 features    |
| steady state 20% | 876 s         | 67 features    |
| steady state 50% | 443 s         | 67 features    |
| steady state 70% | 145 s         | 67 features    |
| steady state 90% | 405 s         | 67 features    |
| scrams           | 400 s         | 67 features    |
| Gang lower       | 400 s         | 67 features    |

# Reactor State Identification

- The data were checked for Null (limited Null values were found)
- The data were checked for outliers (No significant variations from min – max values)
- Check for Noise (methodology has been defined and published – need to be refined to handle multidimensional data)
- The data were Normalized (0-1)
- The data were split to 80%-20% (training/testing)
- Various ML approaches were investigated
- Various metrics were extracted (precision, recall, f1-score, accuracy, confusion matrix)

Necessary steps since we are dealing with real, operational data

# Training

Do we have to use NN for this problem or classic ML and less complicated approaches suffice?

- SVM
- Random Forest
- Decision Trees
- Logistic Regression
- Naive Bayes



**MULTICLASS CLASSIFICATION**

- 7 classes
- 67 features each

vs

Neural Network



**MULTICLASS CLASSIFICATION**

- TBD

# Results

- Other algorithms have similar results
- Naïve Bayes yields a small number of misclassifications

```
Predicting the Test set results for Logistic Regression:
Predicting the Test set results:
confusion matrix:
[[194  0  0  0  0  0]
 [  0 175  0  0  0  0]
 [  0  0 88  0  0  0]
 [  0  0  0 29  0  0]
 [  0  0  0  0 81  0]
 [  0  1  1  0  0 78  0]
 [  0  0  0  0  0  0 80]]
```

```
Predicting the Test set results for Random Forest:
Predicting the Test set results:
confusion matrix:
[[194  0  0  0  0  0]
 [  0 175  0  0  0  0]
 [  0  0 88  0  0  0]
 [  0  0  0 29  0  0]
 [  0  0  0  0 81  0]
 [  0  0  0  0  0 80  0]
 [  0  0  0  0  0  0 80]]
```

```
Predicting the Test set results for Decision Tree:
Predicting the Test set results:
confusion matrix:
[[194  0  0  0  0  0]
 [  0 175  0  0  0  0]
 [  0  0 88  0  0  0]
 [  0  0  0 29  0  0]
 [  0  0  0  0 81  0]
 [  0  0  1  0  0 79  0]
 [  0  0  0  0  0  0 80]]
```

```
Predicting the Test set results for Naive Bayes:
Predicting the Test set results:
confusion matrix:
[[193  0  0  0  0  0  1]
 [  0 174  0  0  0  1  0]
 [  0  0 88  0  0  0  0]
 [  0  0  0 29  0  0  0]
 [  0  0  0  0 80  0  1]
 [  0  0  0  0  0 80  0]
 [  0  0  0  0  0  0 80]]
```

# Conclusions

- While NN are powerful tools for classification and regression tasks, other approaches can also be effective
- For classification tasks, RF, DT, LG, SVM and NB yield competitive results
- Slight misclassifications with NB
- For regression tasks RF, DT outperform NN
- Classic approaches handle effectively the non-linearity in the data
- Classic approaches need minimum amount of data
- NN results will possibly improve with further exploring the optimal architecture and increasing the amount of training data

# Future Work

- Dimensionality reduction techniques
- PCA for reducing the amount of training features
- For classification further examining an optimal architecture
- Deep learning techniques
- Control rod predictions in different power levels
- Investigate the capability of predicting all control rods used (ss1, ss2, rr) instead of only 1 (rr)

# Acknowledgements

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Questions?