

Instrumentation and Sensors



Instrumentation and Sensors - Microreactor Automatic Control System (MACS) Platform

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MACS' Motivation

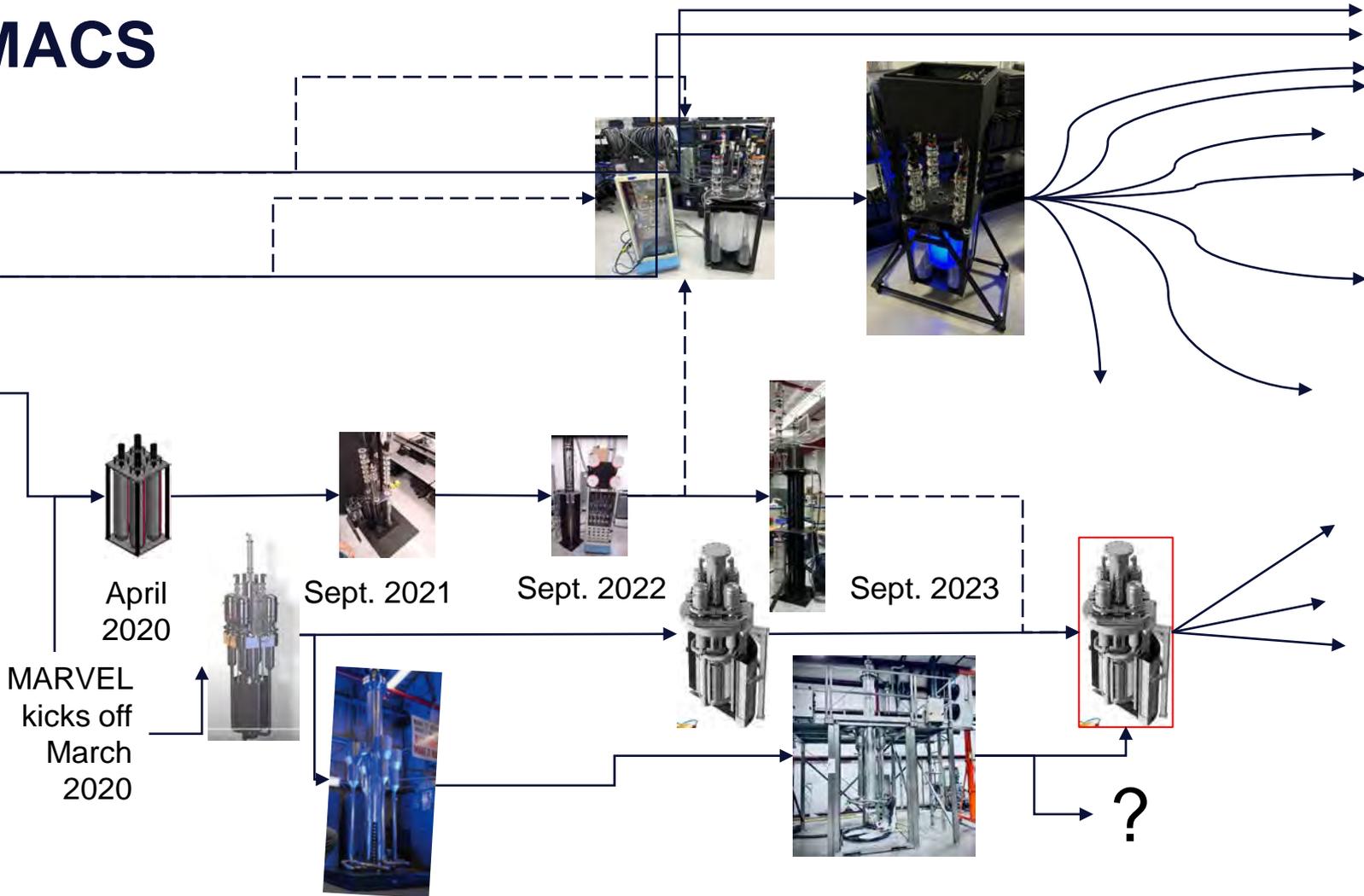
- MACS is a hardware/software framework which is sufficiently enabled to test various reactor models and automatic control algorithms as part of a representative hardware environment
- Framework has promise in paving the way toward autonomous operation of microreactors, which is key to improve:
 - Performance
 - Operational efficiency
 - Cost competitiveness
- MACS helps advance microreactor instrumentation technology by enabling one to optimize:
 - Parameter, and thus corresponding sensor, selection
 - Communication architectures within the control scheme and
 - Optimize placement

Giving MACS Context

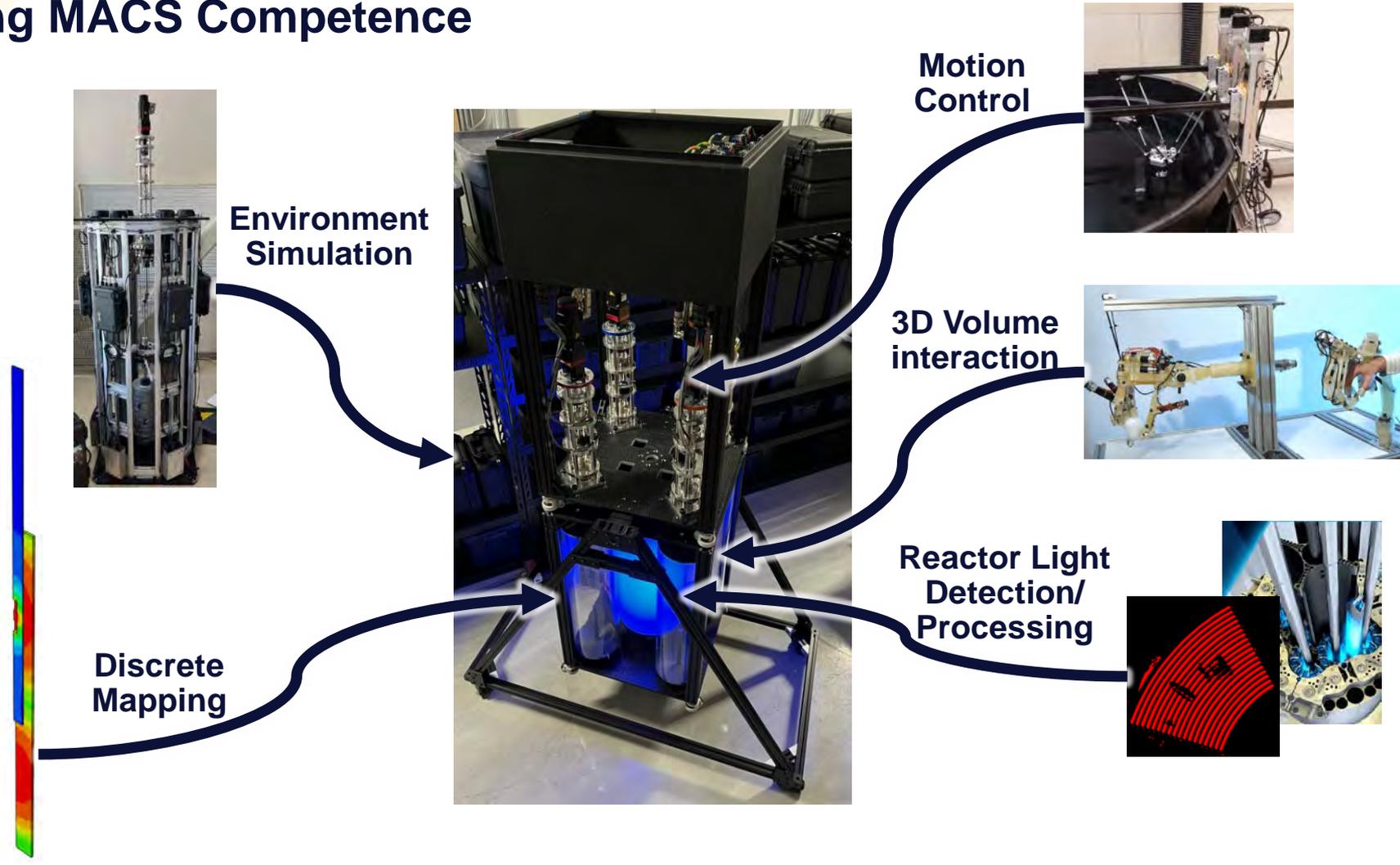
Autonomous Operation

Digital Twins

Micro-reactors



Giving MACS Competence



How can we make the MACS configurations most useful?

- General microreactor capabilities with accessible interfaces
 - Safety systems (hardware or simulated)
 - Interlocks
 - Reactor protection system, etc.)
 - Sensors
 - Digital system models
 - Control Schemes
- Framework
 - Structure to enable separate effects integration
 - Actuation
 - Reactor
 - Etc.

Cells: Useful in Biology, FEA, and MACS

- General Microreactor Systems
 - Reactor, Coolant, Power Extraction, Actuation, Control
- Hardware cells in MACS
 - Controller Cell
 - Base actuator functionality with plugs for external inputs/outputs
 - Actuation Cell
 - Near full functionality of MARVEL RCS
 - Reactor Cell
 - Non-nuclear surrogate
- Complete Microreactor representation is required for Autonomous control thus missing dynamic systems requires digital representation
 - Yeah, MACS does that.



MACS Base Hardware Controller

REACTOR PROTECTION SYSTEM (RPS)

INPUTS

OTHER

COMPUTER

STATUS

Power (AC or DC) or Manual (AC) or Seismic A (AC)

Other (DC)

Seismic B (DC)

Computer (DC)

Manual Local

Manual B (DC)

Reset

Shutdown

RPS: INDEP. INPUTS

SCRAM Drum 1 SCRAM Drum 2 SCRAM Drum 3 SCRAM Drum 4 SCRAM CIA

INTERLOCK DRUM SELECTOR

0 1 2 3 4 5

RPS: GENERAL STATUS

Axis	Motor Torque	Resolver	AKD Pos 2	Limit OUT	Limit IN
1	-0.00273224	9251.97	8.88	AKD I&C	AKD I&C
2	0.000198708	9357.4	8.86	AKD I&C	AKD I&C
3	9.93542E-5	9357.5	8.86	AKD I&C	AKD I&C
4	-0.000298063	9358.74	0.05	AKD I&C	AKD I&C
5	0	0	0.00	AKD I&C	AKD I&C

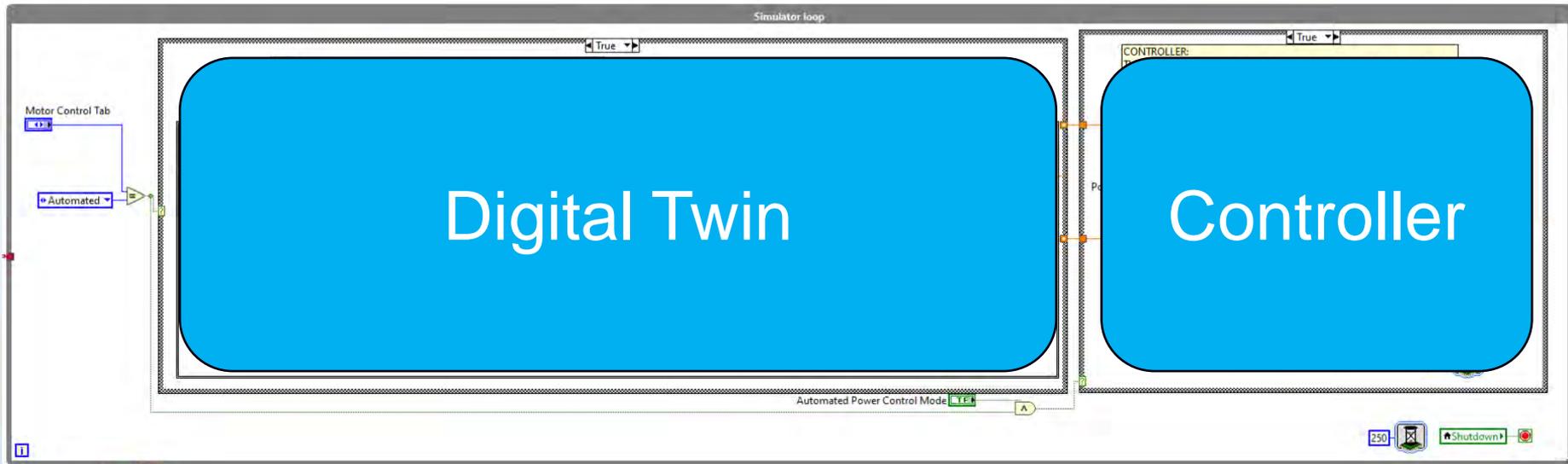
RPS: SETUP AND CONTROL

Setup	Manual Independent	Manual Collective	Automated
Jog OUT 1	Jog OUT 2	Jog OUT 3	Jog OUT 4
Jog IN 1	Jog IN 2	Jog IN 3	Jog IN 4
Go Home 1	Go Home 2	Go Home 3	Go Home 4
Enable 1	Enable 2	Enable 3	Enable 4
Disable 1	Disable 2	Disable 3	Disable 4
Clear Faults 1	Clear Faults 2	Clear Faults 3	Clear Faults 4

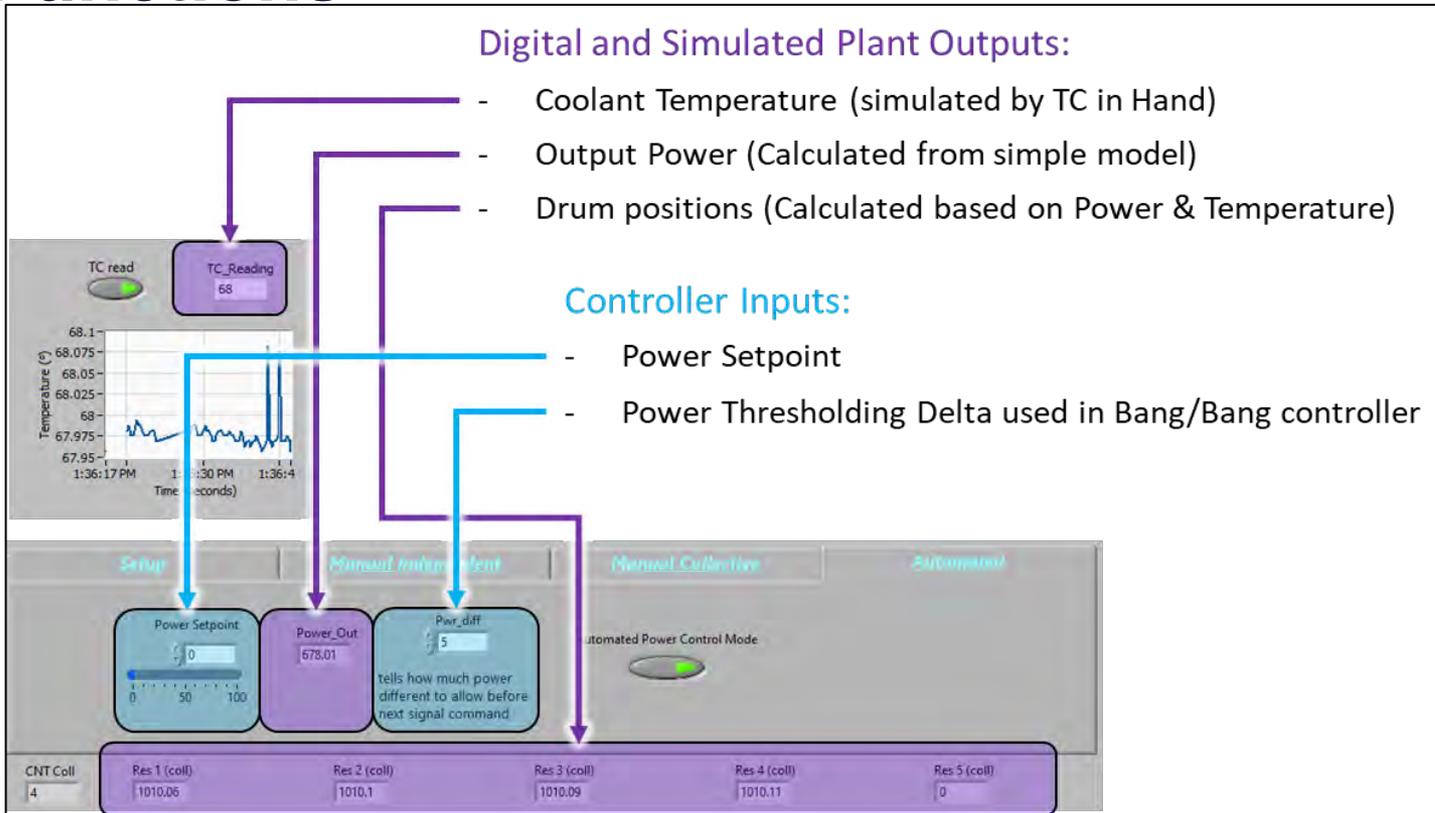
Axis Status

Axis 1 Status	Axis 2 Status	Axis 3 Status	Axis 4 Status	Axis 5 Status
TCP Refnum				
28520%, IP address				

MACS Software plugs for sensor input or digital plant supplement and Controller Portions

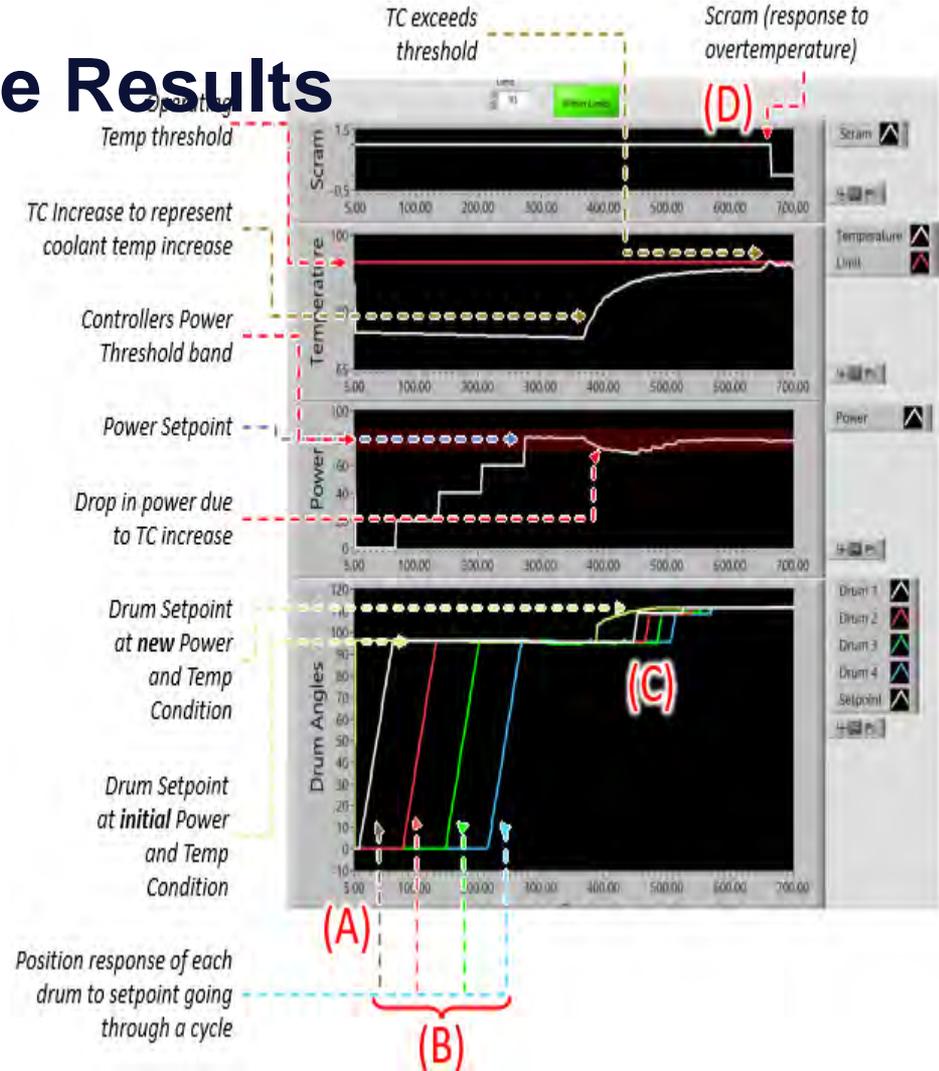


MACS Initial Test Case of 4 Automatic Functions



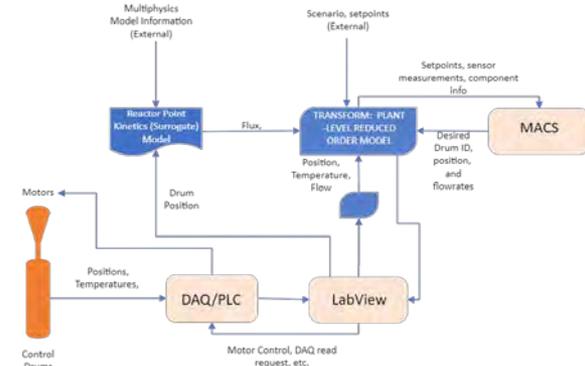
MACS Initial Test Case Results

- A. Individual Setpoint Achievement
- B. Four Drum Iteration
- C. Power Setpoint Threshold Control
- D. Overtemperature Scram

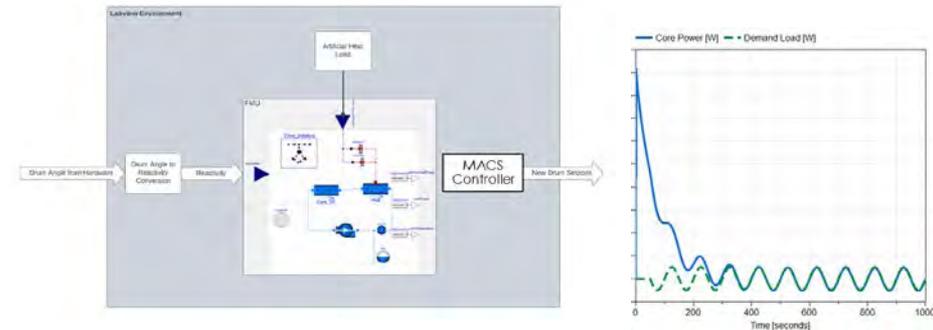


MACS

- Preliminary set of requirements defined in FY22
 - Reactor power control
 - Cooling medium
 - Power conversion unit
 - Surveillance and diagnostics
- MACS concept and design defined; implementation underway
 - Hardware control and DAQ using LabVIEW environment dictated some of the interface requirements
 - Functional mockup interface (FMI) standard leveraged for interoperability of surrogate models, control algorithms, and DAQ
- FY24 Goals: Demonstrate automated control under multiple operational scenarios within the MACS Platform



Conceptual Interfaces for MACS

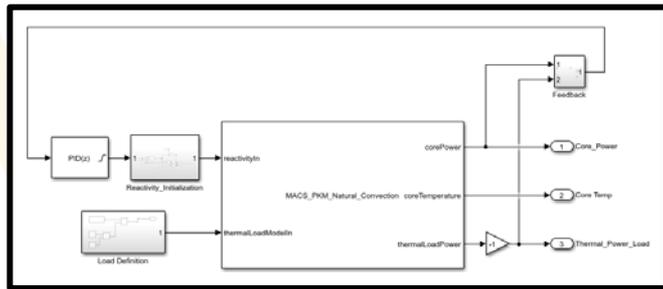


Schematic Showing Example FMU Integration

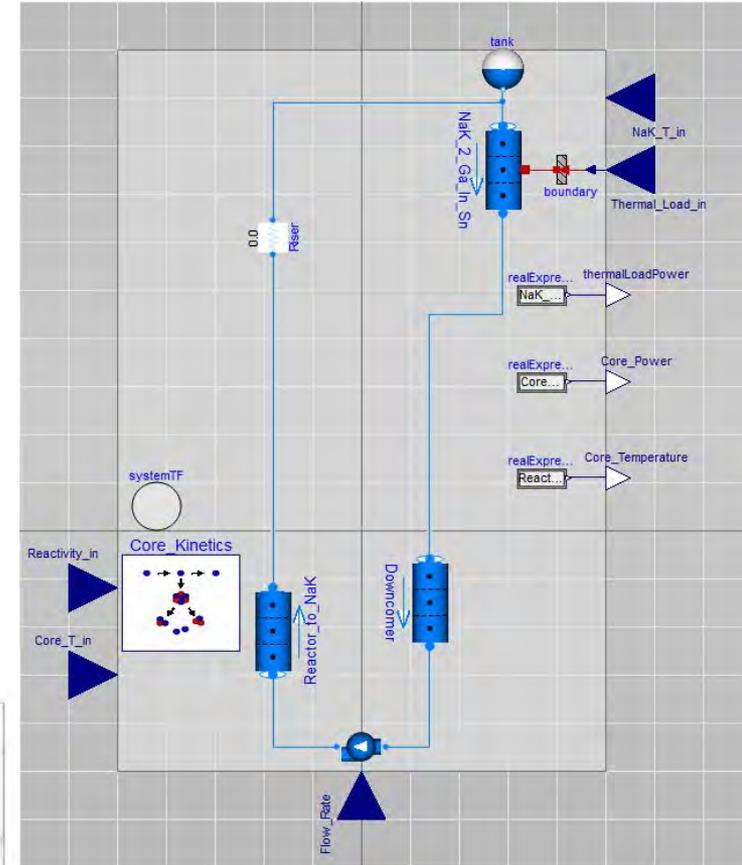
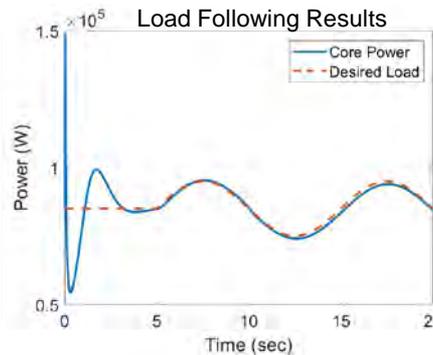
Example of Reactivity Control For Load Following

Microreactor Plant Model

- Modelica model generated using TRANSFORM Library
 - Captures the necessary geometry/parameter setpoints from reference design
- FMU generated for preliminary control and load following tests in Matlab/Simulink
- Refined FMU will be utilized for FMPy simulation and Python based Model Predictive Control for real-time interaction with gRPC protocol
- Performance/accuracy balance analysis being performed to determine the level of detail which can be modeled while maintaining real-time interaction with the gRPC protocol



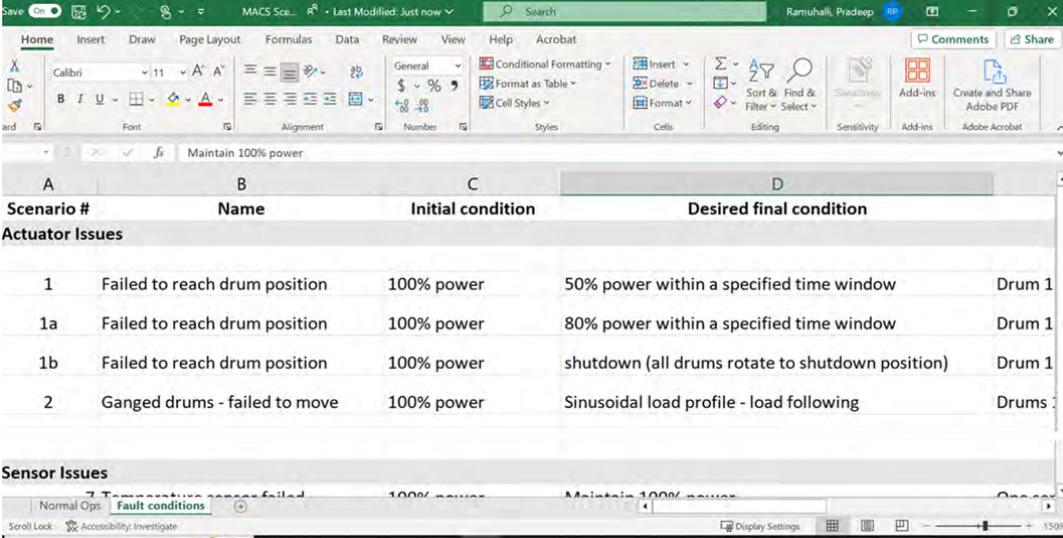
Simulink Control Study



Modelica Model

Scenarios

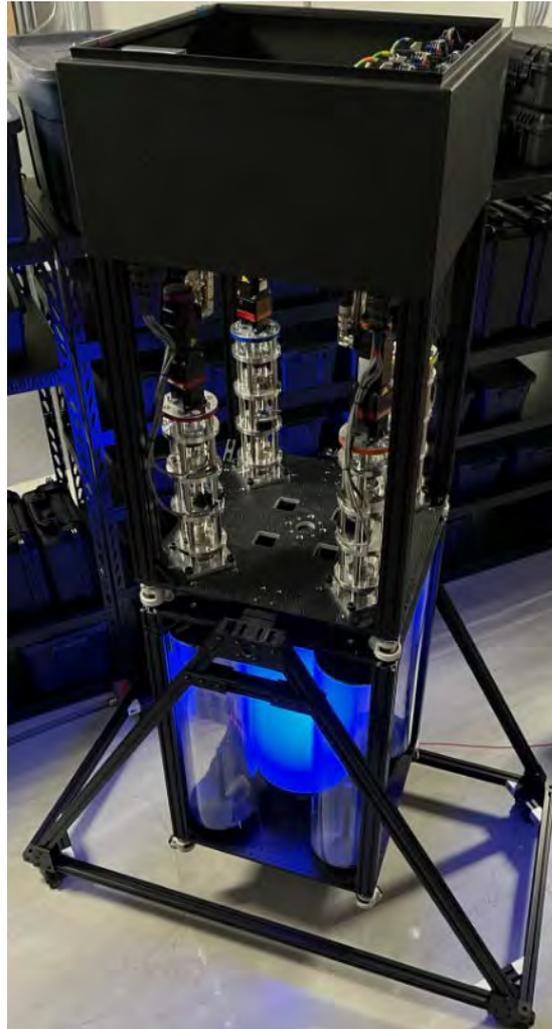
- Several scenarios defined
- Nominal
 - Startup
 - Power ramp up/down
 - Load following
- Off-normal
 - Sensor issues
 - Actuator issues
 - Operator errors



Scenario #	Name	Initial condition	Desired final condition	
Actuator Issues				
1	Failed to reach drum position	100% power	50% power within a specified time window	Drum 1
1a	Failed to reach drum position	100% power	80% power within a specified time window	Drum 1
1b	Failed to reach drum position	100% power	shutdown (all drums rotate to shutdown position)	Drum 1
2	Ganged drums - failed to move	100% power	Sinusoidal load profile - load following	Drums
Sensor Issues				
7. Temperature sensor failed				
100% power				
Maintain 100% power				

Example Set of Scenarios for MACS Controller Tests

Discussion?



References

- <https://www.youtube.com/watch?v=5I925aHloVE>
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